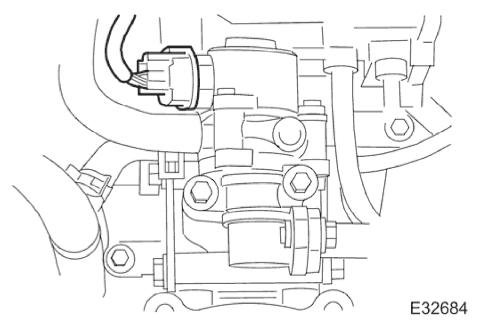
Exhaust Gas Recirculation (EGR) Valve 17.45.01

Removal

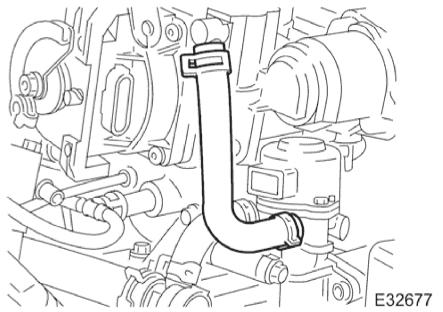
- 1. Open the engine compartment and fit paintwork protection sheets.
- 2. Disconnect the battery.
 - Remove the battery cover.
 - Disconnect the battery ground cable.
- 3. Remove the air cleaner cover / intake assembly. Refer to the procedure in operation <<19.10.05>>.

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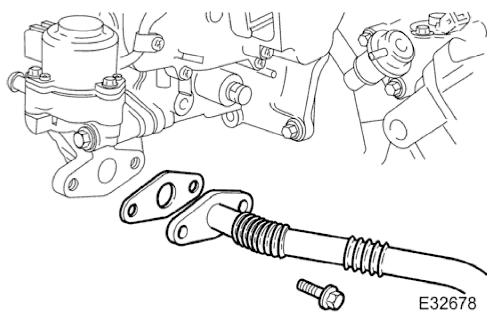


- 4. Disconnect the EGR valve connector.
- 5. Place a coolant drain receptacle under the vehicle

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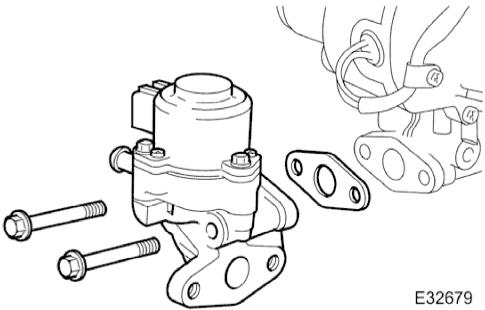


6. Clamp the EGR coolant hose and disconnect from the throttle body. Plug the hose and stub pipe.

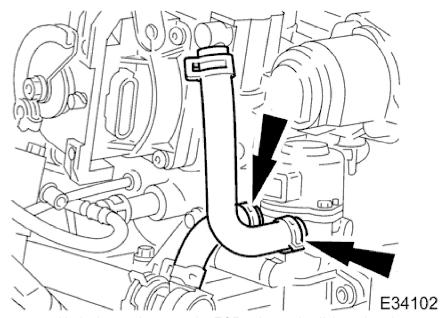


7. Remove the two bolts securing the transfer pipe to the EGR valve.

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- 8. Remove the two bolts securing the EGR valve to the induction elbow.
 - Reposition the valve to gain access to the coolant return hose clip



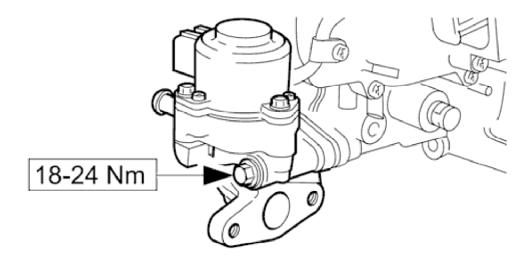
9. Undo the two hoses at the EGR valve and pull the valve clear.

Installation

1. Fitting a new EGR valve assembly is the reverse of the removal procedure, ensuring that new seals are used.

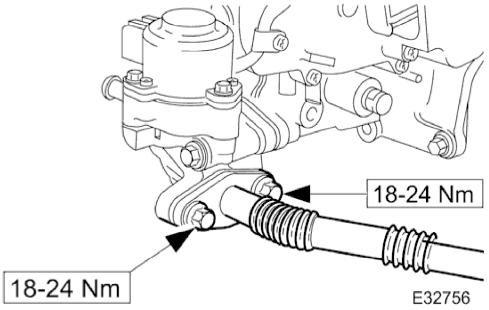
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- 2. Fit the EGR valve to the induction elbow and tighten the two bolts.
- 3. Connect the coolant hoses.



- 4. Connect the transfer pipe to the EGR valve and tighten the two bolts.
- 5. Correct the coolant level as required.
- 6. Reconnect the battery. Refer to the battery reconnection procedure in <<86.15.15>>.
- 7. Remove the paintwork protection sheets and close the engine cover.

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