



V8 XJ Series/XK8

DATE 8/98

501-23

SERVICE

# TECHNICAL BULLETIN

## 3M Body Repair Products – Approval Update

MODEL  
1997 MY-ON XK8 Range  
1998 MY-ON V8 XJ Series  
VIN  
001001-ON  
812256-ON

**Issue:**

Approval has been given for the use of the 3M products listed below for bodywork repairs and rectification on the models listed above and all earlier Jaguar models.

Body Sealing		Part No.	Description
Sprayable Sealer	250ml	08800	2 part sprayable sealer creating an original finish
PU Cartridge Sealer	Grey White Black	08371 08368 08375	Polyurethane sealer in cartridges
PU Sachet Sealer (two sizes)	Grey  White  Black	08361 08370 08360 08369 08375	Polyurethane sealer in collapsible aluminum sachets
Bolted Panel Sealer		08578	Pre-formed sealer roll
Weld Through Sealer		08500	Brushable sealer between panels
Drip Chek Clear		08302	Can be mixed with paint color or left clear
Drip Chek Heavy		08531	Can be mixed with paint color or left clear
Super Seam Sealer		08656	Brushable sealer
Body Caulking		08578	A thumbing compound for sealing larger openings
Auto Sealer		08655	Brushable sealer in a cartridge
Windscreen Sealer		08509	Flexible cartridge screen sealer



Coatings		Part No.	Description
Body Schutz Spray Schutz	quart aerosol	08864 08877	Under coating for underbody protection
Inner Cavity Wax Amber	quart aerosol	08891 08892	Water repellent rust-proofing system
Sound Deadening Pads		08585	Self adhesive and paintable
Weld Thru Coating	aerosol	05913	MIG or spot weld through protective coating

Plastic Repair System	Part No.	Description
P.R.O. Fill Flexible Parts Repair Material (FPRM)	05859 05896 05897	2.5 oz. tubes 2-13 oz. tubes 6 oz cartridge

Adhesives	Part No.	Description
Refix Tape	06493	Trim fixing tape
Aerosol General Trim Adhesive	08088	Clear
Super Trim Adhesive	08090	Amber
Plastic & Emblem Adhesive	08061	Trim adhesives
Trim & Emblem Adhesive	08063	
Panel Bonding Adhesive	08115	For structural bonding applications
Door Skin Adhesive	08109	
General Purpose Adhesive Cleaner	08984 08987	Cleaner & wax remover

Bonding Tapes	Part No.	Description
Acrylic Foam Tape 4210	06382 06383	Acrylic - high adhesive strength
Acrylic Foam Tape 4229	06385 06382 06383	Bodyside molding fix for mirrors & badges

<b>Applicator Guns</b>	<b>Part No.</b>	<b>Description</b>
Pneumatic Applicator Gun	08399	For P.U. sachet sealers
Caulking Gun MK III	08993	Skeleton hand gun
Sprayable Sealer Gun	08801	For sprayable sealer
Body Schutz & Stonechip Gun	08997	Adjustable spray pattern
Rust Fighter Application Wand	08998	Flexible extension
Heavy Duty Manual Gun	08398	For flex packs
Structural Adhesive Applicator	08191 or 08117	Automix applicator gun Panel bonding adhesive applicator gun

<b>Dry Sanding System (Dust Extraction)</b>	<b>Part No.</b>	<b>Description</b>
Dry Guide Coat System	05861	
Dry Guide Coat replacement cart.	05860	Solvent free guide coat for sanding
Soft Back Sanding Sponges:		
Medium (Equiv. P180)	02606	
Fine (Equiv. P320)	02604	
Superfine (Equiv. P500)	02605	

<b>Masking System</b>	<b>Part No.</b>	<b>Description</b>
'Slime' Overspray Masking Liquid	06854 06855 06847 06851 06856 06857	wet type 15 gal drum wet type 55 gal drum dry type 1 gal pail dry type 5 gal pail dry type 15 gal drum dry type 55 gal drum
Soft Edge Masking Foam TapeMasks vehicle apertures	06334 06298	12 mm (1/2") 19 mm (3/4") Masks vehicle apertures
'Scotch' Masking Tape	06334 06335 06336 06338 06340	3/4" x 60 yards 7/8" x 60 yards 1" x 60 yards 1-1/2" x 60 yards 2" x 60 yards Masking System products
Fine Line Masking Tape	6300 6305	Scotch Fine Line Tape 1/8" x 60 yards Scotch Fine Line Tape 3/4" x 60 yards Gives a sharp paint line
Fine Line Striping Tape	06314	Multiple line striping system
Trim Masking Tape	06349	For masking the trim on bonded screens and windows, without removing the glazing
Soft Edge Tape Dispenser	06299	For easy storage

<b>Compound &amp; Glazing System</b>	<b>Part No.</b>	<b>Description</b>
Microfine Abrasives 1500 (grit)	02023	
Microfine Abrasives 2000 (grit)	02044	
Soft Handblock	05442 or 05526	
'Perfect-it' Compound	05973	
Ultra Finish Compound	06032	For the rectification of
Compounding Pad	05723	many paint faults without
Back Up Pad	05717 or 05718	repainting
'Perfect-it' Machine Polish	05996	
Polishing Pad	05725	
Durable Hand Glaze	05997	
Prep and Blend	06014	Combination scuffing & cleaning liquid
'Finesse-it' Finishing Material	05928	
9 Micron Discs	00127	For single 'nib' and small area
Hand Sanding Pad	13341	rectification without repainting;
'Imperial' Handglaze	05990	can be used by hand
Compounding Sponge Pad 5/8w	09638	

<b>Health &amp; Safety Products</b>	<b>Part No.</b>	<b>Description</b>
Premium Dust Mask	07181	small
Bodyshop sanding & grinding protection	07182	medium
	07183	large
Bodyshop Dust Mask	07048	N95 Particulate respirator
	07185	
Toxic Dust Mask	07186	R95 Undercoating particulate respirator
Welding Fume Respirator	07187	N95 Welding particulate respirator
Lightweight Paint Spray Respirator	07178	N95 Paint spray-half facepiece respirator (medium)
	07179	N95 Paint spray-half facepiece respirator (large)
Paint Spray Respirator	07191	P95 Paint spray-half facepiece respirator (small)
	07192	P95 Paint spray-half facepiece respirator (medium)
	07193	P95 Paint spray-half facepiece respirator (large) <b>excluding</b> Isocyanates hardened 2 pack paint.

<b>Scotchbrite Range</b>	<b>Part No.</b>	<b>Description</b>
Scotchbrite Roloc+ range	07500 07466	Surface cleaning finishing system
Roloc Discs	01406 01408	50 grit 24 grit
Scotch-Brite Discs : Red & Grey	01468 07467	grey - ultra fine red (maroon) - general purpose
Scotch-Brite Pads : Red & Grey	07447 07748	red (maroon) grey
Scotch-Brite Scuff Sponges	07615 07616	red - very fine grey - ultrafine
Scotch-Brite Multi-Flex Abrasive Sheet Rolls	07521 07522	maroon/purple grey - ultrafine
Molding Adhesive & Stripe Removal Disc	07501	Removes adhesive and tape residue