

2010.0 XF (X250), 303-01

ENGINE - V8 S/C 5.0L PETROL

FUEL PUMP CAMSHAFT - ASSEMBLY PART NUMBER: INA TIMING DRIVE (G1453728)

REMOVAL AND INSTALLATION

REMOVAL

NOTE:

Some illustrations may show the engine removed for clarity.

1. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).

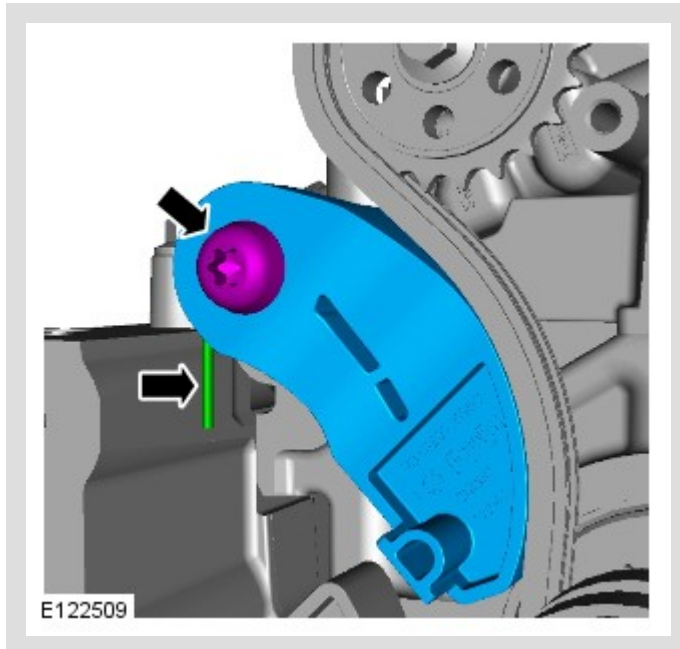
2. WARNING:

Make sure to support the vehicle with axle stands.

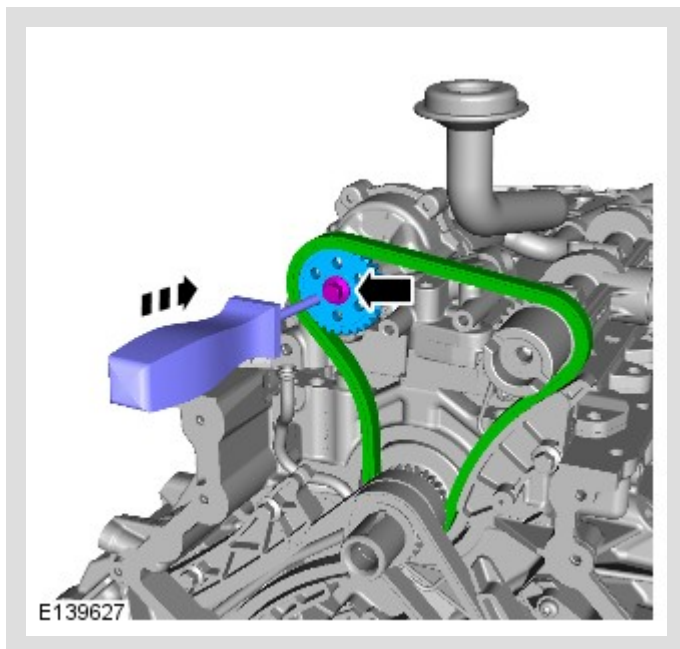
Raise and support the vehicle.

3. Refer to: [Oil Pan Extension](#) (303-01D Engine - V8 S/C 5.0L Petrol, Removal and Installation).

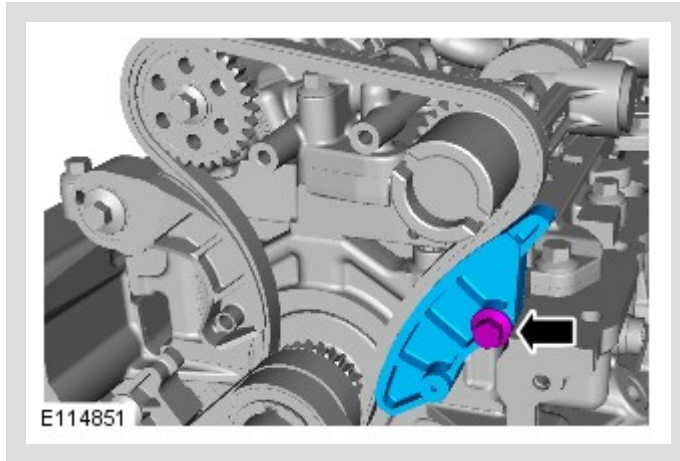
- 4.



5.



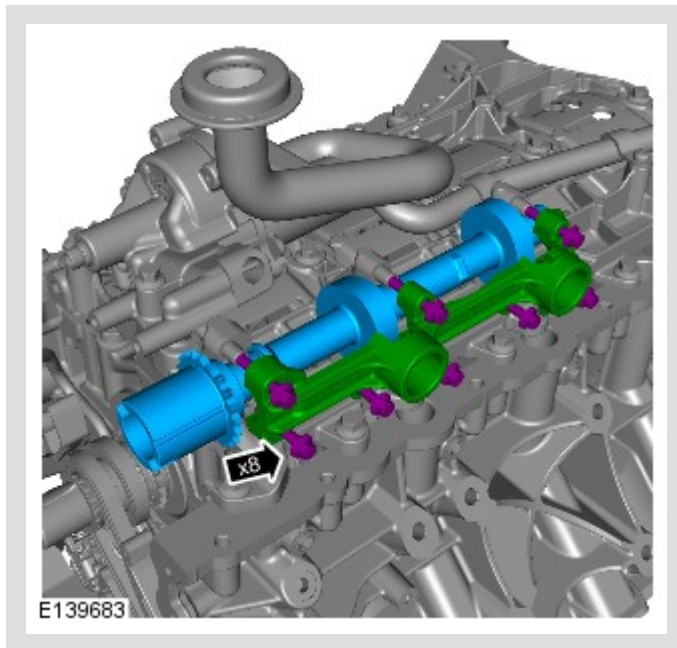
6.



7.

⚠ CAUTION:

Take extra care when removing the component, prevent damage to the mating faces.

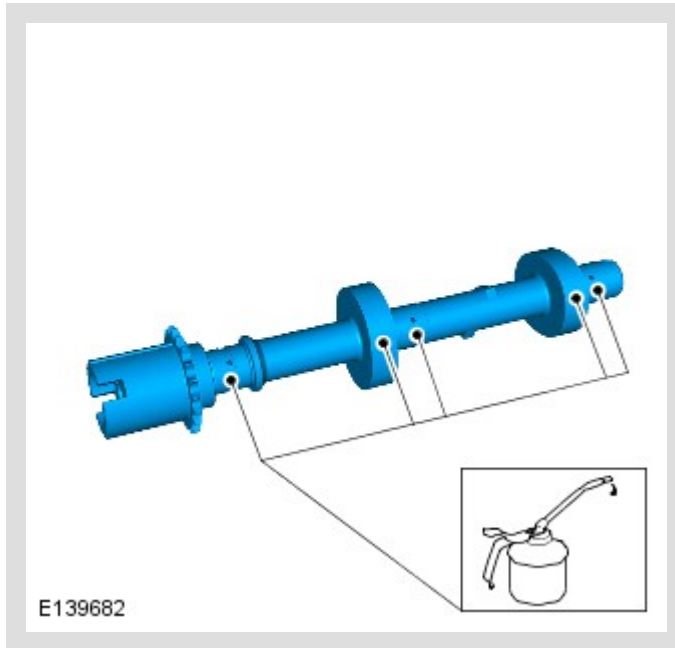


INSTALLATION

1.

⚠ CAUTION:

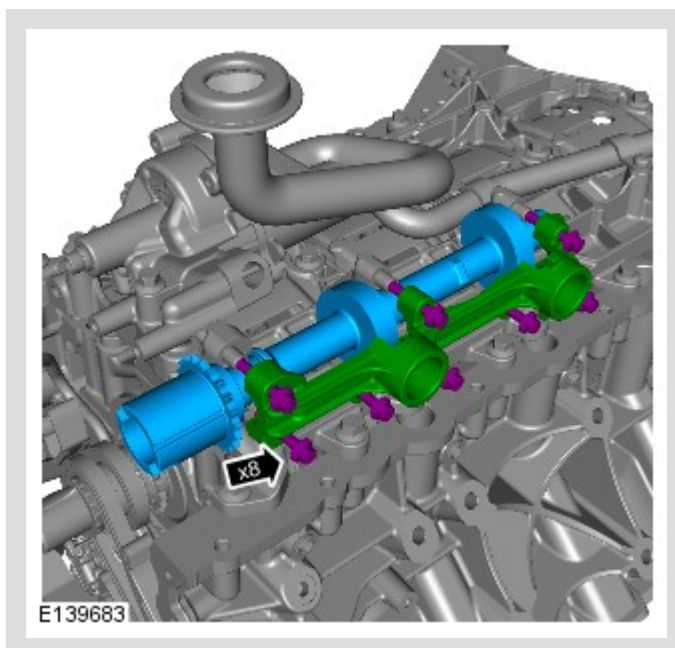
Make sure that the mating faces are clean and free of foreign material.



2.

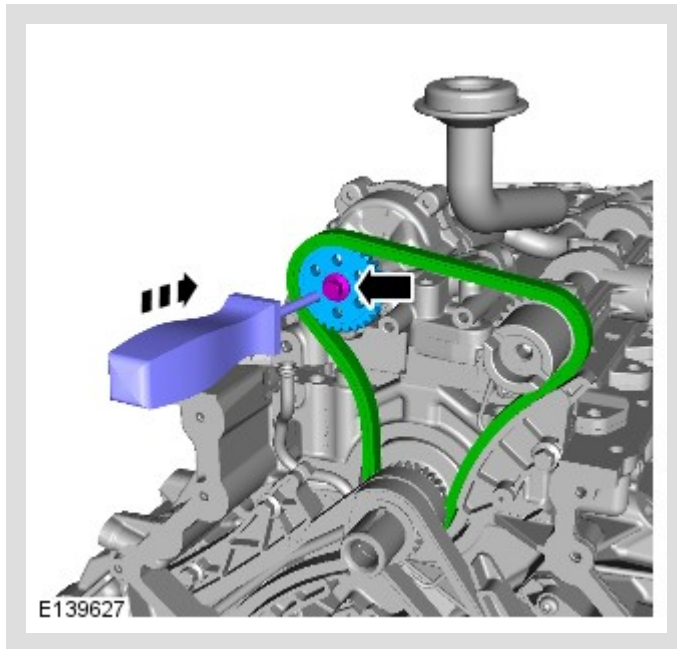
⚠ CAUTION:

Take extra care not to damage the mating faces.



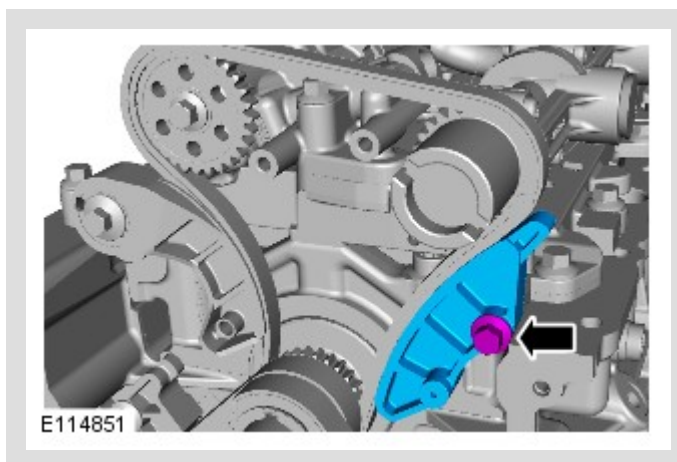
Torque: 12 Nm

3.



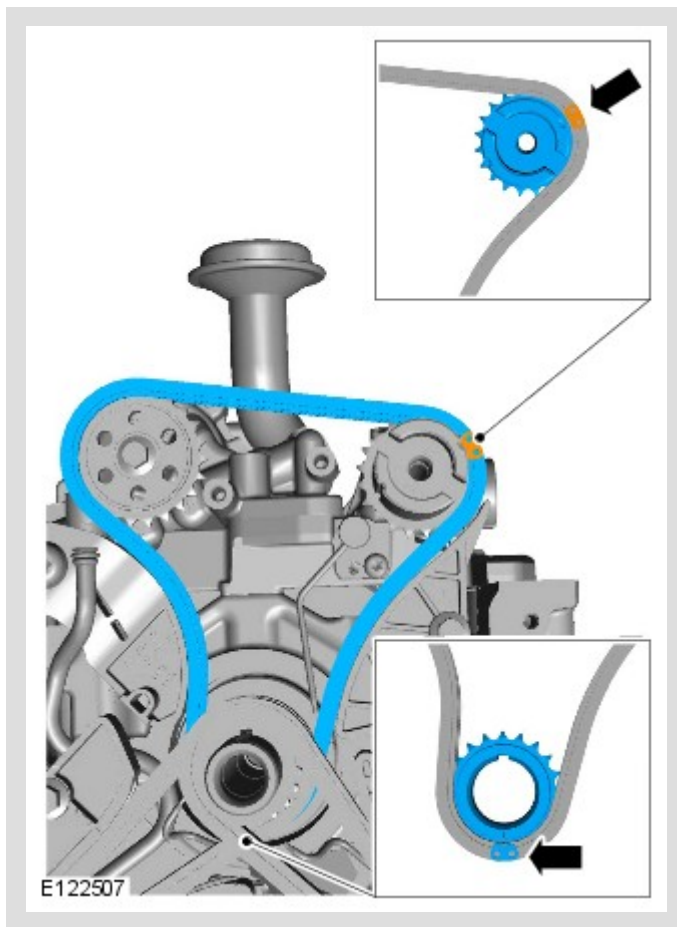
Torque: 21 Nm

4.



Torque: 12 Nm

5.

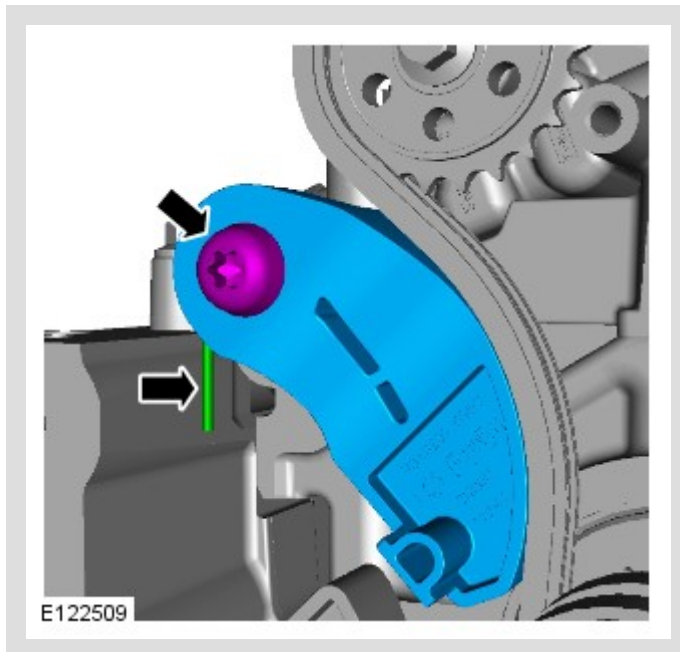


Install the lower timing chain making sure the coloured chain links align correctly with the fuel rail high-pressure fuel pumps camshaft and crankshaft sprocket markings.

6.

⚠ CAUTION:

Make sure that the tensioner spring is correctly located.



Torque: 21 Nm

7. Refer to: [Oil Pan Extension](#) (303-01D Engine - V8 S/C 5.0L Petrol, Removal and Installation).
8. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).