

## **XKE twin CD175-SE to Triple CD175 SE Carburetor set-up** **using a Mark X/420 Triple Carburetor Manifold**

### **Basic Kit**

#### **Kit for XK 4.2L Engine \*\***

<b>Instructions, Diagrams &amp; Part Numbers (37 PDF Pages)</b>	<b>1</b>	
<b>7 deg Tapered Intake Manifold Shim</b>	<b>1</b>	
<b>5 deg Tapered Spacer, Carburetor to Manifold</b>	<b>3</b>	
<b>3 deg Tapered Flange, Carburetor to Runner</b>	<b>3</b>	
<b>Throttle Links &amp; Manifold Blanking Plates</b>	<b>8</b>	
<b>Misc. Installation Fasteners</b>		
Installation Hardware	<b>20</b>	5/16 Tapered Washers (7 deg)
Installation Hardware	<b>35</b>	5/16 SS washers
Installation Hardware	<b>35</b>	5/16 x 24 SS Nuts
Intake Flange to Carburetor	<b>9</b>	5/16"-18 x 7/8" long Hex Cap Screw
Split Lock Washer	<b>9</b>	5/16" SS Split Washer
Throttle linkage	<b>4</b>	3/16 x 1/2 clevis pin
Throttle linkage	<b>12</b>	#10 Brass washers
Off-set kick-down lever attachment	<b>1</b>	10-24 x 1 1/4" Socket Cap Screw
Off-set kick-down lever attachment	<b>2</b>	10-24 SS Flanged Nuts
Off-set kick-down lever attachment	<b>2</b>	#10 SS washers
Blanking plates on Manifold	<b>4</b>	1/4 x 20 x 3/8 SS Philips head Screw
Blanking plate on Manifold	<b>3</b>	10 x 24 x 3/8 SS Philips head Screw
Blanking plate access hole plug	<b>2</b>	10 x 32 x 3/8" SS Philips head Screw
Blanking Plate Access Hole Seal	<b>2</b>	#10 nylon washer
Blanking Plate Internal Star Washer	<b>4</b>	1/4" Star Lock Washer
Blanking Plate Internal Star Washer	<b>3</b>	#10 Star Lock Washer
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