| 7                                  | S-TYPE | Date<br>04/2001 |       | S501-08 |
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| SERVICE                            | TECHN  | IICAL E         | BUL   | LETIN   |
| Subject                            |        |                 | Model | S-TYPE  |
| REMOVAL AND INSTALLATION PROCEDURE |        |                 | Year  | All     |
| – FRONT SEAT BACK COVERS           |        |                 |       |         |

### **501-SEATING**

# ISSUE: S501-08 - REMOVAL AND INSTALLATION PROCEDURE – FRONT SEAT BACK COVERS

This Technical Bulletin has been raised to supply information to Dealers when removing/installing the front seat back covers on S-TYPE vehicles.

It has been discovered that when Dealer Technicians are removing/installing the front seat back covers, sometimes the fixings are broken and are not always replaced.

#### ACTION

When removing/installing the front seat back covers (see Workshop Manual, JTIS CD ROM, section 501-10), Dealer Technicians should take great care not to break any of the fixings. To prevent the fixings being broken during the removal, the fixings should be carefully prized apart using a suitable flat blade trim tool, whilst fully supporting the weight of the seat back cover.

If any of the fixings are broken, they should be replaced. If a fixing/retention point on the seat back cover is broken, the complete seat back cover should be replaced.

See Workshop Manual, JTIS CD ROM, section 501-10 for fixing/retention points.

#### PARTS INFORMATION

| Description      | Part Number | VIN Range       | Quantity |
|------------------|-------------|-----------------|----------|
| Fir tree fixing  | XR8 23622   | All             | 4        |
| Seat back cover* | XR8 11043   | Prior to L70000 | 1        |
| Seat back cover* | XR8 21792   | Post L70000     | 1        |

## \*These seat back covers are not handed and part numbers should be suffixed with a color code.

This Technical Bulletin is for information only.