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SERVICE	TECHNICAL BULLETIN				
Subject SQUEAKS AND RATTLES DIAGNOSTICS		TICS Mode VIN	S-TYPE All		

ISSUE: S910-03 - SQUEAKS AND RATTLES DIAGNOSTICS

This bulletin has been issued to assist in the diagnostic process on a customer complaint basis only, relating to vehicles with squeaks and rattles issues.

Background Information

Vehicle noise is inevitable when a vehicle is in use. Current development efforts are aimed at reducing noise levels created by components such as engine, driveline and tires, but, the quieter these become, the more evident any other unwanted noises will be.

Squeaks are generated through frictional contact of parts. The severity of the noise is a function of contact velocity, material properties, angle of contact etc.

Rattles are generated through part impact contact between two or more components. The severity of the noise is dependent upon velocity, clearance (between the components), local stiffness of components etc.

Listed below are descriptions of the types of noises from either a Squeak or a Rattle.

Noise type	Description of noise
Creak	Metallic squeak - Like a seatback frame flexing, or two pieces of material against
	one another.
Squeak	High-pitched sound - Like rubbing a clean window.
Buzz	Low-pitched sound - Usually associated with vibrations. Often metallic or hard
	plastic humming.
Click	Light sound - Like a ballpoint pen being clicked.
Knock	Heavy sound - Like a knock on a door.
Rattle	A sound suggesting looseness - Like marbles rolling round in a can.

ACTION

To identify the source of the concern, it must first be established where the noise is generated. To assist with this, the customer can provide important information in helping diagnose the noise in question.

For all Squeaks and Rattles concerns and to ensure the correct root cause is identified and repaired, follow the Workshop Procedure below and see the Squeaks and Rattles Verification Process. (Appendix 1)

A Squeaks and Rattles Diagnostic Check sheet has been produced, that should be completed with the customer to help identify where the noise is, and under what conditions it happens. (See Appendix 2)

Workshop Procedure

NOTE: Before carrying out any repairs, check Technical Service Bulletins for any related issues.

If after checking the Diagnostic Check Sheet information the issue is known, investigate, repair and verify. (See Appendix 1 route **A**)

Once the area where the noise is being generated has been identified, follow the procedure listed below. (See Appendix 1 route **B**)

- 1 Check the quality of fit, clearance or bonus material and security.
- 2 Manipulate the assembly parts to see if a noise is produced.
- 3 Remove the part (if necessary) and rectify.
- 4 Re-test the vehicle to verify fix.

If the noise is still present, consider the following questions:

- What information has the customer provided?
- What is the possible cause?
- What is the purpose and function of the component concerned?
- What type of testing can be done?
- How does it fit and what is it next to?
- What equipment is available to me?
- What is the remedial action?
- What raw materials do we have to rectify the component?

Road Testing

The Road Test should be conducted under the same conditions as described by the customer to identify the concern accurately.

The test is better conducted by two people. Whilst one concentrates on driving, the other can work on the component from where the noise is emanating.

NOTE: It is a good idea that the two people change places to compare their results as appropriate.

Apply a load to see if the noise is affected. If the noise changes or is eliminated, re-test without the item fitted. If the noise is no longer present, examine the part and treat with anti-rattle materials or refit as appropriate. (See Technical Service Bulletin S910-02 for Squeaks and Rattles Service Kits)

If the noise cannot be isolated, consider adjacent locations and investigate.

Removing parts and re-testing should be undertaken to isolate the affected component.

Possible areas of concern

The following tables depict areas around the vehicle that could possibly cause a Squeak or Rattle.

Area of concern: Front of vehicle





Root Cause

Contact between the air conditioning unit and the instrument panel.

Action

J.501.2016

Fig. 3

Increase the clearance between the two components, or insulate the area. (See Fig. 3)

Affected VINs

L00001 - L48000



Description Glovebox knocking.

Root Cause

Glovebox knocks when opening due to pressure on the latch.

Action

Affix two buffer stops, one either side of the latch mechanism on the glovebox frame. (See item **1**, Fig. 4)

Affected VINs

L00001 - L41871

Description

Glovebox stay creaking.

Root Cause

Creaking noise emanating from the lid rubbing on the glovebox interior.

Action

Lubricate with Krytox ® as required. (See item **2**, Fig. 5)

Affected VINs

L00001 - L60500





Description De-fogger panel rattle.

Root Cause

The panel is insufficiently fixed. Sometimes identified as coming from the glovebox area.

Action

Ensure that the panel is securely fixed and not fouling the screen. If all clips are intact, fit tape along the edges of the panel and re-install. (See item **3**, Fig. 6)

Affected VINs

L00001 - L67844

Area of concern: Rear of vehicle





Action 2 J.501.2013

Fig. 9

Description

Rear wheel arch liner rattle.

Root Cause

Rattle caused by the wheel arch liner touching the rocker panel appliqué.

Action

Apply a foam block between the two components to stop them touching. (See Fig. 8)

Affected VINs

L00001 - L66780

Description

High mounted stop lamp (HMSL) rattle.

Root Cause

Rattle between the HMSL and the parcel shelf/rear screen.

Affix a foam block between the parcel shelf and the HMSL. Check for contact between the screen and HMSL and insulate if necessary using tape. Also, Check for an internal rattle between the LED assembly and casing, apply tape where necessary. (See item 2, Fig 9)

Affected VINs

L00001 - L02272

Area of concern: Roof



Description

Headlining - creaking noise.

Root Cause

Contact between the headlining and the windshield, causing clicking noise.

Action

Affix a small foam block between the headlining and the roof, to provide a clearance between the glass and the headlining. (See item **1**, Fig.10)

Affected VINs

L00001 - L50300

Ζ



2 J.501.2010 Fig. 12

Area of concern: Sides of vehicle

Description Door casing to instrument panel creak. **Root Cause** Caused by the door casing fouling the instrument panel. Action Check for contact between the bottom of the instrument panel and the door panel. Pack or open the gap as appropriate. Check for excess foam. (See Fig. 13) Affected VINs Fig. 13 L00001 - L42100

JSB-08/00-S910-03-V1EN Page 8 of 11

Creaking emanating from the sliding roof.

Velcro fasteners not fully secured around the front and rear of the sliding roof aperture.

Secure the Velcro fasteners around the sliding roof. (See item 2, Fig. 11)

Affected VINs

L00001 - L56335

Headlining rattle.

Root Cause Rear harness rattle between the headlining and the roof (at the rear only).

Action

Insulate the harness using a foam wrap. (See item **3**, Fig. 12)

Affected VINs

L00001 - L48645



Further Assistance

In some cases it may not be possible to identify the cause of the noise, or it could have re-occurred. If this is the case, contact Dealer Technical Support for assistance.

Please fax your completed Squeaks and Rattles Diagnostic Check Sheet (Appendix 2) to Dealer Technical Support on fax number 0044 (0) 24 7640 4014 and call 0044 (0) 24 7620 3990 for assistance.





Note: If the road test does not provide cause, fax the Squeaks and Rattles Diagnostic check sheet (Appendix 2) to Dealer Technical Support and then contact for further assistance.

Appendix 2

and the second	SQUEAKS AND RATT	LES DIA	GNOSTIC CHECKSHEET		
JAGUAR	Contact name		Date		
Vehicle Details:			Dealership Details - 'st	amp'	
Variant					
Description of Customer Cor	ncern		-		
			Tested Vehicle with Cu Yes No	istomer ?	
What Type/s of Road	Country road/lane Mc	otorway Urban	Carriage way Main road		
Road conditions	Twisty Pot holes	Rough ats eyes	Smooth Undulating	Bumpy	
Road surface	Tarmac smooth Tarmac	c rough	Concrete		
Vehicle speed	мрнКрн				
Vehicle temp.	Engine Cabin				
Exterior temp./weather	Temperature	Weather			
Improve/Worse after time ?	Better	Worse			
Driving conditions	Hard	Steady	Slow	Fast	
Vehicle state	Roll Twist	Pitch Braking	Stress Flex	Acceleration	
Tyre pressures	RH-Front LH-Front		RH-Rear	LH-Rear	
Type of noise C	reak Squeak Bi	ızz	Click Know	ck Rattle	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		2 Area A B C D E F 2011883	of concern Structure IP/console Seat Front of vehicle Rear of vehicle Powertrain Electrical Underbody & Exhaust Steering Other	Doors Interior trim Restraints Top of vehicle Engine compartment Closures Suspension Brakes Fuel system	
Action undertaken to date Is further assistance required	d ? Yes No				
For service use only:					
Tracker cases reference		Product inv	roduct investigation engineer		
DTS Engineers		er			