# **TECHNICAL BULLETIN**



# Front Seat Belt Height Adjuster – Rattles – Repair Procedure

MODEL Sedan Range with Active Seat Belts DATE 7/94 To: VIN 683548

ISSUE:

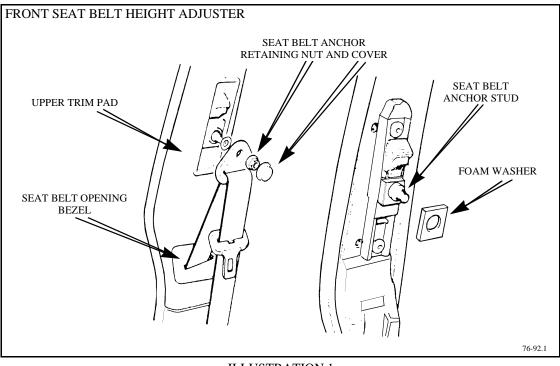
Front Seat Belt Height Adjusters may rattle on Sedan Range vehicles with active (not passive) seat belts up to VIN 683548.

A change in production at VIN 683548 eliminated this problem.

## ACTION:

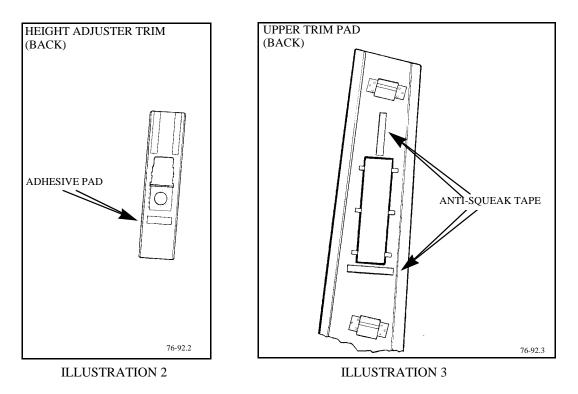
If customers complain of rattles from the front seat belt height adjusters, perform the following operation.

- 1. Adjust the front seat for maximum clearance to the seat belt height adjuster.
- 1. Record all customer preset radio stations (including X-mem) and disconnect the negative cable of the battery.
- 2. Remove the upper seat belt anchor retaining nut cover, retaining nut, and anchor plate. Discard the wavy washer.
- 3. Remove the seat belt opening bezel. Pull out the door opening edge trim at the bottom of the "B-C" post upper trim pad just enough to clear the upper trim pad clip.
- 4. Pull the upper trim pad down to release the clips. Then, carefully place it on the seat.
- 5. Remove the height adjuster trim. It is held in place with an adhesive pad.
- 6. Remove the paper backing from a new foam washer (P/N KZS 100002) and press the washer over the seat belt anchor stud (Illustration 1).



**ILLUSTRATION 1** 

- 7. Remove the height adjuster adhesive pad (Illustration 2) and replace with a new one (P/N BEC 21458).
- 8. Reinstall the height adjuster trim after removing the backing paper from the adhesive pad.
- 9. Install two pieces of anti-squeak tape (P/N JLM 11558) as shown in Illustration 3.



- 10. Slide the upper trim pad up under its retaining clips, fit and smooth out the door opening edge trim.
- 11. Fit the upper seat belt anchor plate and install the original retaining nut. Make sure the seat belt anchor plate is free to rotate.
- 12. Snap on the retaining nut cover and seat belt bezel.
- 13. Repeat procedure for the other front seat belt.
- 14. Connect the ground cable of the battery, program preset radio stations, and reset the clock.

WARRANTY INFORMATION:						
	NOTE: Repairs may be made only on a customer complaint basis.					
	<u>FAULT</u> <u>CODE</u>	R.O. NUMBER	DESCRIPTION	<u>TIME</u> ALLOWANCE		
	8WD	76.92.35	Adjustable anchorage, "B/C" post Left	0.15 hrs.		
	8WC	76.92.36	Adjustable anchorage, "B/C" post Right	0.15 hrs.		

### PARTS INFORMATION:

<b>DESCRIPTION</b>	PART NUMBER	<u>QTY/VEHICLE</u>
Foam washer	KZS 100002	2
Anti-squeak tape	JLM 11558	4
Adhesive pad	BEC 21485	2

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