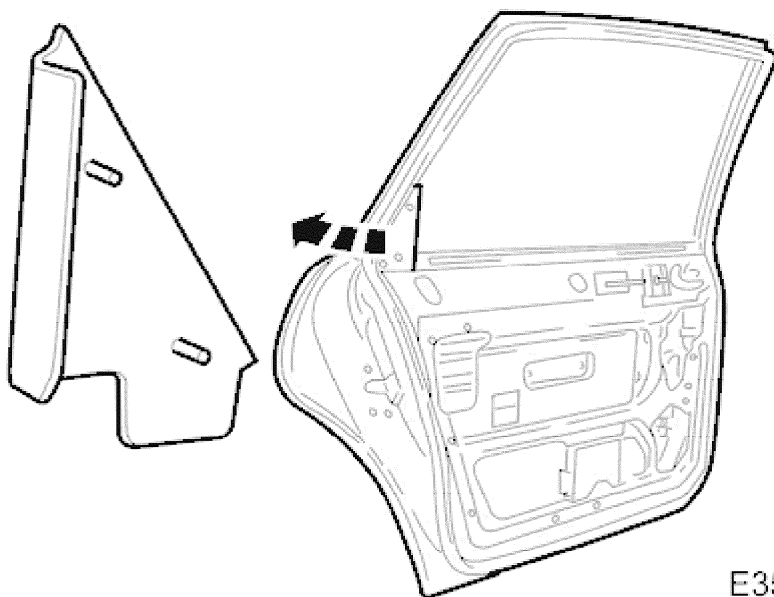


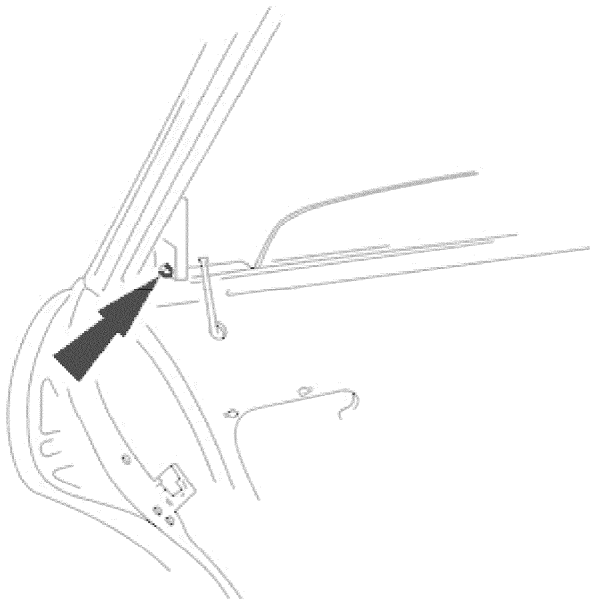
Rear Door Window Glass 76.31.02

Removal

1. Remove battery cover and disconnect ground cable from battery terminal. Refer to <<86.15.19>>.
2. Remove door casing/armrest assembly for access. Refer to <<76.34.04>>
3. Remove water shedder carefully guiding harness through penetration, and place adhesive face down on clean polythene sheet.
4. Position PVC weathershield for access.
5. Remove rear door module. Refer to <<86.80.33>>.
6. Using linen tape, secure top of door glass to door frame.
7. Remove rear door glass lift motor. Refer to <<86.25.09>>.

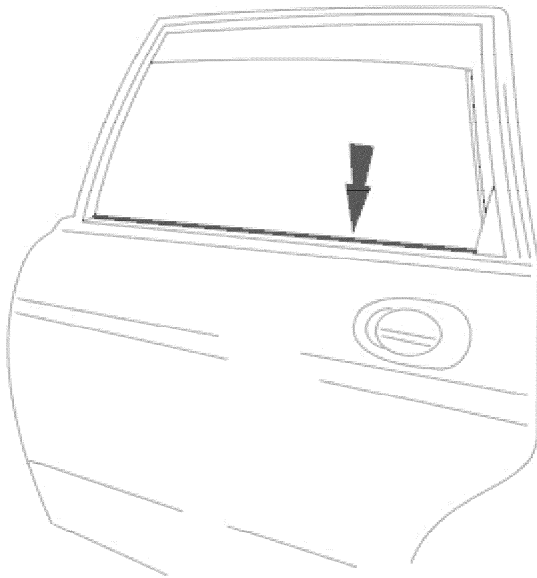


8. Remove inner cheater finisher.
 - Exercising care to avoid damaging paintwork, use a plastic lever to withdraw finisher dowels from door inserts.
 - Remove and discard plastic inserts from cheater.



E35557

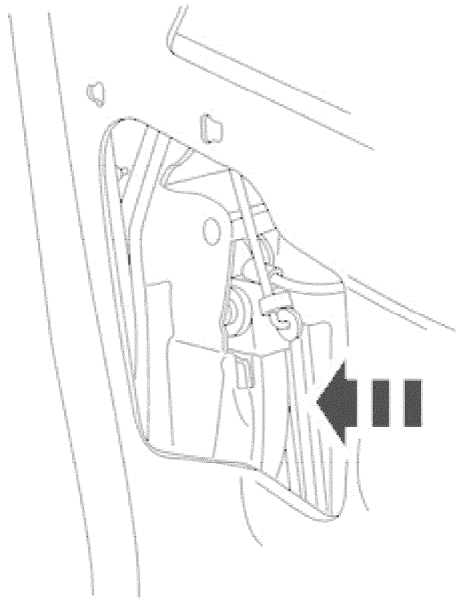
9. Slacken and remove glass rear guide leg upper securing bolt.



E35558

10. Exercising care to avoid damaging paintwork, remove door outer waist rail and rear outer finisher.

11. Supporting glass, remove tape from top and carefully lower glass into door.



E35559

12. Move rear guide leg rearwards to, facilitate glass removal.



E35560

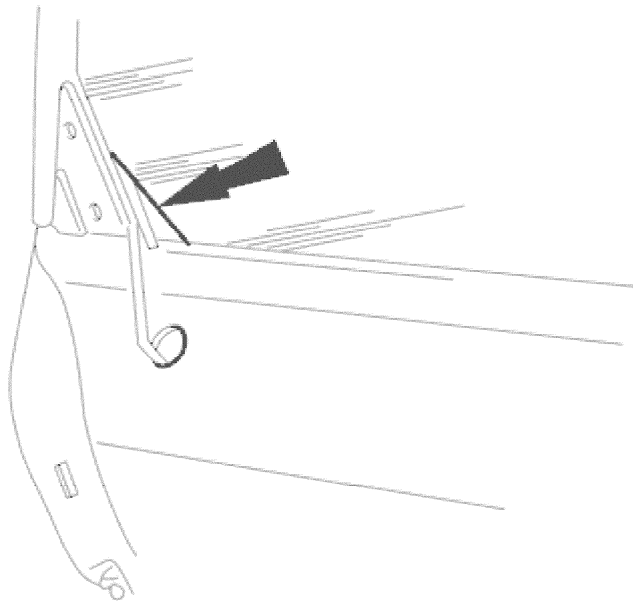
13. Withdraw glass upwards through aperture and out via outboard side of frame.

Installation

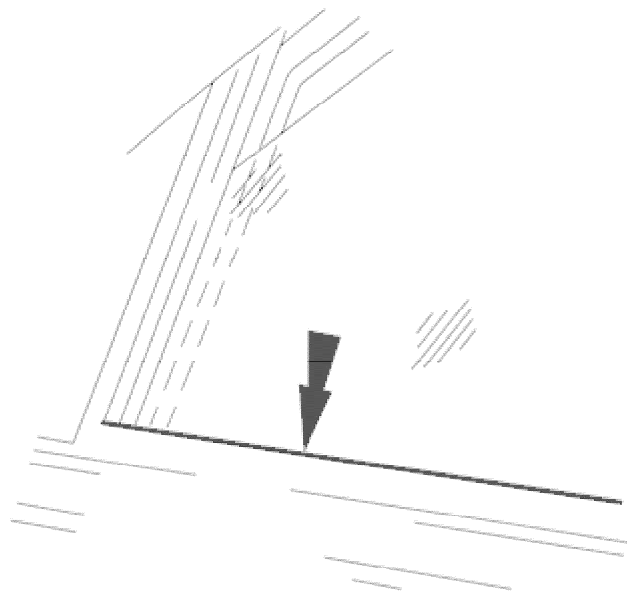
1. Position glass in aperture.



2. Locate leading edge of glass in seal of front channel.

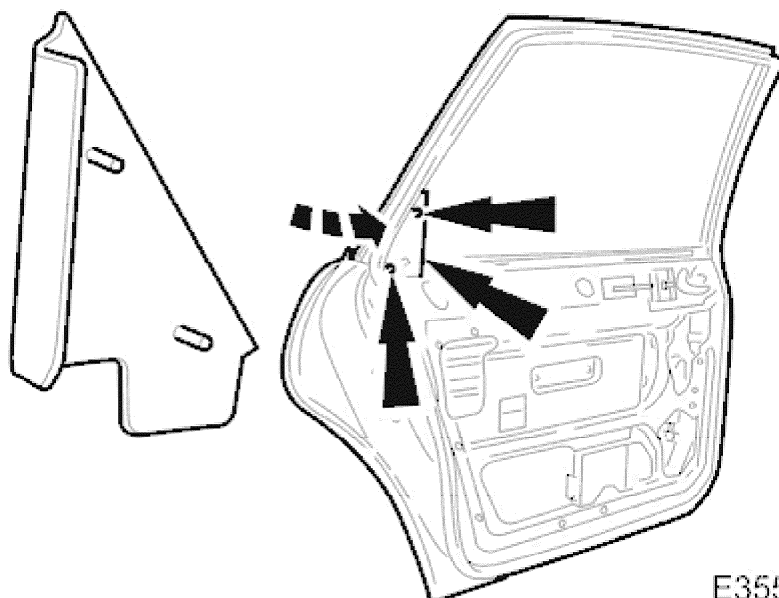


3. Engage lower rear corner of glass in seal at top of rear guide leg.



E35563

4. Carefully lower glass into door, ensuring that seals are not deformed into channels.
5. Fully raise glass and secure to top of door frame using linen tape.
6. Correctly position glass rear guide and fit and tighten upper securing bolt.
7. Fit and fully seat door outer finisher.
8. Fit and fully seat door outer waist rail.



E35556

9. Fit cheater inner finisher.
 - Fit new plastic inserts to cheater.
 - Apply sealant to front edge of cheater.
 - Fit cheater inner trim, fully seating dowels in inserts.

1998 XJ RANGE - Glass, Frames and Mechanisms - 501-11

10. Fit and connect door glass lift motor. Refer to <<86.25.09>>.
11. Fit and connect door control module. Refer to <<86.80.33>>.
12. Reposition PVC weathershield.
13. Position water shedder and carefully pass harness multiplugs through penetration.
14. Ensuring door mating surfaces are clean and dry, firmly seat water shedder.
15. Fit casing/armrest assembly to door. Refer to <<76.34.04>>.
16. Connect ground cable to battery terminal and fit battery cover. Refer to <<86.15.15>>.