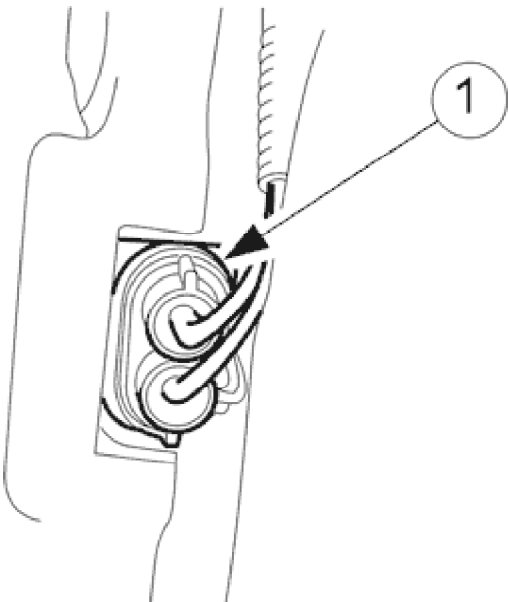


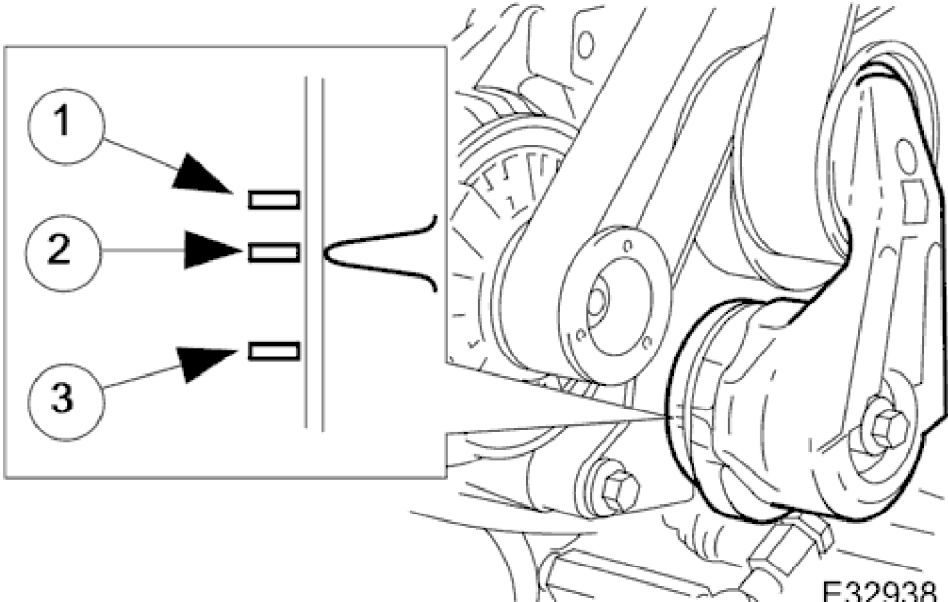
**Supercharger Belt 18.50.08**

**Removal**



E35305

1. Disconnect RH fan motor connector.

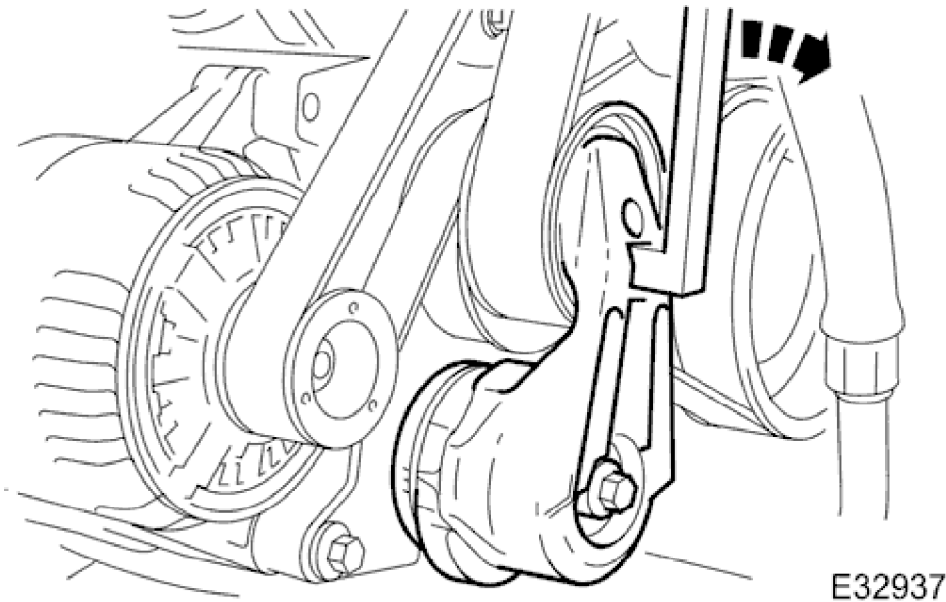


E32938

2. Check supercharger drive belt length by observing belt wear indicator marks on side of tensioner.

- 1. Pointer at this mark, indicates minimum new belt length.
- 2. Pointer at this mark, indicates maximum new belt length.
- 3. Pointer at this mark, indicates belt must be renewed.

## 1998 XJ RANGE - Accessory Drive - 303-05



### 3. Remove drive belt from supercharger.

- Fit 1/2 inch square drive ratchet or bar into square aperture on front face of tensioner. Using bar, turn tensioner assembly to the right (viewed from front) against spring tension.
- Whilst holding the tensioner against spring tension, remove drive belt from tensioner pulley. Release tensioner slowly and remove bar.
- Disconnect belt from other pulleys and remove it from rear of tensioner.

## Installation

### 1. **NOTE:**

Ensure that belt is correctly and squarely located on each pulley. Check belt wear indicator marks to confirm that drive belt is within limits.

Installation is a reversal of the removal procedure.