## **Starter and Drive Plate**

## Starter motor

The engine starter motor is located at the rear left side of the engine, bolted to the cylinder block and the bed plate.

## Torque converter drive plate

The ring gear is attached to the torque converter drive plate. A timing disc for the crankshaft position sensor (CKPS) is spot welded to the front face of the drive plate.

## Timing disc

The timing disc contains one elongated slot designed to accept the camshaft timing tool JD 216. The tool is used to align the crankshaft at 45° ATDC when timing the camshafts.

CAUTION: Do not rotate the crankshaft while tool JD 216 is installed. The drive plate and timing disc will be damaged.

**NOTES** 





