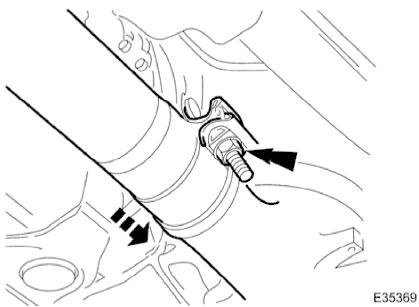
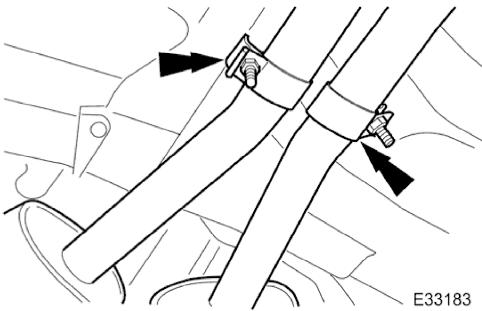
### Front Muffler Vehicles Without: Supercharger 30.10.18

#### Removal

1. Raise the vehicle on a ramp.



- 2. Move the front muffler forward to allow the intermediate mufflers to be displaced.
  - Slacken the clamps (left-hand and right-hand sides), catalytic converter to front muffler.



3. Slacken the clamps (left-hand and right-hand sides), intermediate mufflers to front muffler.

1

4. Remove the front muffler.

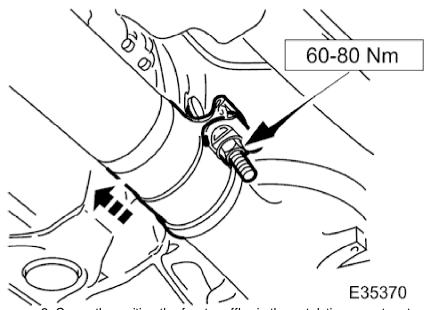
2011-09-07

## 1998 XJ RANGE - Exhaust System - 309-00

- Disconnect the front muffler from the intermediate mufflers and then from the downpipe catalytic converters.
- 5. Clean and inspect all exhaust joints.

#### Installation

- 1. Fit the front muffler.
  - Fit the front muffler fully into the downpipe catalytic converters and then slide it rearward to engage the intermediate mufflers.



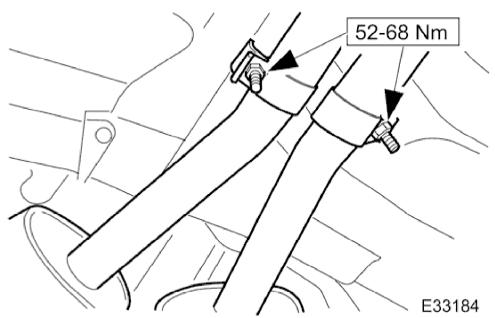
2. Correctly position the front muffler in the catalytic converters to align the correct reference / index indicator ring..

2

• Tighten the clamps (left-hand and right-hand sides), front muffler to catalytic converters.

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# 1998 XJ RANGE - Exhaust System - 309-00



- 3. Correctly position the intermediate mufflers to the front muffler to align the correct reference / index indicator ring.
  - Tighten the clamps (left-hand and right-hand sides), intermediate mufflers to front muffler.

4. Lower the ramp.

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