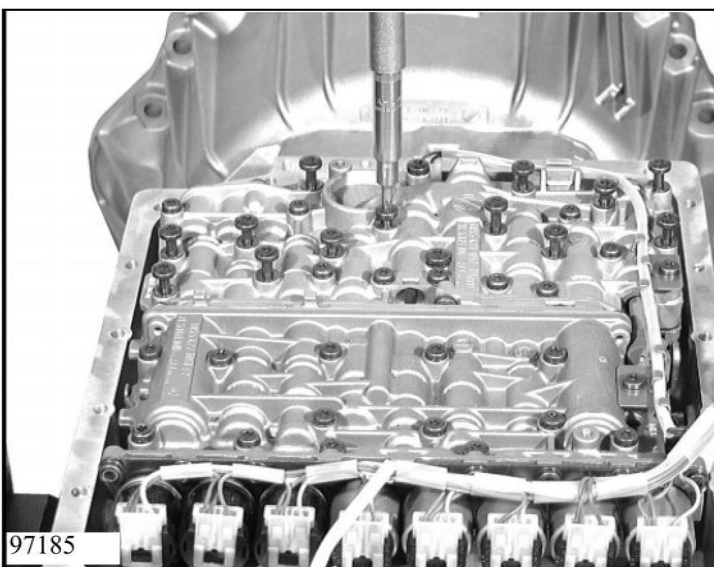


Put the control unit on loosely.
 Put two new O-rings 27.260/116 on the wiring harness socket outlet.
 Align the socket outlet so that the two lugs on the socket outlet can engage in the lug on the transmission housing.



Press in the socket outlet and secure with retaining clip.



Put the detent disc in the neutral position. Align the control unit, move it into position by hand, and fasten it with 17 machine screws 27.400, and 5 machine screws 27.410.

(See Chapter 1.5 for tightening torque)

Important!
 The groove on the selector valve must engage to the detent disc stud.