TECHNICAL BULLETIN JTB00280v4 20 OCT 2014



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This reissue replaces all previous versions. Please destroy all previous versions.

This bulletin supersedes TSB JTB00280v3/2014 dated 20 FEB 2014, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this Technical Bulletin in TOPIx.

Changes are highlighted in gray

SECTION: 501-00

Front Overhead Console Lights Turn On And Off Unexpectedly

AFFECTED VEHICLE RANGE:

XF (X250)

Model Year: 2009-2013 **VIN:** R00019-U08775

MARKETS:

ΑII

CONDITION SUMMARY:

Situation:

A customer may report a concern that the front overhead console lights turn on and off unexpectedly.

This version has been issued for a change to the Causal Part.

Cause: Electrical inputs from the vehicle system. Suggested Customer Concern Code L25.

Action: Should a customer express concern, follow the Service Instruction outlined below.

<u>PARTS:</u>

Kit - carbon contact pad service

C2D38636 Quantity: 1

TOOLS:

No Tools Required

WARRANTY:

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always

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refer to TOPIx to obtain the latest repair time.

NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME
Roof console electrical contact protection	10.10.99	0.2 hours

NOTE: Normal Warranty procedures apply.

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Roof console electrical contact protection	10.10.99	0.2	42	C2Z12623PVJ

NOTE: Normal Warranty procedures apply.

SERVICE INSTRUCTION:



WARNING: Prior to touching the PCB it is advised that your hands are clean and you have earthed your body out by touching the steel work bench.

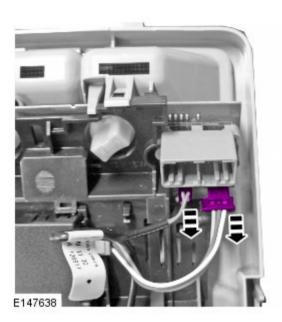
- 1. Remove the interior light (see TOPIx Workshop Manual, section 501-00).
 - Follow steps 1 and 2 only.

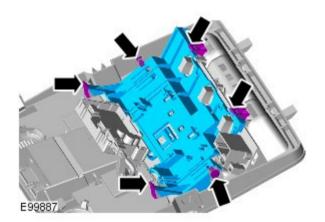
2. NOTE: Make sure no damage is caused when disconnecting the electrical connectors.

Disconnect the two electrical connectors.

3. NOTE: Some items removed for clarity in graphic E99887.

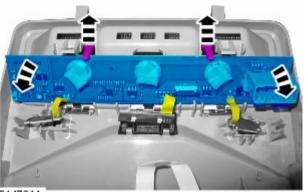
Move aside the black plastic cover.





4. NOTE: Make sure no damage is caused when releasing the PCB.

Release the main circuit board.

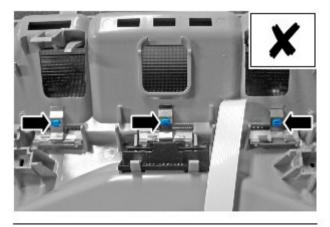


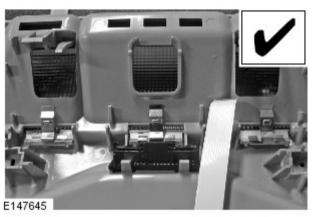
E147644

5. NOTE: Make sure all the grease is removed from the electrical connectors.

Using a suitable clean cloth remove the grease from the three electrical connectors.

• Using the wipe supplied in the kit make sure all the grease is removed from the electrical connectors.





6. CAUTION: When installing the rubber sleeves it is important not to damage or split them.

NOTE: Install all three sleeves from the top.

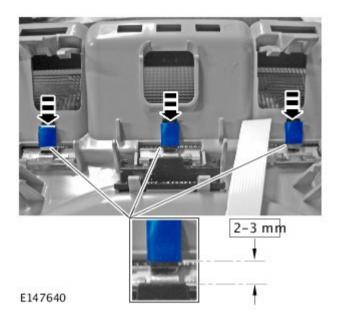
Install the three rubber sleeves to the electrical connectors.

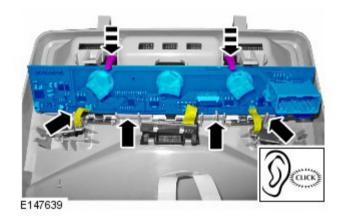
• The rubber sleeves must be approximately 2-3mm from the bottom of the electrical connector.

7. NOTE: Make sure no damage is caused when installing the PCB.

NOTE: Locate the PCB into the four locating fixings before clipping the PCB into position.

Install the PCB.





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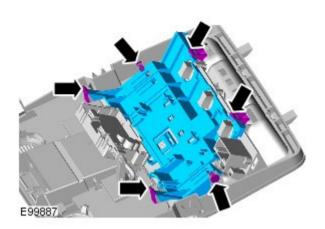
8. Install the black plastic cover.

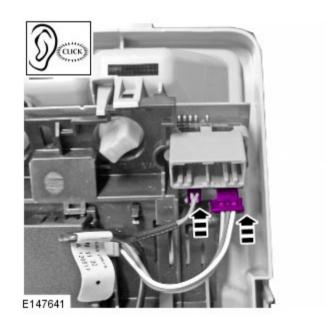
9. NOTE: Make sure no damage is caused when installing the electrical connectors.

Connect the two electrical connectors.



- Follow steps 2 and 1 only.
- **11.** Check the interior lamps are functioning correctly.





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