Suspension System - General Information -

Lubricants, Fluids, Sealants and Adhesives

| Unit | Specification |
|---------|-------------------|
| Loctite | 270 |
| Grease | Shell Retinax 'A' |
| Grease | Castrol 'NTR' |

Front Suspension Dimensions

• NOTE: When a component reaches its maximum / minimum dimension limit the component must be replaced.

| Component | Dimension |
|----------------------------|-----------|
| Hub face - maximum run-out | 0.038 mm |

Rear suspension Dimensions

• NOTE: When a component reaches its maximum / minimum dimension limit the component must be replaced.

| Component | Dimension |
|----------------------------|-----------|
| Hub face - maximum run-out | 0.057 mm |

Vehicle ride height

| | | VINR | ANGE | | Showroor | n mm(in) | Curb n | nm(in) |
|----------------------|----------------|--------|--------|--------|-------------|-------------|-------------|-------------|
| Model | Model Year | From | То | Market | Front | Rear | Front | Rear |
| Comfort suspension | 1998 to 2003.5 | 812317 | F59525 | All | 390 (15.11) | 384 (15.11) | 389 (15.31) | 373 (14.68) |
| Sport suspension | | " | " | All | 389 (15.31) | 381 (15.00) | 388 (15.27) | 372 (14.64) |
| XJR | | " | " | NAS | 389 (15.31) | 382 (15.03) | 388 (15.27) | 372 (14.64) |
| XJR | " | " | " | ROW | 367 (14.44) | 365 (14.37) | 366 (14.40) | 358 (14.09) |
| Supercharged super 8 | | " | | All | 389 (15.31) | 382 (15.03) | 388 (15.27) | 372 (14.64) |

• Ride height is measured from the center of the wheel to the apex of the wheel arch, through the wheel center line.

- Showroom is with all fluids at full and 9 liters (9.5 US quarts) of fuel.
- Curb is with all fluids at full and a full tank of fuel.
- All figures quoted assume a \pm 15 mm (0.59in) anticipated build variance and condition.

Wheel Alignment - Front Camber - XJR Excluding NAS, and German Super-8

| XJR E | Excluding NAS, an | nd Germ | an Sup | er-8 | | | | |
|--------------------------------|-------------------|---------|---------|---------|---------|---------|---------|-------------------|
| | | | | Can | nber | | | |
| 1998 to 2003.5 | | | | Left - | Hand | Right | - Hand | Balance (RH - LH) |
| VIN - 812317 to F59525 | Units | Min | Max | Min | Max | Min | Max | |
| All Right-Hand drive and Japan | Degrees/minutes | -1° 28' | -0° 28' | -1° 13' | -0° 13' | -0° 45' | +1° 15' | |
| | Decimal degrees | -1.47° | -0.47° | -1.22° | -0.22° | -0.75° | +1.25° | |
| Rest of World | Degrees/minutes | -1° 13' | -0° 13' | -1° 28' | -0° 28' | -1° 15' | +0° 45' | |
| | Decimal degrees | -1.22° | -0.22° | -1.47° | -0.47° | -1.25° | +0.75° | |

• All the above figures are at "showroom" height. (See ride height section above).

• Tires must be inflated to normal pressure. For additional information, refer to Section <u>204-04 Wheels and Tires</u>.

Wheel Alignment - Front Camber - XJR NAS, and Comfort/Sport/Daimler Super-8

| XJR NAS, and | Comfort/Sport/I | Daimle | r Super | 8 | | | | |
|---|-----------------|------------|------------|------------|------------|------------|------------|----------------------|
| | | | | Can | nber | | | |
| 1998 to 2003.5 | | | | Left - | Hand | Right | - Hand | Balance (RH - LH) |
| VIN - 812317 to F59525 | Units | Min | Max | Min | Max | Min | Max | |
| All Right-Hand drive and Japan | Degrees/minutes | -1° 02' | -0° 02' | -0° 47' | +0° 13' | -0° 45' | +1° 15' | |
| | Decimal degrees | -1.03° | -0.03° | -0.78° | +0.22° | -0.75° | +1.25° | |
| USA, Canada and Mexico, Dominican Republic (NAS) | Degrees/minutes | -0° 32' | +0° 28' | -1° 02' | -0° 02' | -1° 30' | +0° 30' | |
| | Decimal degrees | -0.53° | +0.47° | -1.03° | -0.03° | -1.50° | +0.50° | |
| Rest of World | Degrees/minutes | -0° 47' | +0° 13' | -1° 02' | -0° 02' | -1° 15' | +0° 45' | |
| | Decimal degrees | -0.78° | +0.22° | -1.03° | -0.03° | -1.25° | +0.75° | |

- All the above figures are at "showroom" height. (See ride height section above).
- Tires must be inflated to normal pressure.
- For additional information, refer to Section <u>204-04 Wheels and Tires</u>.

Wheel Alignment - Front Castor - XJR Excluding NAS, and German Super-8

| XJR | Excluding NAS, a | nd Gerr | nan Sup | er-8 | | | | |
|--------------------------------|------------------|---------|---------|---------|---------|---------|---------|-------------------|
| | | | | Cas | tor | | | |
| 1998 to 2003.5 | | | | Left - | Hand | Right | - Hand | Balance (RH - LH) |
| VIN - 812317 to F59525 | Units | Min | Max | Min | Max | Min | Max | |
| All Right-Hand drive and Japan | Degrees/minutes | +4° 00' | +8° 00' | +4° 00' | +8° 00' | -1° 12' | +1° 12' | |
| | Decimal degrees | +4.00° | +8.00° | +4.00° | +8.00° | -1.20° | +1.20° | |
| Rest of World | Degrees/minutes | +4° 00' | +8° 00' | +4° 00' | +8° 00' | -1° 12' | +1° 12' | |
| | Decimal degrees | +4.00° | +8.00° | +4.00° | +8.00° | -1.20° | +1.20° | |

- All the above figures are at "showroom" height. (See ride height section above).
- Tires must be inflated to normal pressure.
 - For additional information, refer to Section <u>204-04 Wheels and Tires</u>.

Wheel Alignment - Front Castor - XJR NAS, and Comfort/Sport/Daimler Super-8

| XJR NAS, and | Comfort/Sport | /Daimle | e <mark>r Sup</mark> e | r-8 | | | | |
|---|-----------------|--------------|------------------------|------------|------------|------------|------------|----------------------|
| | | | | Cas | tor | | | |
| 1998 to 2003.5 | | | | Left - | Hand | Right | - Hand | Balance (RH - LH) |
| VIN - 812317 to F59525 | Units | Min | Max | Min | Max | Min | Max | |
| All Right-Hand drive and Japan | Degrees/minutes | +4° 00' | +8° 00' | +4° 00' | +8° 00' | -1° 12' | +1° 12' | |
| | Decimal degrees | +4.00° | +8.00° | +4.00° | +8.00° | -1.20° | +1.20° | |
| USA, Canada and Mexico, Dominican Republic (NAS) | Degrees/minutes | + 4 ° 00' | +8° 00' | +4° 00' | +8° 00' | -1° 12' | +1° 12' | |
| | Decimal degrees | +4.00° | +8.00° | +4.00° | +8.00° | -1.20° | +1.20° | |
| Rest of World | Degrees/minutes | +4° 00' | +8° 00' | +4° 00' | +8° 00' | -1° 12' | +1° 12' | |
| | Decimal degrees | +4.00° | +8.00° | +4.00° | +8.00° | -1.20° | +1.20° | |

- All the above figures are at "showroom" height. (See ride height section above).
- Tires must be inflated to normal pressure. For additional information, refer to Section <u>204-04 Wheels and Tires</u>.

Wheel Alignment - Front Toe - XJR Excluding NAS, and German Super-8

| XJR Excluding NAS, | and German Super-8 | | | |
|--------------------------------|--------------------|--------|---------|-----------|
| | | Fro | nt Toe | |
| 1998 to 2003.5 | | | | Total Toe |
| VIN - 812317 to F59525 | Units | Min | Max | |
| All Right-Hand drive and Japan | Degrees/minutes | 0° 05' | +0° 25' | |
| | Decimal degrees | 0.08° | +0.42° | |
| Rest of World | Degrees/minutes | 0° 05' | +0° 25' | |
| | Decimal degrees | 0.08° | +0.42° | |

- All the above figures are at "showroom" height. (See ride height section above).
- Tires must be inflated to normal pressure. For additional information, refer to Section <u>204-04 Wheels and Tires</u>.

Wheel Alignment - Front Toe - XJR NAS, and Comfort/Sport/Daimler Super-8

| XJR NAS, and Comfort/Sport/Dai | mler Super-8 | | | |
|---|-----------------|--------|---------|-----------|
| | | Fro | nt Toe | |
| 1998 to 2003.5 | | | | Total Toe |
| VIN - 812317 to F59525 | Units | Min | Max | |
| All Right-Hand drive and Japan | Degrees/minutes | 0° 05' | +0° 25' | |
| | Decimal degrees | 0.08° | +0.42° | |
| USA, Canada and Mexico, Dominican Repulic (NAS) | Degrees/minutes | 0° 05' | +0° 25' | |
| | Decimal degrees | 0.08° | +0.42° | |
| Rest of World | Degrees/minutes | 0° 05' | +0° 25' | |
| | Decimal degrees | 0.08° | +0.42° | |

- All the above figures are at "showroom" height. (See ride height section above).
 Tires must be inflated to normal pressure. For additional information, refer to Section <u>204-04 Wheels and Tires</u>.

| | | | | | Cam | bor | | | | | |
|-----------------------------|---------------------|----------------|---------------|--------------------------|----------------------------|--|----------------------|-------------------------|-----------------------|------------|-----|
| 1998 to 2003.5 | | | | | | Hand | Right | Hand | Balan | ce (RH - L | н) |
| VIN - 812317 to F59525 | 5 Units | | Min | Max | Min | Max | Min | Max | Daian | | ., |
| All Markets | Degrees/Minu | utes -1 | ° 12' | -0° 06' | -1° 12' | -0° 06' | -1° 00 | | | | |
| | Decimal Degr | í. | 1.20° | -0.10° | -1.20° | -0.10° | -1.00° | +1.00° | | | |
| Wheel Alignment - Rear Camb | ber | | | | | | | | | | |
| For additional informa | ation, refer to Sec | tion <u>20</u> | <u>4-04 \</u> | Wheels a | Ind Tires | • | | | | | |
| | | | | | | _ | | | | | |
| | | | | | | Гое | | | | | |
| 1998 to 2003.5 | | | | _ | ft Hand | Righ | t Hand | 1 | I Toe | Thrust An | gle |
| VIN - 812317 to F59525 | Units | Min | Max | k Min | ft Hand Max | Righ Min | Max | Min | Мах | Thrust An | gle |
| | Degrees/Minutes | +0°05' | +0° 1 | k Min 15' +0°0 | ft Hand Max 5' +0° 1 | Righ Min 5' 0° 10' | Max +0° 30 | Min ' -0° 05' | Мах | Thrust An | gle |
| VIN - 812317 to F59525 | | +0°05' | +0° 1 | k Min 15' +0°0 | ft Hand Max 5' +0° 1 | Righ Min 5' 0° 10' | Max +0° 30 | Min ' -0° 05' | Мах | Thrust An | gle |
| VIN - 812317 to F59525 | Degrees/Minutes | +0°05' | +0° 1 | k Min 15' +0°0 | ft Hand Max 5' +0° 1 | Righ Min 5' 0° 10' | Max +0° 30 | Min ' -0° 05' | Max +0° 05' | Thrust An | gle |