

2010.0 XF (X250), 303-01

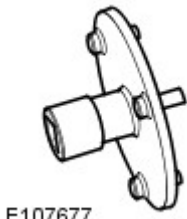
ENGINE - V8 S/C 5.0L PETROL

## CRANKSHAFT FRONT SEAL (G1085684)

### REMOVAL AND INSTALLATION

12.21.14	CRANKSHAFT FRONT OIL SEAL - RENEW	5000 CC, AJ V8, SUPERCHARGED	3	USED WITHINS
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### SPECIAL TOOL(S)

 <p>E107677</p>	<p><b>303-1434</b></p> <p>Remover/Installer, Front Crankshaft Seal</p>
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### REMOVAL

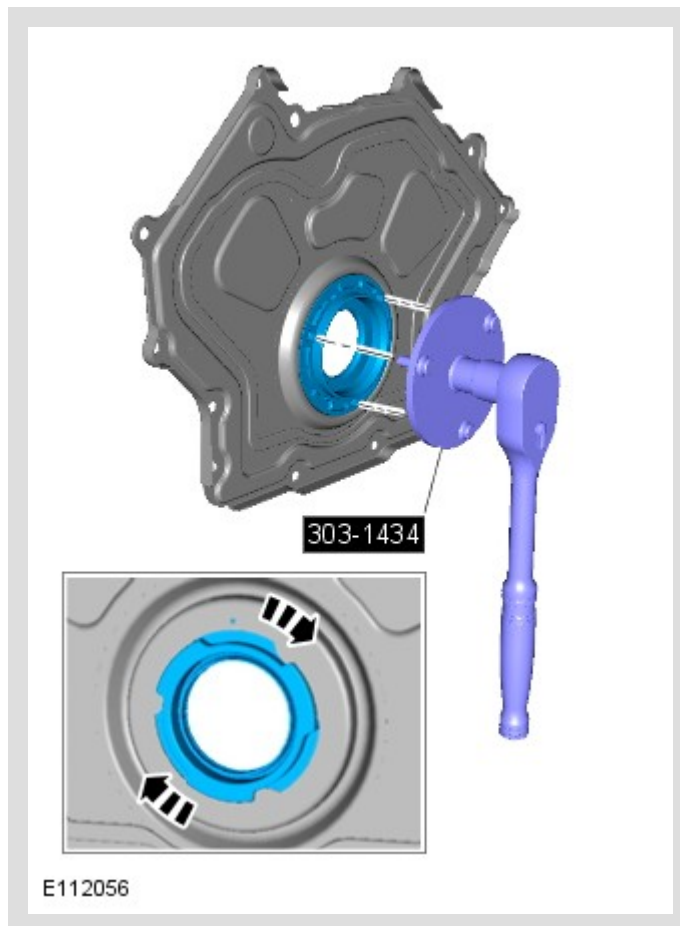
 **NOTE:**

Removal steps in this procedure may contain installation details.

1. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).
2. Refer to: [Crankshaft Pulley](#) (303-01 Engine - V8 S/C 5.0L Petrol, Removal and Installation).

3.  **CAUTION:**

Do not over tighten the crankshaft front seal. Failure to follow this instruction may result in damage to the vehicle.



*Special Tool(s):* [303-1434](#)

*Torque:* **26 Nm**

1.

 **CAUTIONS:**

- Do not over tighten the crankshaft front seal. Failure to follow this instruction may result in damage to the vehicle.
- Take extra care not to damage the seal.

To install, reverse the removal procedure.