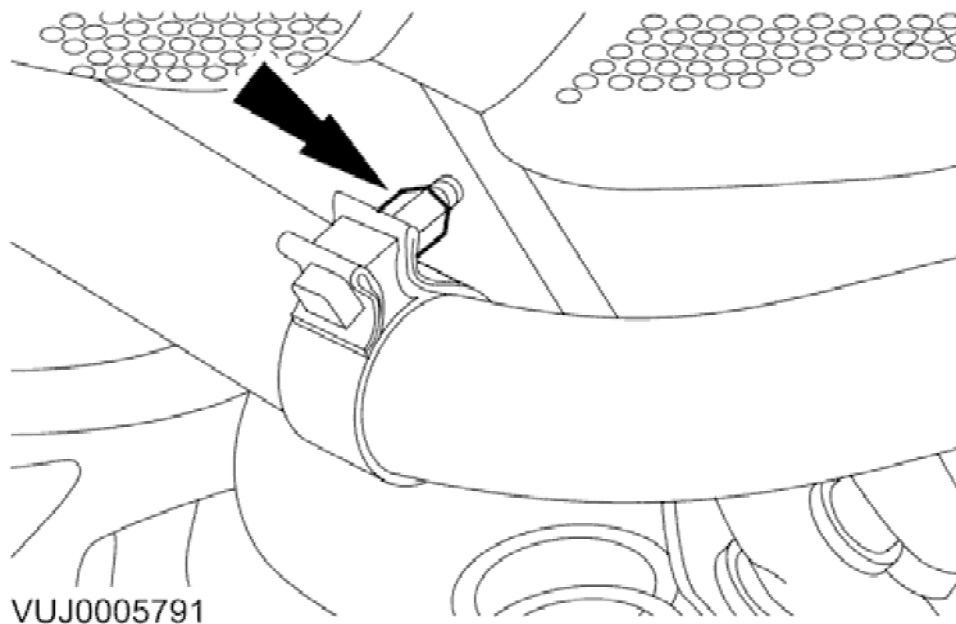


Front Muffler 30.10.18

Removal

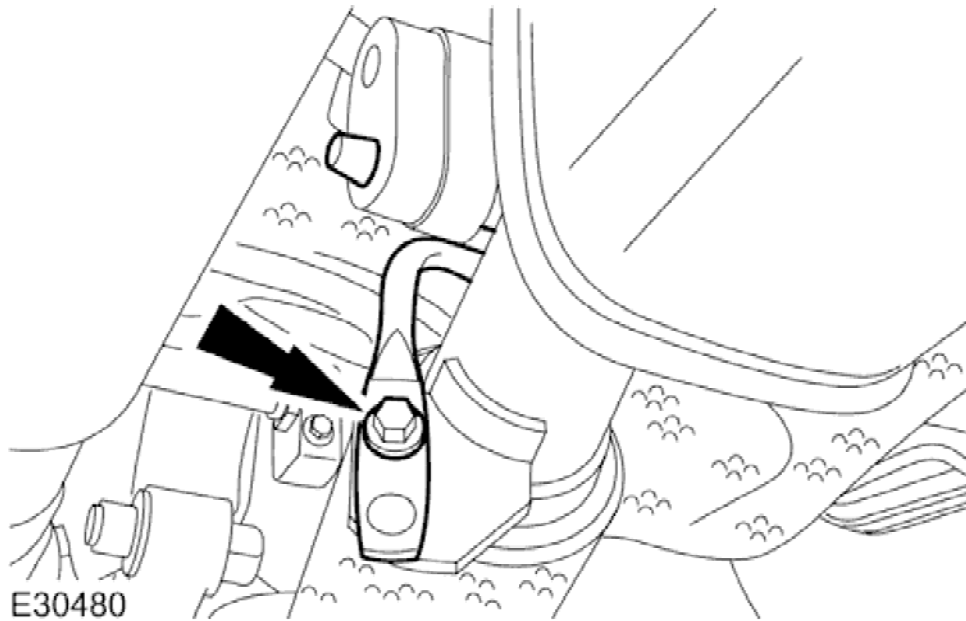
All vehicles

1. Raise and support the vehicle.<<100-01>>

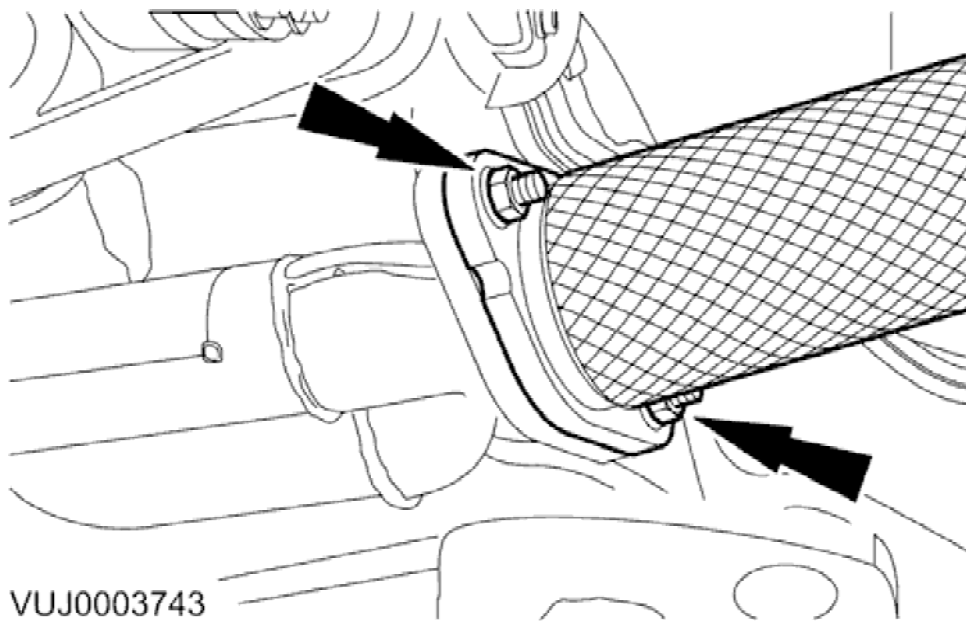


2. Loosen the rear muffler exhaust clamp nut.

Vehicles with 2.5L or 3.0L engine

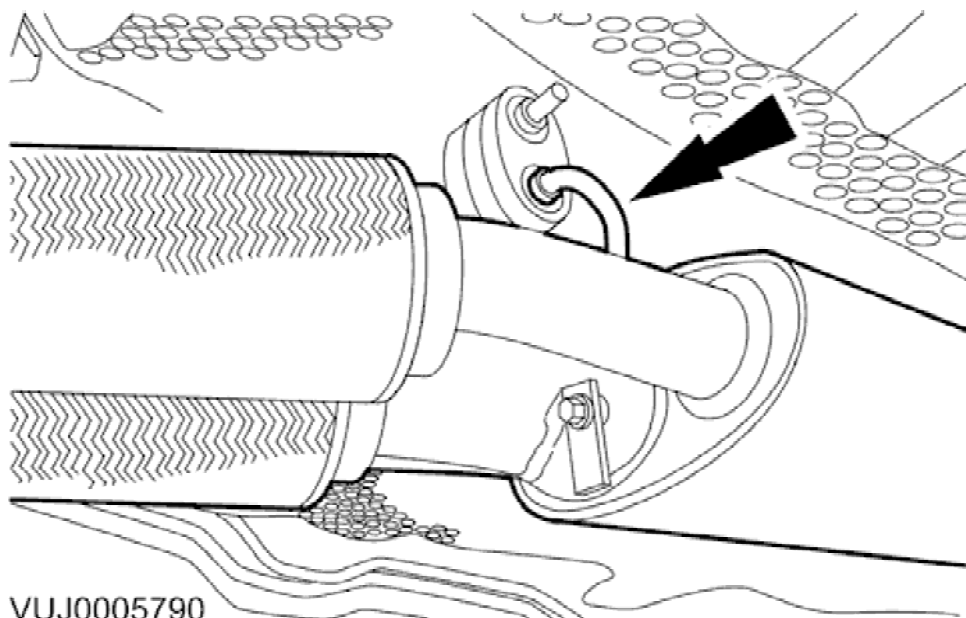


3. Detach the front muffler exhaust hanger isolator bracket.



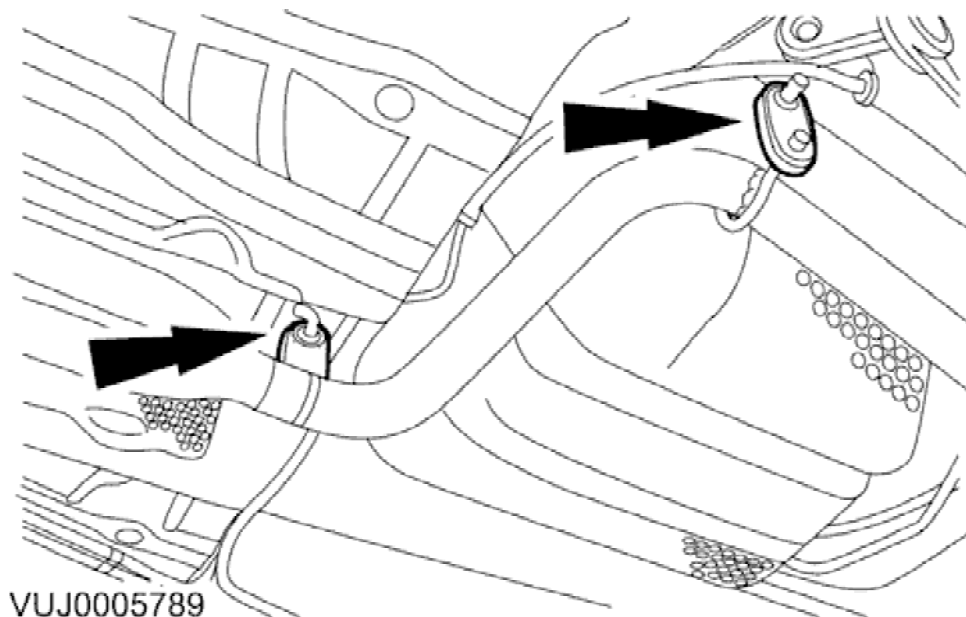
4. Remove the front muffler.
• Remove and discard the gasket.

Vehicles with 2.0L engine



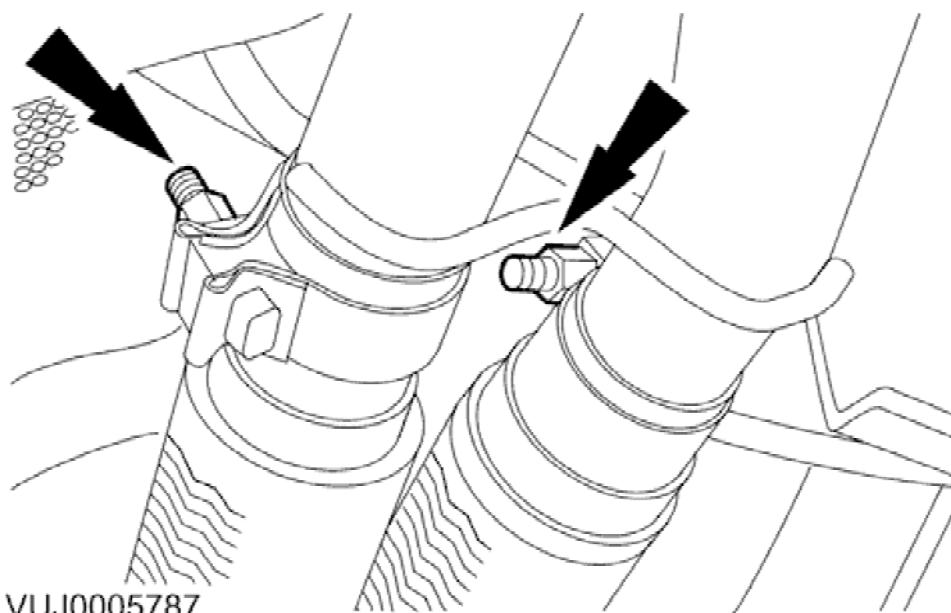
VUJ0005790

5. Detach the front muffler exhaust hanger isolator.



VUJ0005789

6. Detach the front muffler hanger isolators.

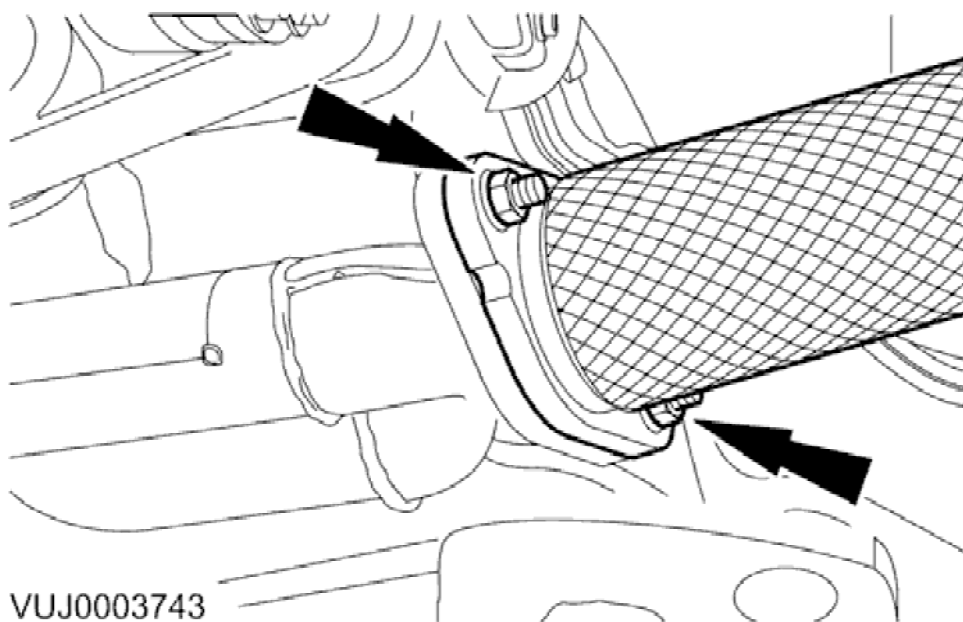


VUJ0005787


7. Remove the front muffler.
 - Loosen the front muffler clamp retaining nuts.

Installation

Vehicles with 2.5L or 3.0L engine



VUJ0003743

1.  **CAUTION:**
The exhaust hanger isolators are constructed of a special material. Use only the correct specification exhaust hanger isolators.

2004 X-TYPE - Exhaust System - 309-00

NOTE:

Check the exhaust hanger isolators for damage or fatigue. Install new exhaust hanger isolators if required.

NOTE:

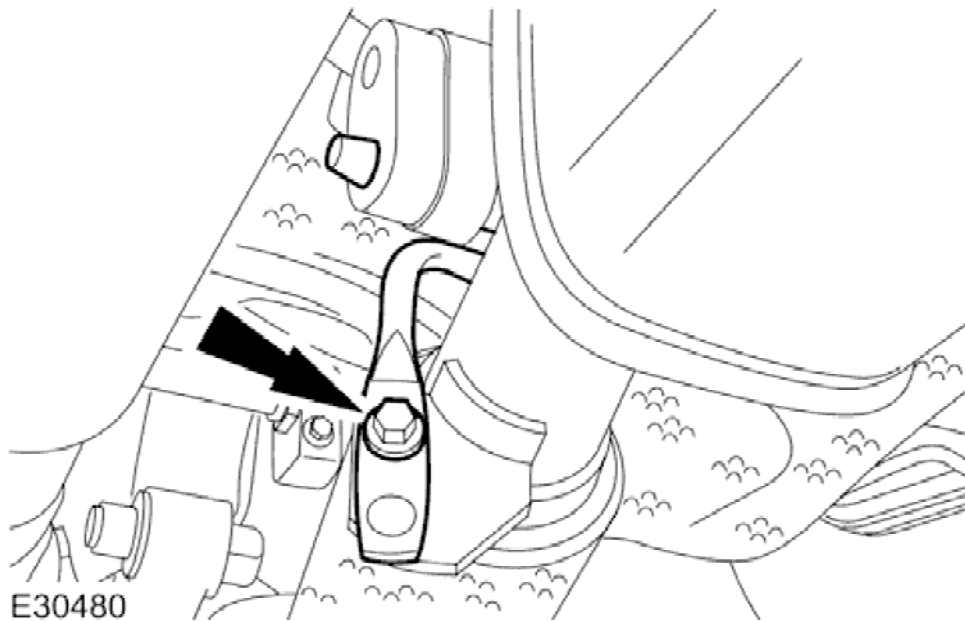
Make sure the front muffler does not foul the underside of the vehicle.

NOTE:

Install a new gasket.

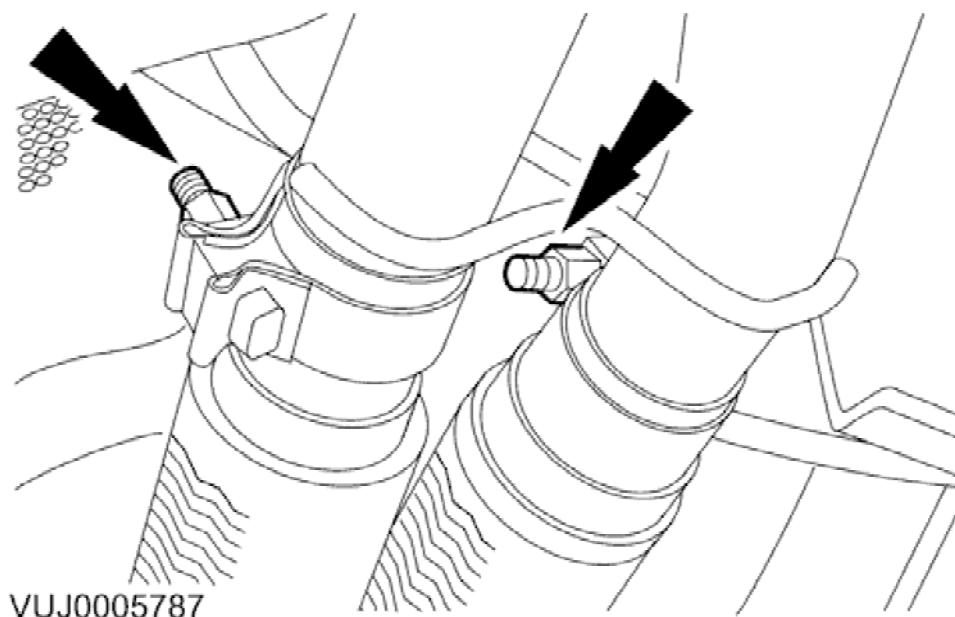
To install, reverse the removal procedure.

- Tighten to 55 Nm.



2. Tighten bolt to 25 Nm.

Vehicles with 2.0L engine



3. **CAUTION:**

The exhaust hanger isolators are constructed of a special material. Use only the correct specification exhaust hanger isolators.

NOTE:

Check the exhaust hanger isolators for damage or fatigue. Install new exhaust hanger isolators if required.

NOTE:

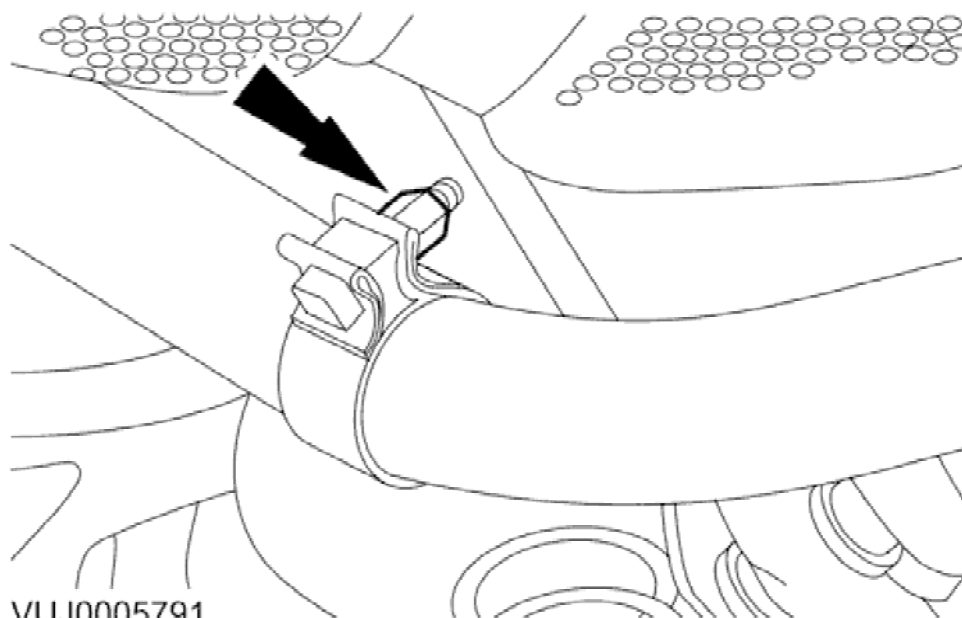
Make sure the front muffler does not foul the underside of the vehicle.

To install, reverse the removal procedure.

- Tighten to 55 Nm.

All vehicles

2004 X-TYPE - Exhaust System - 309-00



VUJ0005791

4. Tighten to 55 Nm.