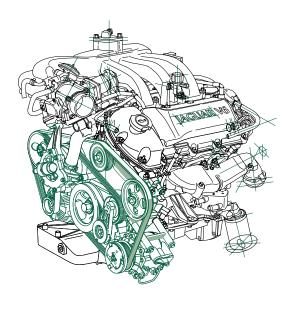
Vehicle Specifications



09/2003



Introduction

Using correct and up-to-date technical data and specifications when servicing Jaguar Vehicles is important to ensure a safe and trouble free operation.

This booklet is produced to assist Jaguar Service Technicians in their task of providing first class repairs and service to Jaguar Vehicles. Enabling them to achieve the high standard of workmanship customers expect from Jaguar Dealers.

The date printed on the front cover is the issue date of the booklet. The booklet will be updated and reissued periodically to enable the inclusion of new and modified data.

In between these updates we recommend that information issued in publications, such as Technical Service Bulletins, which supersedes the information issued here should be entered by hand into this booklet.

SECTION F	PAC
Vehicle Identification Numbers (VIN)	. 1
Location of Powertrain Identification Codes.	. 3
Engine Data	. 8
Engine Cylinder Numbering and Firing Order	
Engine Valve Clearances	16
Spark Plug Specification	17
Engine Oil – Specification and Capacity	21
Rear Axle Differential Ratio	34
Transmission and Differential Lubricants – Specification and Capacity	38
Engine Coolant – Specification and Capacity	
Air Conditioning – Specification and Capacity	
Power Steering Fluid – Specification and Capacity	47
Tire Specification (Original Equipment)	
Tire Specification (Winter)	57
Tire Pressures (Original Equipment)	59
Tire Pressures (Winter)	
Vehicle Ride Heights	69
Wheel Alignment – Front	75
Wheel Alignment – Rear	89
Tightening Torques – Wheel Nuts	95
Tightening Torques – V8 Engine Components	96
Tightening Torques – V6 Engine Components	100
Tightening Torques – 2.0 Liter Diesel Engine Components	106
Tightening Torques and Sequence – Cylinder Heads	109
Tightening Torques and Sequence – Intake and Exhaust Manifolds	
Accessory Drive Belt Installation	117

Vehicle Identification Number

It is essential that the vehicle identification number (VIN) is quoted when ordering parts, and in all associated correspondence.

ΧJ

Up to 2003.5 MY: Dependent upon market, the VIN and other information are displayed on a label located either on the rear edge of the left-hand front door or on the body front-upper crossmember. The VIN stamping is located on the right-hand-side of the luggage compartment and a quick reference plate is visible through the left-hand lower corner of the windshield.

2003.5 MY onwards: The VIN and other information are displayed on a label located on left-hand "A" pillar. The VIN stamping is located on the right-hand-side of the luggage compartment and a quick reference plate is visible through the left-hand lower corner of the windshield.

ХK

The VIN and other information are displayed on a label located on the left-hand "B" pillar above the door striker plate. The VIN stamping is located on the right-hand-side of the luggage compartment and a quick reference plate is visible through the left-hand lower corner of the windshield.

S-TYPF

The VIN and other information are displayed on a label located on left-hand "A" pillar. The VIN stamping is located on the right-hand-side of the luggage compartment and a quick reference plate is visible through the left-hand lower corner of the windshield.

X-TYPF

The VIN and other information are displayed on a label, located on:

- early vehicles, the left-hand "A" pillar,
- later vehicles, bottom of the left-hand "B" pillar.

The VIN stamping is located on the right-hand-side of the luggage compartment and a quick reference plate is visible through the left-hand lower corner of the windshield.

Vehicle Identification Numbers (VIN)

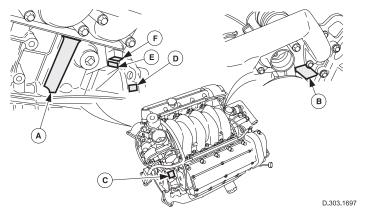
Model Year	VI	IN
	From	То
XJ		
1998	812317	853935
1999	853936	878717
2000	F00103	F20644
2001	F20645	F41862
2002	F41863	F59525
2003.5	G00442	Current
XK		
1997	001246	018107
1998	018108	024686
1998.75	024687	031302
1999	031303	042775
2000	A00116	A11139
2001	A11140	A24195
2002	A24196	A30644
2003	A30645	Current

Model Year	ν	IN
	From	То
S-TYPE		
1999.25	L00600	L31320
2000	L31321	L52822
2000.5	L52823	L86901
2001	L86902	M45254
2002.5	M45255	M62935
2003	M62936	Current
X-TYPE		
2001.5	C00344	C59260
2002.25 *	C59261	D55321
2004.25 **	D55322	Current

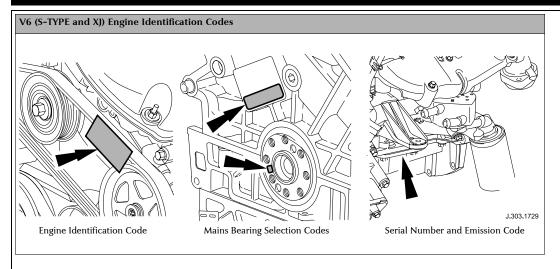
^{*} Introduction of 2.0 liter Gasoline X-TYPE

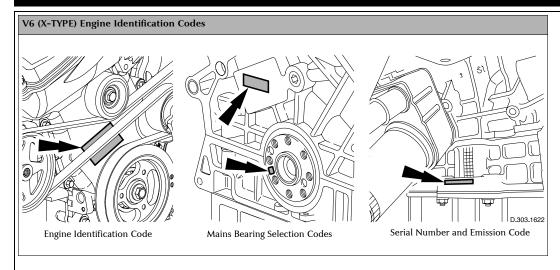
^{**} Introduction of 2.0 liter Diesel X-TYPE

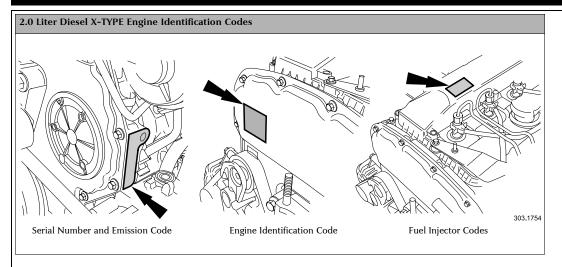




- Engine Technical Data, also Serial Number from 2001 MY
- Serial Number up to 2001 MY
- Emission Code XJ and XK
- S-TYPE Emission Code, primary position (up to VIN M51309) S-TYPE Emission Code, primary position (VIN M51310 onwards), also XJ 2003.5 MY
- S-TYPE Emission Code, secondary position for amended codes, also XJ 2003.5 MY







Location of Powertrain Identification Codes

All Vehicles: Transmission and Final Drive Identification Codes

Transmission: the serial numbers are either stamped on the casing, or displayed on a metal plate or bar-code label attached to the casing.

Final drive unit: serial numbers are either stamped on the casing, or displayed on a metal label or bar-code label attached to the units casing.

Model/ Engine	Engine Capacity	Engine Description	Max. Engine Torque (DIN)	Max. Engine Power (DIN)	Max. Engine Torque (EC and SAE)	Max. Engine Power (EC and SAE)	Comp. Ratio	Bore	Stroke
XJ: 1998 up to	2003.5 MY	- VIN From 8	12317 To F59525	5					
3.2 liter	3248 cm ³ (198.2 in ³)	90° "Vee" 8 Cylinder 32 Valves	316 Nm / 233 lb ft at 4350 RPM	240 BHP / 179 kW / 243 PS at 6350 RPM	310 Nm / 228 lb ft at 4350 RPM	233 BHP / 174 kW / 237 PS at 6350 RPM	10.5 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	70.0 mm (2.756 in)
4.0 liter	3996 cm ³ (244 in ³)	90° "Vee" 8 Cylinder 32 Valves	393 Nm / 290 lb ft at 4250 RPM	290 BHP / 216 kW / 294 PS at 6100 RPM	375 Nm / 276 lb ft at 4250 RPM	280 BHP / 209 kW / 284 PS at 6100 RPM	10.75 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	86.0 mm (3.386 in)
4.0 liter – supercharged	3996 cm ³ (244 in ³)	90° "Vee" 8 Cylinder 32 Valves	525 Nm / 387 lb ft at 3600 RPM	370 BHP / 276 kW / 375 PS at 6150 RPM	505 Nm / 372 lb ft at 3600 RPM	358 BHP / 267 kW / 363 PS at 6150 RPM	8.9 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	86.0 mm (3.386 in)

Model/ Engine	Engine Capacity	Engine Description	Max. Engine Torque (DIN)	Max. Engine Power (DIN)	Max. Engine Torque (EC and SAE)	Max. Engine Power (EC and SAE)	Comp. Ratio	Bore	Stroke
XJ: 2003.5 MY	onwards –	VIN From G00	0442 To Current						
3.0 liter	2967 cm ³ (181 in ³)	60° "Vee" 6 Cylinder 24 Valves	300 Nm / 221 lb ft at 4100 RPM	240 BHP / 179 kW / 243 PS at 6800 RPM	293 Nm / 216 lb ft at 4100 RPM	235 BHP / 175 kW / 238 PS at 6800 RPM	10.5 : 1 ± 0.5 : 1	89.0 mm (3.504 in)	79.5 mm (3.130 in)
3.5 liter	3555 cm ³ (216 in ³)	90° "Vee" 8 Cylinder 32 Valves	345 Nm / 254 lb ft at 4200 RPM	262 BHP / 196 kW / 266 PS at 6250 RPM	335.2 Nm / 262 lb ft at 4200 RPM	255 BHP / 190 kW / 258 PS at 6250 RPM	11.0 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	76.5 mm (3.011 in)
4.2 liter	4196 cm ³ (256 in ³)	90° "Vee" 8 Cylinder 32 Valves	420 Nm / 310 lb ft at 4100 RPM	300 BHP / 224 kW / 304 PS at 6000 RPM	410.8 Nm / 303 lb ft at 4100 RPM	293.5 BHP / 218.9 kW /298 PS at 6000 RPM	11.0 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	90.3 mm (3.555 in)
4.2 liter – supercharged	4196 cm ³ (256 in ³)	90° "Vee" 8 Cylinder 32 Valves	553 Nm / 408 lb ft at 3500 RPM	400 BHP / 298 kW / 406 PS at 6100 RPM	541.4 Nm / 399 lb ft at 3500 RPM	390 BHP / 290.8 kW /395 PS at 6100 RPM	9.1 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	90.3 mm (3.555 in)

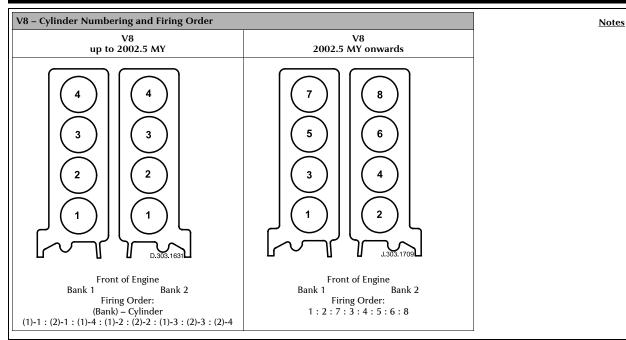
Model/ Engine	Engine Capacity	Engine Description	Max. Engine Torque (DIN)	Max. Engine Power (DIN)	Max. Engine Torque (EC and SAE)	Max. Engine Power (EC and SAE)	Comp. Ratio	Bore	Stroke		
XK: 1997 up t	XK: 1997 up to 1998.75 MY – VIN From 001246 To 024686										
4.0 liter	3996 cm ³ (244 in ³)	90° "Vee" 8 Cylinder 32 Valves	393 Nm / 290 lb ft at 4250 RPM	290 BHP / 216 kW / 294 PS at 6100 RPM	375 Nm / 276 lb ft at 4250 RPM	280 BHP / 209 kW / 284 PS at 6100 RPM	10.75 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	86.0 mm (3.386 in)		
XK: 1998.75 ι	ip to 2003 N	NY – VIN From	024687 To A30	644							
4.0 liter	3996 cm ³ (244 in ³)	90° "Vee" 8 Cylinder 32 Valves	393 Nm / 290 lb ft at 4250 RPM	290 BHP / 216 kW / 294 PS at 6100 RPM	375 Nm / 276 lb ft at 4250 RPM	280 BHP / 209 kW / 284 PS at 6100 RPM	10.75 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	86.0 mm (3.386 in)		
4.0 liter – supercharged	3996 cm ³ (244 in ³)	90° "Vee" 8 Cylinder 32 Valves	525 Nm / 387 lb ft at 3600 RPM	370 BHP / 276 kW / 375 PS at 6150 RPM	505 Nm / 372 lb ft at 3600 RPM	358 BHP / 267 kW / 363 PS at 6150 RPM	8.9 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	86.0 mm (3.386 in)		
XK: 2003 MY	onwards – \	/IN From A300	645 To Current								
4.2 liter	4196 cm ³ (256 in ³)	90° "Vee" 8 Cylinder 32 Valves	420 Nm / 310 lb ft at 4100 RPM	300 BHP / 224 kW / 304 PS at 6000 RPM	410.8 Nm / 303 lb ft at 4100 RPM	293.5 BHP / 218.9 kW /298 PS at 6000 RPM	11.0 : 1 ± 0.5: 1	86.0 mm (3.386 in)	90.3 mm (3.555 in)		
4.2 liter – supercharged	4196 cm ³ (256 in ³)	90° "Vee" 8 Cylinder 32 Valves	553 Nm / 408 lb ft at 3500 RPM	400 BHP / 298 kW / 406 PS at 6100 RPM	541.4 Nm / 399 lb ft at 3500 RPM	390 BHP / 290.8 kW / 395 PS at 6100 RPM	9.1 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	90.3 mm (3.555 in)		

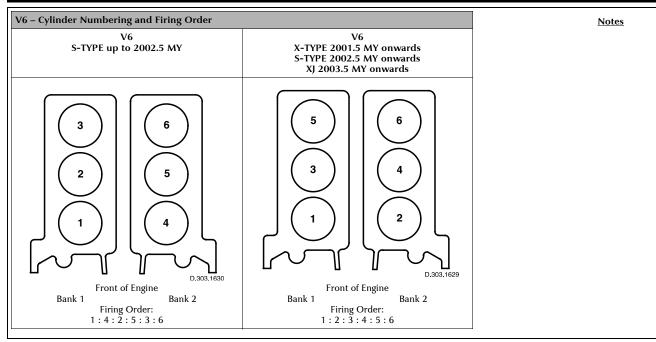
Engine Data

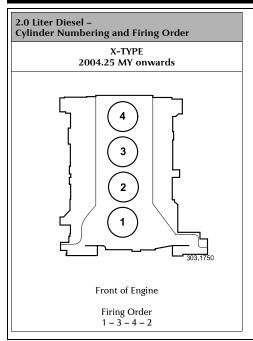
Model/ Engine	Engine Capacity	Engine Description	Max. Engine Torque (DIN)	Max. Engine Power (DIN)	Max. Engine Torque (EC and SAE)	Max. Engine Power (EC and SAE)	Comp. Ratio	Bore	Stroke
S-TYPE: 1999.	25 up to 20	02.5 MY – VIN	From L00600 To	M45254					
3.0 liter	2967 cm ³ (181 in ³)	60° "Vee" 6 Cylinder 24 Valves	300 Nm / 221 lb ft at 4500 RPM	240 BHP / 179 kW / 243 PS at 6800 RPM	293 Nm / 216 lb ft at 4500 RPM	235 BHP / 175 kW / 238 PS at 6800 RPM	10.5 : 1 ± 0.5 : 1	89.0 mm (3.504 in)	79.5 mm (3.130 in)
4.0 liter	3996 cm ³ (244 in ³)	90° "Vee" 8 Cylinder 32 Valves	390 Nm / 287 lb ft at 4300 RPM	281 BHP / 209 kW / 284 PS at 6100 RPM	378 Nm / 279 lb ft at 4300 RPM	272 BHP / 203 kW / 276 PS at 6100 RPM	10.75 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	86.0 mm (3.386 in)
S-TYPE: 2002.	5 MY onwa	rds – VIN Fron	n M45255 To Cui	rrent					
2.5 liter	2497 cm ³ (152 in ³)	60° "Vee" 6 Cylinder 24 Valves	250 Nm / 184 lb ft at 4000 RPM	201 BHP / 150 kW / 204 PS at 6800 RPM	245 Nm / 181 lb ft at 4000 RPM	197 BHP / 147 kW / 200 PS at 6800 RPM	10.30 : 1 ± 0.35 : 1	81.65 mm (3.214 in)	79.5 mm (3.129 in)
3.0 liter	2967 cm ³ (181 in ³)	60° "Vee" 6 Cylinder 24 Valves	300 Nm / 221 lb ft at 4100 RPM	240 BHP / 179 kW / 243 PS at 6800 RPM	293 Nm / 216 lb ft at 4100 RPM	235 BHP / 175 kW / 238 PS at 6800 RPM	10.5 : 1 ± 0.5 : 1	89.0 mm (3.504 in)	79.5 mm (3.130 in)
4.2 liter	4196 cm ³ (256 in ³)	90° "Vee" 8 Cylinder 32 Valves	420 Nm / 310 lb ft at 4100 RPM	300 BHP / 224 kW / 304 PS at 6000 RPM	410.8 Nm / 303 lb ft at 4100 RPM	293.5 BHP / 218.9 kW /298 PS at 6000 RPM	11.0 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	90.3 mm (3.555 in)
4.2 liter – supercharged	4196 cm ³ (256 in ³)	90° "Vee" 8 Cylinder 32 Valves	553 Nm / 408 lb ft at 3500 RPM	400 BHP / 298 kW / 406 PS at 6100 RPM	541.4 Nm / 399 lb ft at 3500 RPM	390 BHP / 290.8 kW /395 PS at 6100 RPM	9.1 : 1 ± 0.5 : 1	86.0 mm (3.386 in)	90.3 mm (3.555 in)

Model/ Engine	Engine Capacity	Engine Description	Max. Engine Torque (DIN)	Max. Engine Power (DIN)	Max. Engine Torque (EC and SAE)	Max. Engine Power (EC and SAE)	Comp. Ratio	Bore	Stroke
X-TYPE: 2001	.5 MY onwa	rds – VIN Fron	n C00344 To Cur	rent					
2.0 liter Gasoline	2099 cm ³ (128 in ³)	60° "Vee" 6 Cylinder 24 Valves	200 Nm / 148 lb ft at 4100 RPM	157 BHP / 117 kW / 159 PS at 6800 RPM	196 Nm / 145 lb ft at 4100 RPM	154 BHP / 114.6 kW /156 PS at 6800 RPM	10.75 : 1 ± 0.5 : 1	81.65 mm (3.214 in)	66.84 mm (2.631 in)
2.0 liter Diesel	1998 cm ³ (122 in ³)	Inline 4 Cylinder 16 Valves	331 Nm / 244 lb ft at 1800 RPM	128 BHP / 96 kW / 129 PS at 3800 RPM	330 Nm / 243 lb ft at 1800 RPM	129 BHP / 96 kW / 130 PS at 3800 RPM	18.2 : 1 ± 0.5 : 1	86 mm (3.385 in)	86 mm (3.385 in)
2.5 liter	2497 cm ³ (152 in ³)	60° "Vee" 6 Cylinder 24 Valves	244 Nm / 180 lb ft at 3000 RPM	194 BHP / 145 kW / 197 PS at 6800 RPM	241 Nm / 178 lb ft at 3000 RPM	192 BHP / 143.5 kW /196 PS at 6800 RPM	10.30 : 1 ± 0.35 : 1	81.65 mm (3.214 in)	79.5 mm (3.130 in)
3.0 liter	2967 cm ³ (181 in ³)	60° "Vee" 6 Cylinder 24 Valves	284 Nm / 210 lb ft at 3000 RPM	231 BHP / 172 kW / 234 PS at 6800 RPM	279.3 Nm / 206 lb ft at 3000 RPM	227 BHP / 169.4 kW /231 PS at 6800 RPM	10.5 : 1 ± 0.5 : 1	89.0 mm (3.504 in)	79.5 mm (3.130 in)

Engine Cylinder Numbering and Firing Order







Engine	Valve Clearances (cold)					
	Intake	Exhaust				
V8	0.18 – 0.22 mm	0.23 – 0.27 mm				
V6	0.175 – 0.225 mm	0.325 – 0.375 mm				
2.0 Liter Diesel	No adjustme	ent necessary				

Spark Plug Specification

Model/Engine	VI	IN	Market	Spark Plug Part Number	Spark Plug Gap	Engine Type	
	From	То		Part Number	mm (inches)		
XJ: 1998 MY							
3.2 liter	812317	853935	ROW	NCA385OFA 1	1.2 – 1.3 (0.047 – 0.051)		
4.0 liter			NAS	NCA385OHA 1	1.2 – 1.3 (0.047 – 0.051)		
4.0 iiter			ROW	NCA385OFA 1	1.2 - 1.3 (0.047 - 0.031)	AJ26 V8	
4.0 liter – supercharged			All	NCA385OHA 2	1.2 - 1.3 (0.047 - 0.051)		
All			Leaded	NCA385OCA (service fit only)	1.0 – 1.1 (0.039 – 0.043)		
XJ: 1999 up to 2003.5	MY						
3.2 liter	853936	F59525	ROW	AJ8 4575 (iridium)	0.9 – 1.0 (0.035 – 0.039)	AJ27 V8	
4.0 liter			All	AJ8 4575 (iridium)	0.9 – 1.0 (0.035 – 0.039)		
4.0 liter – supercharged			All	NCA3850HA 2 up to 2000 MY	1.2 – 1.3 (0.047 – 0.051)	AJ26.5 V8	
4.0 iiter – supercharged			All	AJ8 4575 (iridium) from 2000 MY	0.9 – 1.0 (0.035 – 0.039)	AJ27 V8	
All			Leaded	XR8 15350 (service fit only) *	1.0 – 1.1 (0.039 – 0.043)	_	
XJ: 2003.5 MY onwards	;						
3.0 liter	G00442	Current	All	XR8 42795	1.32 – 1.42 (0.051 – 0.056)	V6	
3.5 liter			All	AJ8 4575 (iridium)	0.9 - 1.0 (0.035 - 0.039)		
4.2 liter			All	AJ8 4575 (iridium)	0.9 – 1.0 (0.035 – 0.039)	AJ33 V8	
4.2 liter – supercharged			All	AJ8 4575 (iridium)	0.9 – 1.0 (0.035 – 0.039)		

Note: * Not applicable with the introduction of "iridium" spark plugs.

Model/Engine	V	IN	Market	Spark Plug	Spark Plug Gap	Engine Type
	From	То		Part Number	mm (inches)	
XK: 1997 up to 1998 M	1Y	'	! 		l .	l .
	001246	018107	NAS	NCA385OHA 1	1.2 - 1.3 (0.047 - 0.051)	
4.0 liter			ROW	NCA385ODA 2	1.0 – 1.1 (0.039 – 0.043)	AJ26 V8
			Leaded	NCA385OCA (service fit only)	1.0 - 1.1 (0.039 - 0.043)	
XK: 1998 and 1999 MY	<i>'</i>					
4.0 liter	018108	A00115	NAS	NCA385OHA 1 up to 1999 MY	1.2 – 1.3 (0.047 – 0.051)	AJ26 V8
			INAS	AJ8 4575 (iridium) from 1999 MY	0.9 - 1.0 (0.035 - 0.039)	AJ27 V8
			ROW	NCA385OFA 1 up to 1999 MY	1.2 – 1.3 (0.047 – 0.051)	AJ26 V8
			KOW	AJ8 4575 (iridium) from 1999 MY	0.9 - 1.0 (0.035 - 0.039)	AJ27 V8
4.0 liter – supercharged	**		All	NCA385OHA 2	1.2 – 1.3 (0.047 – 0.051)	AJ26 V8 and AJ26.5 V8
All			Leaded	NCA385OCA (service fit only)	1.0 - 1.1 (0.039 - 0.043)	_
XK: 2000 up to 2003 M	1Y					
4.0 liter	A00116	A30644	All	AJ8 4575 (iridium)	0.9 - 1.0 (0.035 - 0.039)	AJ27 V8
4.0 liter – supercharged			All	AJ8 4575 (iridium)	0.9 - 1.0 (0.035 - 0.039)	A)27 V6
All			Leaded	XR8 15350 (service fit only) *	1.0 - 1.1 (0.039 - 0.043)	_
XK: 2003 MY onwards						
4.2 liter	A30645	Current	All	AJ8 4575 (iridium)	0.9 - 1.0 (0.035 - 0.039)	A122 V/0
4.2 liter – supercharged			All	AJ8 4575 (iridium)	0.9 - 1.0 (0.035 - 0.039)	AJ33 V8
Note: * Not applicable v	with the introd	duction of "iric	dium" spark plug		•	

Note: * Not applicable with the introduction of "iridium" spark plugs.

Note: ** Supercharged engine introduced at VIN 024687.

Spark Plug Specification

Model/Engine	VIN		Market	Spark Plug	Spark Plug Gap	Engine Type		
	From	To		Part Number	mm (inches)			
S-TYPE: 1999.25 up to 2002.5 MY								
3.0 liter	L00600 M45254		All	XR8 42795	1.32 – 1.42 (0.051 – 0.056)	V6		
3.0 iiter			Leaded	XR8 15349 (service fit only)	1.0 – 1.1 (0.039 – 0.043)	Vo		
4.0 liter			All	AJ8 4575 (iridium)	0.9 – 1.0 (0.035 – 0.039)	AJ28 V8		
4.0 iiter			Leaded	XR8 15350 (service fit only) *	1.0 – 1.1 (0.039 – 0.043)	A)20 VO		
S-TYPE: 2002.5 MY on	wards							
2.5 liter	M45255	Current	All	XR8 42795	1.32 – 1.42 (0.051 – 0.056)	V6		
3.0 liter			All	XR8 42795	1.32 – 1.42 (0.051 – 0.056)	V6		
4.2 liter			All	AJ8 4575 (iridium)	0.9 – 1.0 (0.035 – 0.039)	AJ33 V8		
4.2 liter – supercharged			All	AJ8 4575 (iridium)	0.9 – 1.0 (0.035 – 0.039)	A)33 V8		

Note: * Not applicable with the introduction of "iridium" spark plugs.

Spark Plug Specification

Model/Engine	VIN		Market	Spark Plug	Spark Plug Gap	Engine Type		
	From	То		Part Number	mm (inches)			
X-TYPE: 2001.5 MY onwards								
2.0 liter	C00344	Current	All	XR8 42795	1.32 – 1.42 (0.051 – 0.056)	V6		
2.5 liter			All	XR8 42795	1.32 – 1.42 (0.051 – 0.056)	V6		
3.0 liter			All	XR8 42795	1.32 - 1.42 (0.051 - 0.056)	V6		

Model/Engine	Market	Oil Specification Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		V	IN	
			oil cooler	non oil cooler	From	То
XJ: 1998 up to 2000	MY		1			
3.2 liter	ROW	API SJ and ACEA A2	-	6.0 (6.4)	812317	878717
4.0 liter	NAS	API SJ and ILSAC GF-2 or API SL and ILSAC GF-3	_	6.0 (6.4)		
	ROW	API SJ and ACEA A2				
4.0 liter – supercharged	NAS	API SJ and ILSAC GF-2 or API SL and ILSAC GF-3	6.0 (6.4)	_		
supercharged	ROW	API SJ and ACEA A3				

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	(service of filter of	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN	
			oil cooler	non oil cooler	From	To	
XJ: 2000 MY							
3.2 liter	ROW	API SJ / EC and ACEA A1 or A3		6.0 (6.4)	F00103	F00463	
3.2 iiter	KOW	Jaguar WSS-M2C913-B preferred	_	7.0 (7.4)	F00464	F20644	
	NAS	API SJ / EC and ILSAC GF–2 or API SL and ILSAC GF–3		6.0 (6.4)	F00103	F00463	
4.0 liter	INAS		_	7.0 (7.4)	F00464	F20644	
4.0 iiter	ROW	API SJ / EC and ACEA A1 or A3		6.0 (6.4)	F00103	F00463	
	ROW	Jaguar WSS-M2C913-B preferred	_	7.0 (7.4)	F00464	F20644	
	NAS	API SJ / EC and ILSAC GF-2	6.0 (6.4)	-	F00103	F00463	
4.0 liter –	INAS	or API SL and ILSAC GF-3	7.0 (7.4)	-	F00464	F20644	
supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	6.0 (6.4)	-	F00103	F00463	
	KOW		7.0 (7.4)	_	F00464	F20644	

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	(service) filter (Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		IN
			oil cooler	non oil cooler	From	То
XJ: 2001 MY	<u>.</u>					
3.2 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	-	7.0 (7.4)	F20645	F41862
4.0 liter	NAS	API SJ / EC and ILSAC GF-2 or API SL and ILSAC GF-3		70/74		
4.0 iiter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred		7.0 (7.4)		
4.0 liter –	NAS	API SJ / EC and ILSAC GF-2 or API SL and ILSAC GF-3	7.0 (7.4)	7.0 (7.4)		
supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	7.0 (7.4)			

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	(service of	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		N
			oil cooler	non oil cooler	From	To
XJ: 2002 up to 2003.	5 MY		<u>'</u>			
3.2 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	_	7.0 (7.4)	F41863	F59525
	NAS	API SL and ILSAC GF-3				
4.0 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	_	7.0 (7.4)		
4.0 liter –	NAS	API SL and ILSAC GF-3				
supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	7.0 (7.4)	_		

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN	
			oil cooler	non oil cooler	From	То
XJ: 2003.5 MY onwa	rds		_			
3.0 liter	NAS	API SL and ILSAC GF-3			G00442	Current
	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	6.5 (6.9)	_		
	NAS	API SL and ILSAC GF-3				
3.5 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	6.0 (6.4)	-		
	NAS	API SL and ILSAC GF-3				
4.2 liter	ROW API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	6.0 (6.4)	_			
4.2 liter –	NAS	API SL and ILSAC GF-3				
4.2 liter – supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	6.0 (6.4)	_		

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN	
			oil cooler	non oil cooler	From	То
XK: 1997 MY			,	_		
4.0 liter NAS ROW	NAS	API SJ and ILSAC GF-2 or API SL and ILSAC GF-3	6.0 (6.4)	_	001246	018107
	ROW	API SJ and ACEA A2	7			
XK: 1998 MY						
4.0 liter	NAS	API SJ and ILSAC GF-2 or API SL and ILSAC GF-3	_	6.0 (6.4)	018108	024686
	ROW	API SJ and ACEA A2				
XK: 1998.75 MY	*					
4.0 liter	NAS	API SJ and ILSAC GF-2 or API SL and ILSAC GF-3	_	6.0 (6.4)	024687	031302
	ROW	API SJ and ACEA A2				
4.0 liter – supercharged	ROW	API SJ and ACEA A3	6.0 (6.4)	-		

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	(service of	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		IN
			oil cooler	non oil cooler	From	То
XK: 1999 MY	<u> </u>			,		
4.0 liter	NAS	API SJ / EC and ILSAC GF–2 or API SL and ILSAC GF–3	CO (C A)		031303	042775
4.0 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	_	6.0 (6.4)		
4.0 liter –	NAS	API SJ / EC and ILSAC GF–2 or API SL and ILSAC GF–3	60/64			
supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	6.0 (6.4)	_		

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	(service filter	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN	
			oil cooler	non oil cooler	From	То	
XK: 2000 MY							
	NIAC	API SJ / EC and ILSAC GF-2		6.0 (6.4)	A00116	A00366	
4.0 liter	NAS	or API SL and ILSAC GF-3	_	7.0 (7.4)	A00367	A11139	
	POW/	API SJ / EC and ACEA A1 or A3		6.0 (6.4)	A00116	A00366	
	KOW	Jaguar WSS-M2C913-B preferred	_	7.0 (7.4)	A00367	A11139	
	NAS	API SJ / EC and ILSAC GF-2	6.0 (6.4)	_	A00116	A00366	
4.0 liter -	INAS	or API SL and ILSAC GF-3	7.0 (7.4)	_	A00367	A11139	
supercharged	ROW	API SJ / EC and ACEA A1 or A3	6.0 (6.4)	_	A00116	A00366	
	KOW	Jaguar WSS-M2C913-B preferred	7.0 (7.4)	-	A00367	A11139	
XK: 2001 MY							
	NAS	API SL and ILSAC GF-3			A11140	A24195	
4.0 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	-	7.0 (7.4)			
4.0 liter –	NAS	API SL and ILSAC GF-3					
4.0 liter – supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	7.0 (7.4)	_			

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN	
			oil cooler	non oil cooler	From	То
XK: 2002 up to 2003	3 MY		•			
1	NAS	API SL and ILSAC GF-3			A24196	A30644
4.0 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	7.0 (7.4)	-		
4.0 liter –	NAS	API SL and ILSAC GF-3			1	
supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	7.0 (7.4)	-		
XK: 2003 MY onwar	rds					
	NAS	API SL and ILSAC GF-3			A30645	Current
4.2 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	7.0 (7.4)	-		
4.2 liter –	NAS	API SL and ILSAC GF-3				
supercharged	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred	7.0 (7.4)	-		

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN	
			oil cooler	non oil cooler	From	То
S-TYPE: 1999.25 MY						
3.0 liter	NAS	API SJ / EC and ILSAC GF–2 or API SL and ILSAC GF–3	5.7 (6.0)		L00600	L31320
3.0 iitei	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	3.7 (0.0)	_		
4.0 liter	NAS	API SJ / EC and ILSAC GF–2 or API SL and ILSAC GF–3	6.0 (6.4)			
4.0 iiter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	0.0 (0.4)	_		

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN				
			oil cooler	non oil cooler	From	То			
S-TYPE: 2000 up to 2002.5 MY									
3.0 liter	NAS	API SL and ILSAC GF-3	5.7 (6.0)	-	L31321	L37177			
			6.5 (6.9)	-	L37178*	M45254			
	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	5.7 (6.0)	-	L31321	L37177			
			6.5 (6.9)	-	L37178*	M45254			
4.0 liter	NAS	API SL and ILSAC GF-3	6.0 (6.4)		L31321	M45254			
	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred		-					

Note: To signify the oil capacity change to S-TYPE V6 engines during 2000 MY, a new style oil-level gauge was introduced. The new style gauge can be recognized by a loop handle opposed to the old T-bar design. The oil fill mark on the oil-level gauge was also altered by 14 mm. The change was implemented at approximate VIN*.

Note: Refer to the end of this section for important information.

Model/Engine	Market	Oil Specification	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		VIN	
			oil cooler	non oil cooler	From	To
S-TYPE: 2002.5 MY	onwards					
2.5 liter	NAS	API SL and ILSAC GF-3	6.5 (6.9)	-	M45255	Current
	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS-M2C913-B preferred				
3.0 liter	NAS	API SL and ILSAC GF-3	6.5 (6.9)	6.5 (6.9)		
	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	6.5 (6.9)	-		
4.2 liter	NAS	API SL and ILSAC GF-3	6.0 (6.4)	_		
	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred				
4.2 liter – supercharged	NAS	API SL and ILSAC GF-3	6.0 (6.4)	-		
	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred				l

Note: Refer to the end of this section for important information.

Engine Oil – Specification and Capacity

Model/Engine	Market	Oil Specification	(service filter	Engine Oil Capacity (service oil fill and filter change) Liters (US Quarts)		IN
			oil cooler	non oil cooler	From	То
X-TYPE: 2001.5 MY	onwards		<u>'</u>	<u>'</u>		1
	NAS	API SL and ILSAC GF-3			C00344	Current
2.0 liter Gasoline ROW	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	5.8 (6.1)	_		
2.0 liter Diesel	EUR	Jaguar WSS-M2C913-B only	6.2 (6.5)	_		
	NAS	API SL and ILSAC GF-3				
2.5 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	5.8 (6.1)	_		
	NAS	API SL and ILSAC GF-3				
3.0 liter	ROW	API SJ / EC and ACEA A1 or A3 Jaguar WSS–M2C913–B preferred	5.8 (6.1)	_		

Caution: The use of supplementary oil or fuel additives is not approved unless specified by Jaguar Cars in the form of a service communication or directive.

V6 gasoline engine oil specification (NAS): Synthetic oil meeting the following specification may be used API SL and ILSAC GF-3.

V6 gasoline engine oil specification (ROW): Synthetic oil meeting the following specification may be used API SJ / EC and ACEA A1 or A3.

SAE Viscosity Rating: For climates ranging from -30° C (-22° F) and $+50^{\circ}$ C ($+122^{\circ}$ F), the following oil viscosities may be used:

0W-30 5W-30 (preferred)

0W-40 5W-40

Model/Engine	VIN		Market	Final Drive Ratio
	From	To		
XJ: 1998 up to 2003.5	MY			
3.2 liter	812317	F59525	ROW	3.27:1
			NAS	3.06 : 1
4.0 liter			ROW	3.00 . 1
			Mexico	3.27:1
4.0 liter – supercharged			NAS	3.06 : 1
4.0 iiter – supercharged			ROW	3.00:1
XJ: 2003.5 MY onwards	S			
3.0 liter	G00442	Current	NAS	3.31 : 1
3.0 iilei			ROW	3.31.1
3.5 liter			NAS	3.07 : 1
5.5 itter			ROW	3.07 : 1
4.0 liter			NAS	2.87 : 1
4.0 mer			ROW	2.0/:1
4.0 liter supershauged			NAS	2.87 : 1
4.0 liter – supercharged			ROW	2.07 : 1

Rear Axle Differential Ratio

Model/Engine	VIN		Market	Final Drive Ratio
	From	То		
XK: 1997 up to 2003 M	1Y			
	001246	A30644	NAS	2.00 . 1
4.0 liter			ROW	3.06 : 1
			Mexico	3.27:1
4.0			NAS	2.00 - 1
4.0 liter – supercharged			ROW	3.06 : 1
XK: 2003 MY onwards				
4.2 liter	A30645	Current	NAS	2.00 - 1
4.2 liter			ROW	3.06 : 1
4.2 1:4			NAS	2.00 - 1
4.2 liter – supercharged			ROW	3.06 : 1

Model/Engine	VI	IN	Market	Final Drive Ratio	
	From	То			
S-TYPE: 1999.25 MY					
3.0 liter – manual	L00600	L31320	NAS	3.07 : 1	
5.0 liter – manuar			ROW	3.07 . 1	
3.0 liter – automatic			NAS	3.31 : 1	
3.0 liter – automatic			ROW	3.31.1	
4.0 liter – automatic			NAS	3.31 : 1	
4.0 liter – automatic			ROW	3.31.1	
S-TYPE: 2000 up to 20	02.5 MY				
3.0 liter – manual	L31321	M45254	NAS	3.07 : 1	
3.0 iitei – iiiaiitai			ROW	3.07 . 1	
			NAS	3.31 : 1	
3.0 liter – automatic			ROW	3.31.1	
			Mexico	3.58 : 1	
4.0 liter – automatic			NAS	3.31 : 1	
4.0 mei – automatic			ROW	3.31 : 1	

Rear Axle Differential Ratio

Model/Engine	VI	VIN		Final Drive Ratio	
	From	To			
S-TYPE: 2002.5 MY or	nwards				
2.5 liter – manual	M45255	Current	NAS	3.07 : 1	
2.5 mer – manuar			ROW	3.07 : 1	
2.5 liter – automatic			NAS	3.31 : 1	
2.5 liter – automatic			ROW	3.31 : 1	
3.0 liter – manual			NAS	3.07 : 1	
3.0 mer – manuar			ROW	3.07 : 1	
3.0 liter – automatic			NAS	3.31 : 1	
3.0 liter – automatic			ROW	3.31:1	
4.2 liter – automatic			NAS	2.87 : 1	
4.2 liter – automatic			ROW	2.07 : 1	
4.2 liter – automatic			NAS	2.87 : 1	
supercharged			ROW	2.07 : 1	
X-TYPE: 2001.5 MY or	nwards				
2.5 liter	C00344	Current	NAS	2.53 : 1	
2.5 mer			ROW	2.33 : 1	
2.0 lit			NAS	2.52 - 1	
3.0 liter			ROW	2.53 : 1	

Model/Engine	V	IN	Transmission			Differential			
	From	То	Lubricant Part No Capacity Liters (US Quarts)		Lubricant	Part No	Capacity Liters (US Quarts)		
XJ: 1998 MY up to 200	3.5 MY	·							
3.2 liter Auto	812317	F59525	Esso LT 71141	JLM 20237	10.0 (10.6)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	
4.0 liter Auto			Esso LT 71141	JLM 20237	10.0 (10.6)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	
4.0 liter SC Auto			Shell ATF 3403 M115	JLM 20292	9.5 (10.0)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	
XJ: 2003.5 MY onwards	S								
3.0 liter Auto	G00442	Current	Shell M1375.4	C2C 8432	9.5 (10.0)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)	
3.5 liter Auto			Shell M1375.4	C2C 8432	9.5 (10.0)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)	
4.2 liter Auto			Shell M1375.4	C2C 8432	9.5 (10.0)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)	
4.2 liter SC Auto			Shell M1375.4	C2C 8432	10.05 (10.6)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)	

Note: Capacity figures quoted are maximum fill.

Model/Engine	VI	N.	Tran	smission		Differential			
	From	То	Lubricant	Part No	Capacity Liters (US Quarts)	Lubricant	Part No	Capacity Liters (US Quarts)	
XK: 1997 up to 1998.7	5 MY						·		
4.0 liter Auto	001246	024686	Esso LT 71141	JLM 20237	10.0 (10.6)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	
XK: 1998.75 up to 200	3 MY								
4.0 liter Auto	024687	A30644	Esso LT 71141	JLM 20237	10.0 (10.6)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	
4.0 liter SC Auto			Shell ATF 3403 M115	JLM 20292	9.5 (10.0)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	
XK: 2003 MY onwards									
4.2 liter Auto	A30645	Current	Shell M1375.4	C2C 8432	9.5 (10.0)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	
4.2 liter SC Auto			Shell M1375.4	C2C 8432	10.05 (10.6)	Shell Spirax Super TS90	JLM 20255	1.9 (2.0)	

Note: Capacity figures quoted are maximum fill.

Model/Engine	V	IN	Trans	smission		Diff	Differential			
	From To		Lubricant Part No		Capacity Liters (US Quarts)	Lubricant	Part No	Capacity Liters (US Quarts)		
S-TYPE: 1999.25 up to	2002.5 M	Y					'			
3.0 liter Man	L00600	M45254	Esso D21065	JLM 20937	1.1 (1.2)	M2C 192A Synthetic	JLM 20771	1.5 (1.6)		
3.0 liter Auto			MERCON™ V XT-5-QM	JLM 21044	9.0 (9.5)	M2C 192A Synthetic	JLM 20771	1.5 (1.6)		
4.0 liter Auto			MERCON™ V XT-5-QM	JLM 21044	9.0 (9.5)	M2C 192A Synthetic	JLM 20771	1.5 (1.6)		
S-TYPE: 2002.5 MY on	wards	'					<u>'</u>			
2.5 liter Man	M45255	Current	Esso LT 71141	JLM 20237	1.1 (1.2)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)		
2.5 liter Auto			Shell M1375.4	C2C 8432	9.5 (10.0)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)		
3.0 liter Man			Esso LT 71141	JLM 20237	1.1 (1.2)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)		
3.0 liter Auto			Shell M1375.4	C2C 8432	9.5 (10.0)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)		
4.2 liter Auto			Shell M1375.4	C2C 8432	9.5 (10.0)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)		
4.2 liter SC Auto			Shell M1375.4	C2C 8432	10.05 (10.6)	M2C 192A Synthetic	JLM 20771	1.25 (1.32)		

Note: Capacity figures quoted are maximum fill.

Model/Engine	V	IN	Tran	Transmission			Differential			
From To		То	Lubricant	Part No	Capacity Liters (US Quarts)	Lubricant	Part No	Capacity Liters (US Quarts)		
X-TYPE: 2001.5 MY on	wards		_							
2.0 liter Gasoline Man	C00344	Current	Castrol BOT 130M	C2S 19889	1.9 (2.0)	_	-	_		
2.0 liter Gasoline Auto			ATF IDEMITSU K17 (Jatco 3100 PL085)	C2S 12120	8.8 (9.3)	-	_	-		
2.0 liter Diesel Man			Castrol BOT 130M	C2S 19889	1.9 (2.0)	_	-	_		
2.5 liter Man			Castrol BOT 130M	C2S 19889	1.75 (1.8)	M2C 192A Synthetic	JLM 20771	1.15 (1.2)		
2.5 liter Auto			ATF IDEMITSU K17 (Jatco 3100 PL085)	C2S 12120	8.8 (9.3)	M2C 192A Synthetic	JLM 20771	1.15 (1.2)		
3.0 liter Man		Ì	Castrol BOT 130M	C2S 19889	1.75 (1.8)	M2C 192A Synthetic	JLM 20771	1.15 (1.2)		
3.0 liter Auto			ATF IDEMITSU K17 (Jatco 3100 PL085)	C2S 12120	8.8 (9.3)	M2C 192A Synthetic	JLM 20771	1.15 (1.2)		
Transfer Case	•			·			•			
2.5 and 3.0 liter			M2C 192A Synthetic	JLM 20771	0.6 (0.6)					

Note: Capacity figures quoted are maximum fill.

Engine Coolant – Specification and Capacity

Model/Engine	VIN		Market	Coolant	Part Number	Coolant Capacities	
	From	То		Specification		50% water + 50% coolant Liters (US Quarts)	
XJ: 1998 MY	,	<u>'</u>					
3.2 liter	812317	853935	All	DOW D542	JLM 20404/*	10.0 (10.6)	
4.0 liter			All	DOW D542	JLM 20404/*	10.0 (10.6)	
4.0 liter – supercharged	ĺ		All	DOW D542	JLM 20404/*	12.0 (12.7)	
XJ: 1999 MY							
2.2 litor	853936	878388	All	DOW D542	JLM 20404/*	10.0 (10.6)	
3.2 liter	878389	878717	All	WSS M97B44-D	JLM 20972/*	10.0 (10.0)	
4.0 liter	853936	878388	All	DOW D542	JLM 20404/*	10.0 (10.6)	
4.0 iiler	878389	878717	All	WSS M97B44-D	JLM 20972/*	10.0 (10.6)	
4.0 liter – supercharged	853936	878388	All	DOW D542	JLM 20404/*	12.0 (12.7)	
4.0 mei – superchargeu	878389	878717	All	WSS M97B44-D	JLM 20972/*	12.0 (12.7)	
XJ: 2000 up to 2003.5 M	İΥ		'				
3.2 liter	F00103	F59525	All	WSS M97B44-D	JLM 20972/*	10.0 (10.6)	
4.0 liter			All	WSS M97B44-D	JLM 20972/*	10.0 (10.6)	
4.0 liter – supercharged			All	WSS M97B44-D	JLM 20972/*	12.0 (12.7)	

 $\textbf{Note:} \ \ ^* \ denotes \ container \ quantity \ when \ substituted \ with \ a \ number.$

Caution: Coolant JLM 20972 is of the organic acid technology (OAT) type and must not be mixed with other types of coolant.

Engine Coolant – Specification and Capacity

Model/Engine	VIN		Market	Coolant	Part Number	Coolant Capacities 50% water + 50% coolant	
	From	To		Specification		Liters (US Quarts)	
XJ: 2003.5 MY onwards	<u>'</u>	<u> </u>	L	<u> </u>			
3.0 liter – 2 Zone	G00442	Current	All	WSS M97B44-D	JLM 20972/*	10.25 (10.83) approx.	
3.0 liter – 4 Zone			All	WSS M97B44-D	JLM 20972/*	11.05 (11.67) approx.	
3.5 liter – 2 Zone			All	WSS M97B44-D	JLM 20972/*	9.45 (9.98) approx.	
3.5 liter – 4 Zone			All	WSS M97B44-D	JLM 20972/*	10.25 (10.83) approx.	
4.2 liter – 2 Zone			All	WSS M97B44-D	JLM 20972/*	9.45 (9.98) approx.	
4.2 liter – 4 Zone			All	WSS M97B44-D	JLM 20972/*	10.25 (10.83) approx.	
4.2 liter – SC – 2 Zone			All	WSS M97B44-D	JLM 20972/*	12.35 (13.05) approx.	
4.2 liter – SC – 4 Zone			All	WSS M97B44-D	JLM 20972/*	13.15 (13.89) approx.	

Note: * denotes container quantity when substituted with a number.

Caution: Coolant JLM 20972 is of the organic acid technology (OAT) type and must not be mixed with other types of coolant.

Engine Coolant – Specification and Capacity

Model/Engine	VIN		Market	Coolant Specification	Part Number	Coolant Capacities 50% water + 50% coolant	
	From	То		Specification		Liters (US Quarts)	
XK: 1997 up to 1998.75	MY	,	<u>'</u>		<u>'</u>		
4.0 liter	001246	024686	All	DOW D542	JLM 20404/*	9.5 (10.0)	
XK: 1998.75 up to 2000	MY						
4.0 liter	024687	042634	All	DOW D542	JLM 20404/*	9.5 (10.0)	
4.0 iiter	042635	042775	All	WSS M97B44-D	JLM 20972/*	9.3 (10.0)	
4.0.19	024687	042634	All	DOW D542	JLM 20404/*	11 5 (12 1)	
4.0 liter – supercharged	042635	042775	All	WSS M97B44-D	JLM 20972/*	11.5 (12.1)	
XK: 2000 up to 2003 M	Y						
4.0 liter	A00116	A30644	All	WSS M97B44-D	JLM 20972/*	9.5 (10.0)	
4.0 liter – supercharged			All	WSS M97B44-D	JLM 20972/*	11.5 (12.1)	
XK: 2003 MY onwards	+				<u>'</u>		
4.2 liter	A30645	Current	All	WSS M97B44-D	JLM 20972/*	9.5 (10.0)	
4.2 liter – supercharged			All	WSS M97B44-D	JLM 20972/*	11.5 (12.1)	

Note: * denotes container quantity when substituted with a number.

 $\textbf{Caution:} \ \ \text{Coolant JLM 20972 is of the organic acid technology (OAT) type and must} \ \underline{\text{not}} \ \text{be mixed with other types of coolant.}$

Engine Coolant – Specification and Capacity

Model/Engine	VIN		Market	Coolant	Part Number	Coolant Capacities 50% water + 50% coolant			
	From	To		Specification		Liters (US Quarts)			
S-TYPE: 1999.25 up to 2002.5 MY									
3.0 liter	L00600	M45254	All	WSS M97B44-D	JLM 20972/*	10.4 (11.0)			
4.0 liter			All	WSS M97B44-D	JLM 20972/*	10.0 (10.6)			
S-TYPE: 2002.5 MY onwards									
2.5 liter	M45255	Current	All	WSS M97B44-D	JLM 20972/*	9.4 (9.9)			
3.0 liter			All	WSS M97B44-D	JLM 20972/*	9.4 (9.9)			
4.2 liter			All	WSS M97B44-D	JLM 20972/*	10.1 (10.7)			
4.2 liter – supercharged			All	WSS M97B44-D	JLM 20972/*	13.3 (14.0)			
X-TYPE: 2001.5 MY onw	vards								
2.0 liter Gasoline	C00344	Current	All	WSS M97B44-D	JLM 20972/*	10.0 (10.6)			
2.0 liter Diesel			EUR	WSS M97B44-D	JLM 20972/*	10.1 (10.7)			
2.5 liter			All	WSS M97B44-D	JLM 20972/*	10.0 (10.6)			
3.0 liter			All	WSS M97B44-D	JLM 20972/*	10.0 (10.6)			

Note: * denotes container quantity when substituted with a number.

Caution: Coolant JLM 20972 is of the organic acid technology (OAT) type and must not be mixed with other types of coolant.

Air Conditioning - Specification and Capacity

Model	VIN		Market	Refrigerant	Refrigerant Charge	Compressor Lubricant	Compressor Lubricant	Compressor Lubricant
	From	To			Weight	Lubricuit	Part Number	Capacity
XJ: 1998 up to 2003.5 MY					l			
	812317	F59525	All	R134a	$675g \pm 25g$	Polyalkyleneglycol	JLM 12260	160 – 200 ml
XJ: 2003.5 MY onwards								
2 Zone	G00442	Current	All	R134a	650g ± 25g	Polyalkyleneglycol	JLM 12260	140 ml
4 Zone			All	R134a	800g ± 25g	Polyalkyleneglycol	JLM 12260	180 ml
XK: 1997 MY onwards								
	001246	Current	All	R134a	$650g \pm 50g$	Polyalkyleneglycol	JLM 12260	160 – 200 ml
S-TYPE: 1999.25 up to 2002.5 M	Y							
	L00600	M45254	All	R134a	800g ± 25g	Polyalkyleneglycol	XR8 3680	210 ml
S-TYPE: 2002.5 MY onwards								
	M45255	Current	All	R134a	750g ± 25g	Polyalkyleneglycol	XR8 3680	210 ml
X-TYPE: 2001.5 MY onwards								
Gasoline	C00344	Current	All	R134a	810g ± 15g	Polyalkyleneglycol	XR8 3680	220 ml
Diesel			EUR	R134a	735g ± 25g	Polyalkyleneglycol	XR8 3680	200 ml

Power Steering Fluid – Specification and Capacity

Model/Engine	VIN		Market	Fluid	Part	Oil Capacity
	From	To		Specification	Number	Liters – US Quarts
XJ: 1998 MY up to 2003	.5 MY		'		l	<u> </u>
3.2 liter	812317	F59525	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.
4.0 liter			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.
4.0 liter – supercharged	ĺ		All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.
XJ: 2003.5 MY onwards	,		<u>'</u>			
3.0 liter	G00442	Current	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
3.5 liter			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
4.2 liter			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
4.2 liter – supercharged	ĺ		All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.

Power Steering Fluid – Specification and Capacity

Model/Engine	VIN		Market	Fluid Specification	Part Number	Oil Capacity Liters – US Quarts			
	From	То		Specification	Number	Liters – 03 Quarts			
XK: 1997 up to 1998.75 MY									
4.0 liter	001246	024686	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.			
XK: 1998.75 up to 2003	XK: 1998.75 up to 2003 MY								
4.0 liter	024687	A30644	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.			
4.0 liter – supercharged			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.			
XK: 2003 MY onwards									
4.2 liter	A30645	Current	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.			
4.2 liter – supercharged			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1 approx.			

Power Steering Fluid – Specification and Capacity

Model/Engine	V	IN	Market	Fluid Specification	Part Number	Oil Capacity Liters – US Quarts
	From	To		Specification	Number	Liters – OS Quarts
S-TYPE: 1999.25 up to 2	2001 MY					<u> </u>
3.0 liter – Manual	L00600	L86901	All	WSA-M2C195-A	JLM 20772	1 approx.
3.0 liter – Automatic			All	WSA-M2C195-A	JLM 20772	1 approx.
4.0 liter – Automatic			All	WSA-M2C195-A	JLM 20772	1 approx.
S-TYPE: 2001 up to 200	2.5 MY					
3.0 liter – Manual	L86902	M45254	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
3.0 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
4.0 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
S-TYPE: 2002.5 MY onw	ards					
2.5 liter – Manual	M45255	Current	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
2.5 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
3.0 liter – Manual			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
3.0 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
4.2 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.
4.2 liter – Automatic supercharged			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.6 approx.

Power Steering Fluid - Specification and Capacity

Model/Engine	VIN				Part Number	Oil Capacity Liters – US Quarts		
	From	To		Specification	Number	Liters – 03 Quarts		
X-TYPE: 2001.5 MY								
2.0 liter – Manual	C00344	Current	All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.2 approx.		
2.0 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.2 approx.		
2.0 liter – Manual (Diesel)			EUR	Mobil ATF to Dexron 3 Specification	JLM 21703	1.5 approx.		
2.5 liter – Manual			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.2 approx.		
2.5 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.2 approx.		
3.0 liter – Manual			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.2 approx.		
3.0 liter – Automatic			All	Mobil ATF to Dexron 3 Specification	JLM 21703	1.2 approx.		

V	IN	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis Specification	
From	To				эреспецион	
XJ: 1998 u	to 2003.5	MY				
812317	F59525		225/60ZR 16 98W Pirelli P4000e	size/designation/ UK manufacture		
		7" x 16"	225/60ZR 16 98W Pirelli P6000	size/designation/ UK manufacture	Touring and Sport	
			225/55R 16 95W Continental EcoContact CP	Star marked		
			225/60R 16 Michelin Energy MXV4 Plus *	size/designation	Touring USA/Canada only	
		8" x 16"	225/55ZR 16 95W J Pirelli P6000	J marked	Sport	
		7.5" and 8" x 17"	235/50ZR 17 96Y Pirelli P6000	size/designation/ UK manufacture	Touring, Touring + CATS Sport, Supersport + CATS	
		8" and 8.5" x 18"	255/40ZR 18 95Y Pirelli P-Zero asimmetrico	size/designation/ UK manufacture	Sport, Supersport + CATS	
		8.5" x 19"	255/35ZR 19 Pirelli P-Zero	size/designation	Sport, Supersport + CATS	
		3.5" and 4" x 18"	T115/85R 18 96M Pirelli (temporary spare wheel)	size/designation	All	

Note: * Only fitted to USA and Canadian cars, limited to 195 km/h (121 mile/h).

Note: As tire fitment can vary in individual markets, consult the vehicle handbook or tire label for further information.

VI	N	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis Specification	
From	To				opecinication.	
XJ: 2003.5	MY onwards	s				
G00442	Current	7" x 17"	235/55HR 17 99H Pirelli P6 Four Seasons*	size/designation	V6 and V8	
		/ X 1/	235/55ZR 17 99W Pirelli P6000 Powergy	size/designation	(not Sport or SC)	
			235/50HR 18 97H MichelinPilot HX MXM4*	size/designation	V6 and V8 (including Sport and	
		8" x 18"	235/50HR 18 97H Continental ContiTouringContact*	J marked		
			235/50ZR 18 97W Pirelli P6000 Powergy	size/designation	super V8 SC)	
		8.5" x 19"	255/40ZR 19 96Y Pirelli P-Zero	size/designation	XJR SC (also option on this range)	
		9" x 20"	255/35ZR 20 97Y MichelinPilot Sport	size/designation	Option on this range	
		4" x 18"	T135/80R 18 104M Pirelli (temporary spare wheel)	size/designation	All	

Note: * Only fitted to USA and Canadian cars, limited to 195 km/h (121 mile/h).

Note: As tire fitment can vary in individual markets, consult the vehicle handbook or tire label for further information.

VI	IN	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis Specification					
From	To				эреспісаціон					
XK: 1997 N	AY onwards	! 								
001246	Current	8" x 17"	245/50ZR 17 99Y Pirelli P-Zero asimmetrico	size/designation/ UK manufacture	Sport					
	8" and 8.5" x 18	8" and	245/45ZR 18 96W Continental ContiSportContact	size/designation/J marked						
		8.5" x 18"	245/45ZR 18 96Y Pirelli P-Zero direzionale	size/designation/ German manufacture	Sport, Supersport + CATS					
			255/45ZR 18 99W Continental ContiSportContact	size/designation/J marked						
	9" x 1					9" x 18"	9" x 18"	255/45ZR 18 99Y Pirelli P-Zero asimmetrico	size/designation/ German manufacture	Sport, Supersport + CATS
		8" x 19"	245/40R 19 98Y Pirelli P-Zero Rosso	size/designation	All					
		9" x 19"	255/40R 19 100Y Pirelli P-Zero Rosso	size/designation	All					
		9" x 20"	255/35ZR 20 97Y J Pirelli P-Zero direzionale	size/designation/J marked	Sport, Supersport + CATS					
		10" x 20"	285/30ZR 20 99Y J Pirelli P-Zero asimmetrico	size/designation/J marked	Sport, Supersport + CATS					
		3.5" and 4" x 18"	T135/80R 18 104M Pirelli (temporary spare wheel)	size/designation	All					

Note: As tire fitment can vary in individual markets, consult the vehicle handbook or tire label for further information.

VI	IN	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis Specification						
From	То				Specification						
S-TYPE: 19	99.25 up to	2002.5 MY									
L00600	M45254	1	225/55ZR 16 95W Pirelli P6000	J marked	Standard, OSNA markets						
		7" and 7 5" x 16"					/" and 7.5" x 16"		225/55R 16 95W Continental EcoContact CP	Star marked	Standard, OSNA markets
		7.5 % .0	225/55R 16 95H Bridgestone Turanza EL42 *	size/designation	Standard, US markets only						
		7.5" x 17"	235/50ZR 17 96W Pirelli P-Zero	size/designation	Standard and Sport						
		7.5 X 17	245/45R 17 95W Continental ContiSportContact	size/designation	Standard and Sport						
		8" x 18"	245/40ZR 18 97Y Pirelli P-Zero asimmetrico	size/designation	Standard and Sport						
		4" x 16"	T145/80R 16 105M General (temporary spare wheel)	size/designation	All						

Note: * Only fitted to USA and Canadian cars, limited to 195 km/h (121 mile/h).

Note: As tire fitment can vary in individual markets, consult the vehicle handbook or tire label for further information.

V	N	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis Specification
From	To				o peemeation
S-TYPE: 20	02.5 MY on	wards		<u> </u>	
M45255	Current	6.5" x 16"	205/60VR 16 92V Pirelli P7	size/designation	2.5L V6 only (not Sport)
			225/55ZR 16 95W Pirelli P6000	J marked	
		7.5" x 16"	225/55R 16 95H Bridgestone EL42 Turanza *	size/designation	V6 only (not Sport)
			225/55R 16 95H Continental ContiTouringContact *	J marked	
			235/50ZR 17 96Y Pirelli P6000 Powergy	size/designation	
		7.5" x 17"	235/50R 17 96H Michelin MXM4 *	size/designation	V6 and V8
			235/50ZR 17 96W Pirelli P–Zero	size/designation	(not Supercharged)
		8" x 18"	245/40ZR 18 97Y Pirelli P–Zero	size/designation	
		9. X 19.	245/40ZR 18 Continental ContiSportContact	J marked	V0 C
	9.5" x 18"	275/35ZR 18 Continental ContiSportContact	J marked	V8 Supercharged	
		4" x 16"	T145/80R 16 Continental (temporary spare wheel)	size/designation	V6 only
		4" x 18"	T115/85R 18 Pirelli (temporary spare wheel)	size/designation	V8, V8 SC and Sport

Note: * Only fitted to USA and Canadian cars, limited to 195 km/h (121 mile/h).

Note: Using an unspecified wheel size may affect the calibration of the speedometer (this applies to S-TYPE 2002.5 MY onwards, and X-TYPE only).

Note: As tire fitment can vary in individual markets, consult the vehicle handbook or tire label for further information.

VI	IN	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis Specification
From	To				эресписацыя
X-TYPE: 20	01.5 MY on	wards			
C00344	Current	6.5" x 16" steel	205/55R 16 91H * Continental ContiTouringContact CH95	J marked	Standard US markets
	6.5" x	6.5" x 16" alloy	205/55R 16 91V Pirelli P6000 Powergy	J marked	Standard OSNA markets
			205/55R 16 91H * Continental ContiTouringContact CH95	J marked	Standard US markets
		anoy	205/55R 16 91V Pirelli P6000 Powergy	J marked	Standard OSNA markets
			225/45R 17 91Y Pirelli P-Zero	size/designation/ no yellow P-Zero label	Sport and Standard OSNA markets
		7" x 17"	225/45R 17 94W Continental ContiSportContact	J marked/size/designation	
			225/45R 17 91H * Continental ContiTouringContact CH95	J marked	Sport and Standard US markets
		205/50R 17 93Y Pirelli P-Zero Rosso	size/designation	Sport and Standard 2.0 liter gasoline – OSNA	
		7.5" x 18"	225/40ZR 18 92W Pirelli P-Zero Nero	size/designation	Sport and Standard
		4" x 16"	T125/85R 16 99M Pirelli (temporary spare wheel)	size/designation	All

Note: * Only fitted to USA and Canadian cars, limited to 195 km/h (121 mile/h).

Note: Using an unspecified wheel size may affect the calibration of the speedometer (this applies to S-TYPE 2002.5 MY onwards, and X-TYPE only).

Note: As tire fitment can vary in individual markets, consult the vehicle handbook or tire label for further information.

Tire Specification (Winter)

VI	IN	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis
From	To				Specification
XJ: 2003.5	MY onwards	s		·	
G00442	Current	7.5" x 17"	235/55R 17 Continental TS790	-	All naturally aspirated vehicles
		8" x 18"	235/50R 18 Continental TS790	-	All naturally aspirated and supercharged vehicles
		8" x 18"	235/50R 18 Pirelli Snowsport	-	All naturally aspirated and supercharged vehicles
XK: 1997 A	AY onwards				
001246	Current	8" x 17"	245/50R 17 Pirelli Snowsport	-	All naturally aspirated vehicles
		8" x 18" Front	245/45R 18 Pirelli Snowsport		All naturally aspirated and
		9" x 18" Rear	243/43K To Fiteili Silowsport	_	supercharged vehicles
		8.5" x 18" All wheels	245/45R 18 Pirelli Snowsport	-	All naturally aspirated and supercharged vehicles

Tire Specification (Winter)

v	IN	Wheel	Tire	Tire Unique Identifier	Vehicle / Chassis Specification
From	To				эреспісаціон
S-TYPE: 20	02.5 MY on	wards			
Excluding	"R" Model				
M45255	Current	7" or 7.5" x 16"	225/55R 16 Pirelli Snowsport	-	Naturally aspirated vehicles with 300 mm front disc only
		7" or 7.5" x 16"	225/55R 16 Continental TS790	-	Naturally aspirated vehicles with 300 mm front disc only
		7.5" x 17"	235/50R 17 Pirelli Snowsport	_	All naturally aspirated vehicles
		7.5" x 17"	235/50R 17 Continental TS790	_	All naturally aspirated vehicles
"R" Model	only				
		8" x 18"	235/40R 18 front Pirelli Snowsport	-	"R" Models only
		9.5" x 18"	265/35R 18 rear Pirelli Snowsport	_	"R" Models only
X-TYPE: 20	001.5 MY on	wards			
C00344	Current	6.5" x 16"	205/55R 16 Pirelli Snowsport	_	All vehicles
		6.5" x 16"	205/55R 16 Continental TS790	_	All vehicles
		7" x 17"	225/45R 17 Pirelli Snowsport	-	All vehicles
		7" x 17"	225/45R 17 Continental TS790	_	All vehicles
		7" x 17"	205/50R 17 Pirelli Snowsport	-	All vehicles
		7.5" x 18"	225/40R 18 Continental TS790	_	All vehicles
		7.5" x 18"	225/40R 18 Pirelli Snowsport	_	All vehicles

Model and Model Year	V	IN	Tire Size		ures – cold bf/in²)
	From	То		Front	Rear
XJ: 1998 up to 2000 MY				_	
	812317	878717	16 inch	2.2 (32)	2.3 (34)
Normal: speeds above 160 km/h – 100 mile/h			17 inch	2.2 (32)	2.3 (34)
100 kiii/ii = 100 iiiile/ii			18 inch	2.2 (32)	2.3 (34)
			16 inch	1.8 (26)	1.9 (28)
Comfort: speeds below 160 km/h – 100 mile/h			17 inch	1.8 (26)	1.9 (28)
100 kiii/ii – 100 lilile/ii			18 inch	1.8 (26)	1.9 (28)
Maximum Speed 80 km/h – 50 mile/h			3.5 x 18 inch (temporary spare wheel)	4.2 (60)	4.2 (60)

Model and Model Year	V	IN	Tire Size		ures – cold bf/in²)
	From	To		Front	Rear
XJ: 2000 up to 2003.5 MY					
	F00103	F59525	16 inch	2.2 (32)	2.3 (34)
Normal: speeds above			17 inch	2.2 (32)	2.3 (34)
160 km/h - 100 mile/h			18 inch	2.2 (32)	2.3 (34)
			19 inch	2.3 (34)	2.6 (38)
			16 inch	1.8 (26)	1.9 (28)
Comfort: speeds below			17 inch	1.8 (26)	1.9 (28)
160 km/h – 100 mile/h			18 inch	1.8 (26)	1.9 (28)
			19 inch	2.2 (32)	2.4 (35)
Maximum Speed 80 km/h – 50 mile/h			3.5 x 18 and 4 x 18 inch (temporary spare wheel)	4.2 (60)	4.2 (60)

Tire Pressures (Original Equipment)

Model and	V	IN	Tire Size			Tire Press	ures – cold		
Model Year				USA and	l Canada	ROW ex	cluding *	Mark	ets *
				bar (l	bf/in²)	bar (l	bf/in²)	bar (l	of/in²)
	From	То		Front	Rear	Front	Rear	Front	Rear
XJ: 2003.5 MY onwards	<u>'</u>				<u>'</u>		<u> </u>		
	G00442	Current	17 inch	2.1 (30)	2.2 (32)	2.2 (32)	2.3 (34)	_	_
Normal: speeds above			18 inch	2.1 (30)	2.2 (32)	2.5 (36)	2.6 (38)	2.5 (36)	2.6 (38)
160 km/h - 100 mile/h			19 inch	2.2 (32)	2.3 (34)	2.2 (32)	2.3 (34)	2.2 (32)	2.3 (34)
			20 inch	2.3 (34)	2.5 (36)	2.3 (34)	2.5 (36)	2.3 (34)	2.5 (36)
			17 inch	1.9 (28)	2.1 (30)	1.9 (28)	2.1 (30)	_	ı
Comfort: speeds below			18 inch	1.9 (28)	2.1 (30)	1.9 (28)	2.1 (30)	2.5 (36)	2.6 (38)
160 km/h - 100 mile/h			19 inch	1.9 (28)	2.1 (30)	1.9 (28)	2.1 (30)	2.2 (32)	2.3 (34)
			20 inch	2.2 (32)	2.3 (34)	2.2 (32)	2.3 (34)	2.3 (34)	2.5 (36)
Maximum Speed 80 km/h – 50 mile/h			4" x 18" (temporary spare wheel)			4.2	(60)		

^{*} Argentina, Brazil, Chile, Dominican Republic, Estonia, Morocco, Panama, Philippines, Russia, Sri Lanka.

Model and Model Year	V	IN	Tire Size		ures – cold bf/in²)
	From	То		Front	Rear
XK: 1997 up to 1998.75 MY					
	001246	024686	17 inch	2.2 (32)	2.3 (34)
Normal: speeds above 160 km/h – 100 mile/h			18 inch tire date code pre "048"	2.2 (32)	2.1 (30)
100 km/m = 100 mme/m			18 inch tire date code "048" on	2.2 (32)	2.3 (34)
			17 inch	1.8 (26)	1.9 (28)
Comfort: speeds below 160 km/h – 100 mile/h			18 inch tire date code pre "048"	1.8 (26)	1.6 (24)
100 km/n = 100 mme/n			18 inch tire date code "048" on	1.8 (26)	1.9 (28)
Maximum Speed 80 km/h – 50 mile/h			3.5 x 18 (temporary spare wheel)	4.2 (60)	4.2 (60)
XK: 1998.75 up to 2000 MY		<u> </u>			
Normal: speeds above	024687	042775	17 inch	2.2 (32)	2.3 (34)
160 km/h – 100 mile/h			18 inch	2.2 (32)	2.3 (34)
Comfort: speeds below			17 inch	1.8 (26)	1.9 (28)
160 km/h – 100 mile/h			18 inch	1.8 (26)	1.9 (28)
Maximum Speed 80 km/h – 50 mile/h			3.5 x 18 (temporary spare wheel)	4.2 (60)	4.2 (60)

Model and Model Year	V	IN	Tire Size Tire Pressures – cold bar (lbf/in²)		
	From	To		Front	Rear
XK: 2000 MY onwards	_			,	
	A00116	Current	17 inch	2.2 (32)	2.3 (34)
Normal: speeds above			18 inch	2.2 (32)	2.3 (34)
160 km/h - 100 mile/h			19 inch	2.2 (32)	2.3 (34)
			20 inch	2.2 (32)	2.1 (30)
			17 inch	1.8 (26)	1.9 (28)
Comfort: speeds below			18 inch	1.8 (26)	1.9 (28)
160 km/h - 100 mile/h			19 inch	2.2 (32)	2.3 (34)
			20 inch	2.2 (32)	2.1 (30)
Maximum Speed 80 km/h – 50 mile/h			3.5 x 18 and 4 x 18 inch (temporary spare wheel)	4.2 (60)	4.2 (60)

Model and Model Year	V	IN	Tire Size		ures – cold bf/in²)
	From	To		Front	Rear
S-TYPE: 1999.25 MY				_	
Normal: speeds above	L00600	L31320	16 inch	2.2 (32)	2.3 (34)
160 km/h - 100 mile/h			17 inch	2.2 (32)	2.3 (34)
Comfort: speeds below			16 inch	1.8 (26)	1.9 (28)
160 km/h - 100 mile/h			17 inch	1.8 (26)	1.9 (28)
Maximum Speed 80 km/h – 50 mile/h			4 x 16 inch (temporary spare wheel)	4.2 (60)	4.2 (60)
S-TYPE: 2000 up to 2002.5 M	Y	'	•		
	L31321	M45254	16 inch	2.2 (32)	2.3 (34)
Normal: speeds above 160 km/h – 100 mile/h			17 inch	2.2 (32)	2.3 (34)
100 kiigii – 100 iiiiejii			18 inch	2.2 (32)	2.3 (34)
			16 inch	1.8 (26)	1.9 (28)
Comfort: speeds below 160 km/h – 100 mile/h			17 inch	1.8 (26)	1.9 (28)
100 kiii/ii – 100 lillie/ii			18 inch	1.8 (26)	1.9 (28)
Maximum Speed 80 km/h – 50 mile/h			4 x 16 inch (temporary spare wheel)	4.2 (60)	4.2 (60)

Model and Model Year	V	IN	Tire Size		ures – cold bf/in²)
	From	То		Front	Rear
S-TYPE: 2002.5 MY onward	_			•	
Excluding "R" Model	M45255	Current			
			205/60R 16	2.2 (32)	2.2 (32)
Up to 4 People			225/55R 16	2.1 (31)	2.1 (31)
(any speed)			235/50R 17	2.1 (31)	2.1 (31)
			245/40R 18	2.1 (31)	2.1 (31)
			205/60R 16	2.7 (39)	2.7 (39)
5 People and Luggage			225/55R 16	2.6 (38)	2.6 (38)
(any speed)			235/50R 17	2.6 (38)	2.6 (38)
			245/40R 18	2.4 (35)	2.4 (35)
Maximum Speed 80 km/h – 50 mile/h			T145/80R 16 and T115/85R 18	4.2 (60)	4.2 (60)
"R" Model only					
Normal: speeds above			245/40R 18	2.5 (36)	-
160 km/h - 100 mile/h			275/35R 18	_	2.8 (40)
Comfort: speeds below			245/40R 18	1.9 (28)	_
160 km/h – 100 mile/h			275/35R 18	-	2.2 (32)
Maximum Speed 80 km/h – 50 mile/h			T115/85R 18	4.2 (60)	4.2 (60)

Model and Model Year	V	IN	Tire Size		ures – cold bf/in²)
	From	То		Front	Rear
X-TYPE: 2001.5 MY onwards	(continued o	ver)			
2.5 and 3.0 liter only	C00344	Current			
			16 inch	2.6 (38)	2.4 (35)
Normal: speeds above			17 inch 225/45 R17 91Y	2.6 (38)	2.4 (35)
160 km/h – 100 mile/h			17 inch 225/45 R17 94W	2.6 (38)	2.4 (35)
			18 inch 225/40 R18	2.6 (38)	2.4 (35)
			16 inch	2.2 (32)	2.2 (32)
Comfort: speeds below			17 inch 225/45 R17 91Y	2.1 (30)	2.1 (30)
160 km/h – 100 mile/h			17 inch 225/45 R17 94W	2.3 (34)	2.3 (34)
			18 inch 225/40 R18	2.3 (34)	2.2 (32)
Maximum Speed 80 km/h – 50 mile/h			4 x 16 inch (temporary spare wheel)	4.2 (60)	4.2 (60)

Model and Model Year	V	IN	Tire Size	Tire Pressures – cold bar (lbf/in²)	
	From	To		Front	Rear
X-TYPE: 2001.5 MY onwards	(continued)				
2.0 liter gasoline only	C00344	Current			
Normal: speeds above			16 inch	2.4 (35)	2.2 (32)
160 km/h - 100 mile/h			17 inch	2.5 (36)	2.3 (34)
Comfort: speeds below			16 inch	2.1 (30)	2.1 (30)
160 km/h – 100 mile/h			17 inch	2.3 (34)	2.3 (34)
Maximum Speed 80 km/h – 50 mile/h			4 x 16 inch (temporary spare wheel)	4.2 (60)	4.2 (60)
2.0 liter diesel only					
Normal: speeds above			16 inch	2.4 (35)	2.2 (32)
160 km/h – 100 mile/h			17 inch	2.5 (36)	2.3 (34)
Comfort: speeds below			16 inch	2.2 (32)	2.1 (30)
160 km/h - 100 mile/h			17 inch	2.2 (32)	2.1 (30)
Maximum Speed 80 km/h – 50 mile/h			4 x 16 inch (temporary spare wheel)	4.2 (60)	4.2 (60)

Model and Model Year	VI	IN	Tire Size	Tire Pressu bar (II	
	From	То		Front	Rear
XJ: 2003.5 MY onwards	G00442	Current			
Winter tires with the same dimer Refer to "Tire Pressures (Original			t (OE) tires use the same tire pressure	s as the OE tires.	
XK: 1997 MY onwards	001246	Current			
Winter tires with the same dimer Refer to "Tire Pressures (Original			t (OE) tires use the same tire pressure	s as the OE tires.	
S-TYPE: 2002.5 MY onward	M45255	Current			
Excluding "R" Model					
			t (OE) tires use the same tire pressure	s as the OE tires.	
Winter tires with the same dimer			t (OE) tires use the same tire pressure	s as the OE tires.	
Winter tires with the same dimer Refer to "Tire Pressures (Original			t (OE) tires use the same tire pressure:	s as the OE tires. 2.6 (38)	_
Winter tires with the same dimer Refer to "Tire Pressures (Original "R" Model only					2.9 (42)
Winter tires with the same dimer Refer to "Tire Pressures (Original "R" Model only Normal: speeds above			8" x 18"		2.9 (42)
Winter tires with the same dimer Refer to "Tire Pressures (Original "R" Model only Normal: speeds above 160 km/h – 100 mile/h			8" x 18" 9.5" x 18"	2.6 (38)	2.9 (42) - 2.3 (34)

Note: The vehicle speed should be restricted to 210 km/h (130 mile/h) when "H" rated tires are fitted, or 240 km/h (149 mile/h) when "V" rated tires are fitted.

Model/Model Year	V	IN	Market	Showroom mm (inch)		Curb mm (inch)				
	From	То		Front	Rear	Front	Rear			
XJ: 1998 up to 2003.5 MY										
Comfort Suspension	812317	F59525	All	390 (15.35)	384 (15.11)	389 (15.31)	373 (14.68)			
Sport Suspension			All	389 (15.31)	381 (15.00)	388 (15.27)	372 (14.64)			
XJR			NAS	389 (15.31)	382 (15.03)	388 (15.27)	372 (14.64)			
XJR			ROW	367 (14.44)	365 (14.37)	366 (14.40)	358 (14.09)			
Supercharged Super 8			All	389 (15.31)	382 (15.03)	388 (15.27)	372 (14.64)			

- · Ride height is measured from the center of the wheel to the apex of the wheel arch, through the wheel center line.
- Showroom = with all fluids at full and 9 liters (9.5 US Quarts) of fuel.
- Curb = with all fluids at full and a full tank of fuel.
- All figures quoted assume \pm 15 mm (0.59 inch) anticipated build variance and condition.

Vehicle Ride Heights

Model/Model Year	VI	IN	Market		Ride Height ım				
	From To			Front	Rear				
XJ: 2003.5 MY onwards									
	G00442	Current	All	386	373				

- · Ride height is measured from the center of the wheel to the apex of the wheel arch, through the wheel center line.
- Ride heights quoted are as attained after the vehicle has been leveled using the WDS Pre-Geometry function. Once leveled, the figures quoted assume ± 15 mm anticipated build variance and condition.
- Ride height calibration can only be performed using WDS.
- Due to WDS calibration, metric figures are quoted only.

Model/Model Year	VI	IN	Market	Showroom mm (inch)			irb (inch)
	From	To		Front	Rear	Front	Rear
XK: 1997 MY onwards				<u>'</u>		<u>'</u>	
XK8	001246	Current	All	401 (15.78)	416 (16.37)	400 (15.74)	405 (15.94)
XKR			All	401 (15.78)	415 (16.33)	400 (15.74)	405 (15.94)

- · Ride height is measured from the center of the wheel to the apex of the wheel arch, through the wheel center line.
- Showroom = with all fluids at full and 9 liters (9.5 US Quarts) of fuel.
- Curb = with all fluids at full and a full tank of fuel.
- All figures quoted assume \pm 15 mm (0.59 inch) anticipated build variance and condition.

Vehicle Ride Heights

Model/Model Year	v	IN	Market	Showroom mm (inch)		Curb mm (inch)			
	From	То		Front	Rear	Front	Rear		
S-TYPE: 1999.25 up to 2002.5 MY									
V6 Manual – Non adaptive damping	L00600	M45254	All	387 (15.23)	384 (15.11)	385 (15.15)	378 (14.88)		
V6 Manual – With adaptive damping			All	385 (15.15)	381 (15.00)	384 (15.11)	375 (14.76)		
V6 Auto – Non adaptive damping			All	386 (15.19)	384 (15.11)	384 (15.11)	378 (14.88)		
V6 Auto – With adaptive damping			All	385 (15.15)	381 (15.00)	384 (15.11)	375 (14.76)		
V8 Auto – Non adaptive damping			All	386 (15.19)	384 (15.11)	384 (15.11)	378 (14.88)		
V8 Auto – With adaptive damping			All	385 (15.15)	381 (15.00)	383 (15.07)	375 (14.76)		

- · Ride height is measured from the center of the wheel to the apex of the wheel arch, through the wheel center line.
- Showroom = with all fluids at full and 9 liters (9.5 US Quarts) of fuel.
- Curb = with all fluids at full and a full tank of fuel.
- All figures quoted assume \pm 15 mm (0.59 inch) anticipated build variance and condition.

Model/Model Year	VI	IN	Market	Showroom mm (inch)		Curb mm (inch)			
	From	To		Front	Rear	Front	Rear		
S-TYPE: 2002.5 MY onwards									
V6 Manual – Non adaptive damping	M45255	Current	All	392 (15.43)	389 (15.31)	390 (15.35)	382 (15.03)		
V6 Manual – With adaptive damping			All	389 (15.31)	384 (15.11)	387 (15.23)	378 (14.88)		
V6 Auto – Non adaptive damping			All	392 (15.43)	389 (15.31)	390 (15.35)	382 (15.03)		
V6 Auto – With adaptive damping			All	389 (15.31)	384 (15.11)	387 (15.23)	378 (14.88)		
V8 N/A Auto – Non adaptive damping			All	390 (15.35)	389 (15.31)	388 (15.27)	382 (15.03)		
V8 N/A Auto – With adaptive damping			All	387 (15.23)	384 (15.11)	386 (15.19)	378 (14.88)		
V8 SC Auto – With adaptive damping			All	387 (15.23)	384 (15.11)	386 (15.19)	378 (14.88)		

- Showroom = with all fluids at full and 9 liters (9.5 US quarts) of fuel.
- Curb = with all fluids at full and a full tank of fuel.
- · Ride height is measured from the center of the wheel to the apex of the wheel arch, through the wheel center line.
- All figures quoted assume \pm 15 mm (0.59 inch) anticipated build variance and condition.

Vehicle Ride Heights

Model/Model Year	v	IN	Market	Showroom mm (inch)		Curb mm (inch)			
	From	То		Front	Rear	Front	Rear		
X-TYPE: 2001.5 MY onwards									
Comfort Suspension (2.5 and 3.0 liter)	C00344	Current	All	376 (14.80)	379 (14.92)	374 (14.72)	372 (14.64)		
Sport Suspension (2.5 and 3.0 liter)			All	375 (14.76)	375 (14.76)	373 (14.68)	369 (14.53)		
Comfort Suspension (2.0 liter)			All	379 (14.92)	382 (15.03)	377 (14.84)	375 (14.76)		
Sport Suspension (2.0 liter)			All	378 (14.88)	380 (14.96)	376 (14.80)	373 (14.68)		

- · Ride height is measured from the center of the wheel to the apex of the wheel arch, through the wheel center line.
- Showroom = with all fluids at full and 9 liters (9.5 US quarts) of fuel.
- Curb = with all fluids at full and a full tank of fuel.
- All figures quoted assume \pm 15 mm (0.59 inch) anticipated build variance and condition.

XJ – Camber										
1998 up to 2003.5 MY			Camber							
VIN – 812317 to F59525		Left-Hand		Right-Hand		Balance (RH	minus LH)			
		Min	Max	Min	Max	Min	Max			
XJR Excluding NAS, and Germa	n Daimler Super-8	3				"				
All Right-Hand Drive and Japan	Degrees/Minutes	- 1° 28′	- 0° 28′	- 1° 13′	- 0° 13′	- 0° 45′	+ 1° 15′			
All Right-Hand Drive and Japan	Decimal Degrees	– 1.47°	- 0.47°	– 1.22°	- 0.22°	- 0.75°	+ 1.25°			
Rest of World	Degrees/Minutes	- 1° 13′	- 0° 13′	- 1° 28′	- 0° 28′	– 1° 15′	+ 0° 45′			
Rest of World	Decimal Degrees	- 1.22°	- 0.22°	- 1.47°	- 0.47°	– 1.25°	+ 0.75°			
XJR NAS, and Comfort/Sports/E	Daimler Super-8									
All Right-Hand Drive and Japan	Degrees/Minutes	- 1° 02′	- 0° 02′	- 0° 47'	+ 0° 13′	- 0° 45′	+ 1° 15′			
All Right-Hand Drive and Japan	Decimal Degrees	- 1.03°	- 0.03°	- 0.78°	+ 0.22°	- 0.75°	+ 1.25°			
USA, Canada, Mexico,	Degrees/Minutes	- 0° 32′	+ 0° 28′	- 1° 02′	- 0° 02′	- 1° 30′	+ 0° 30′			
Dominican Republic (NAS)	Decimal Degrees	- 0.53°	+ 0.47°	- 1.03°	- 0.03°	– 1.50°	+ 0.50°			
Rest of World	Degrees/Minutes	- 0° 47′	+ 0° 13′	- 1° 02′	- 0° 02′	– 1° 15′	+ 0° 45′			
Rest of World	Decimal Degrees	- 0.78°	+ 0.22°	– 1.03°	- 0.03°	– 1.25°	+ 0.75°			

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment – Front

XJ – Camber									
2003.5 MY onwards VIN – G00442 to Current		Camber							
VIN - G00442 to Current		Left-Hand		Right-Hand		Balance (RH minus LH)			
		Min	Max	Min	Max	Min	Max		
All Right-Hand Drive and Japan	Degrees/Minutes	- 1° 12′	- 0° 12′	- 0° 48′	+ 0° 12′	- 0° 18′	+ 1° 06′		
All Right-Hand Drive and Japan	Decimal Degrees	– 1.20°	- 0.20°	- 0.80°	+ 0.20°	- 0.30°	+ 1.10°		
USA, Canada, Mexico,	Degrees/Minutes	- 0° 45′	+ 0° 15′	- 1° 15′	- 0° 15′	- 1° 12′	+ 0° 12′		
Dominican Republic (NAS)	Decimal Degrees	- 0.75°	+ 0.25°	- 1.25°	- 0.25°	- 1.20°	+ 0.20°		
Rest of World	Degrees/Minutes	- 0° 54′	+ 0° 06′	- 1° 06′	- 0° 06′	- 0° 54′	+ 0° 30′		
Kest of world	Decimal Degrees	- 0.90°	+ 0.10°	- 1.10°	- 0.10°	- 0.90°	+ 0.50°		

- All above figures are at "standard" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

XJ – Castor										
1998 up to 2003.5 MY		Castor								
VIN – 812317 to F59525		Left-Hand		Right-Hand		Balance (RH	minus LH)			
		Min	Max	Min	Max	Min	Max			
XJR Excluding NAS, and Germa	XJR Excluding NAS, and German Daimler Super-8									
All Right-Hand Drive and Japan	Degrees/Minutes	+ 4° 00′	+ 8° 00'	+ 4° 00′	+ 8° 00′	- 1° 12'	+ 1° 12′			
All Right-Hand Drive and Japan	Decimal Degrees	+ 4.00°	+ 8.00°	+ 4.00°	+ 8.00°	- 1.20°	+ 1.20°			
Rest of World	Degrees/Minutes	+ 4° 00′	+ 8° 00′	+ 4° 00′	+ 8° 00′	- 1° 12′	+ 1° 12′			
Rest of World	Decimal Degrees	+ 4.00°	+ 8.00°	+ 4.00°	+ 8.00°	- 1.20°	+ 1.20°			
XJR NAS, and Comfort/Sports/I	Daimler Super-8									
All Right-Hand Drive and Japan	Degrees/Minutes	+ 4° 00′	+ 8° 00′	+ 4° 00′	+ 8° 00′	- 1° 12′	+ 1° 12′			
All Right-Hand Drive and Japan	Decimal Degrees	+ 4.00°	+ 8.00°	+ 4.00°	+ 8.00°	- 1.20°	+ 1.20°			
USA, Canada, Mexico,	Degrees/Minutes	+ 4° 00′	+ 8° 00′	+ 4° 00′	+ 8° 00′	- 1° 12'	+ 1° 12′			
Dominican Republic (NAS)	Decimal Degrees	+ 4.00°	+ 8.00°	+ 4.00°	+ 8.00°	- 1.20°	+ 1.20°			
Rest of World	Degrees/Minutes	+ 4° 00′	+ 8° 00′	+ 4° 00′	+ 8° 00′	- 1° 12′	+ 1° 12′			
Kest of World	Decimal Degrees	+ 4.00°	+ 8.00°	+ 4.00°	+ 8.00°	- 1.20°	+ 1.20°			

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment – Front

XJ – Castor										
2003.5 MY onwards VIN – G00442 to Current		Castor								
VIN - G00442 to Current		Left-Hand		Right-Hand		Balance (RH minus LH)				
		Min	Max	Min	Max	Min	Max			
All Right-Hand Drive and Japan	Degrees/Minutes	+ 6° 52′	+ 8° 16′	+ 6° 20′	+ 7° 44'	- 1° 14′	+ 0° 10′			
All Right-Hand Drive and Japan	Decimal Degrees	+ 6.87°	+ 8.27°	+ 6.34°	+ 7.74°	– 1.20°	+ 0.20°			
USA, Canada, Mexico,	Degrees/Minutes	+ 6° 47'	+ 8° 11′	+ 6° 47'	+ 8° 11′	- 0° 42′	+ 0° 42′			
Dominican Republic (NAS)	Decimal Degrees	+ 6.78°	+ 8.18°	+ 6.78°	+ 8.18°	- 0.70°	+ 0.70°			
Rest of World	Degrees/Minutes	+ 6° 47′	+ 8° 11′	+ 6° 47′	+ 8° 11′	- 0° 42′	+ 0° 42′			
Rest of World	Decimal Degrees	+ 6.78°	+ 8.18°	+ 6.78°	+ 8.18°	- 0.70°	+ 0.70°			

- All above figures are at "standard" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment – Front

XJ – Toe									
1998 up to 2003.5 MY		Tota	l Toe						
VIN – 812317 to F59525		Min	Max						
XJR Excluding NAS, and German Daimler Super-8									
All Right-Hand Drive and Japan	Degrees/Minutes	+ 0° 05′	+ 0° 25′						
All Right-Hand Drive and Japan	Decimal Degrees	+ 0.08°	+ 0.42°						
Rest of World	Degrees/Minutes	+ 0° 05′	+ 0° 25′						
Rest of World	Decimal Degrees	+ 0.08°	+ 0.42°						
XJR NAS, and Comfort/Sports/D	Daimler Super-8								
All Right-Hand Drive and Japan	Degrees/Minutes	+ 0° 05′	+ 0° 25′						
All Right-Hand Drive and Japan	Decimal Degrees	+ 0.08°	+ 0.42°						
USA, Canada, Mexico,	Degrees/Minutes	+ 0° 05′	+ 0° 25′						
Dominican Republic (NAS)	Decimal Degrees	+ 0.08°	+ 0.42°						
Rest of World	Degrees/Minutes	+ 0° 05′	+ 0° 25′						
Rest of World	Decimal Degrees	+ 0.08°	+ 0.42°						

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

XJ – Toe			
2003.5 MY onwards		Tota	l Toe
VIN - G00442 to Current		Min	Max
All Right-Hand Drive and Japan	Degrees/Minutes	- 0° 26′	-0° 06′
All Right-Hand Drive and Japan	Decimal Degrees	- 0.43°	- 0.10°
USA, Canada, Mexico,	Degrees/Minutes	- 0° 26′	- 0° 06′
Dominican Republic (NAS)	Decimal Degrees	- 0.43°	- 0.10°
Rest of World	Degrees/Minutes	- 0° 26′	-0° 06′
Rest of world	Decimal Degrees	- 0.43°	- 0.10°

- All above figures are at "standard" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

XK – Camber									
1997 MY onwards				Cai	nber				
VIN – 001246 to Current		Left-Hand		Right-	-Hand	Balance (RH minus LH)			
		Min	Max	Min	Max	Min	Max		
All Right-Hand Drive and Japan	Degrees/Minutes	- 1° 17'	- 0° 17'	- 0° 45′	+ 0° 14′	- 0° 11'	+ 1° 13′		
All Right-Hand Drive and Japan	Decimal Degrees	- 1.28°	- 0.28°	- 0.76°	+ 0.24°	- 0.19°	+ 1.21°		
USA, Canada, Mexico,	Degrees/Minutes	- 1° 11′	- 0° 11′	- 1° 18′	- 0° 18′	- 0° 50′	+ 0° 34′		
Dominican Republic (NAS)	Decimal Degrees	– 1.18°	- 0.18°	- 1.30°	- 0.30°	- 0.83°	+ 0.57°		
Rest of World	Degrees/Minutes	- 1° 14′	- 0° 14′	- 1° 17'	- 0° 17'	- 0° 44′	+ 0° 40′		
	Decimal Degrees	- 1.24°	- 0.24°	- 1.28°	- 0.28°	- 0.74°	+ 0.66°		

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

XK – Castor									
1997 MY onwards			Castor						
VIN – 001246 to Current	Left-Hand		Right-	-Hand	Balance (RH minus LH)				
		Min	Max	Min	Max	Min	Max		
All Right-Hand Drive and Japan	Degrees/Minutes	+ 6° 28′	+ 7° 52'	+ 6° 20′	+ 7° 44'	- 0° 50′	+ 0° 34′		
All Right-Hand Drive and Japan	Decimal Degrees	+ 6.47°	+ 7.87°	+ 6.33°	+ 7.73°	- 0.84°	+ 0.57°		
USA, Canada, Mexico,	Degrees/Minutes	+ 5° 52′	+ 7° 16′	+ 6° 38′	+ 8° 02′	+ 0° 04′	+ 1° 28′		
Dominican Republic (NAS)	Decimal Degrees	+ 5.87°	+ 7.27°	+ 6.64°	+ 8.04°	+ 0.06°	+ 1.46°		
Rest of World	Degrees/Minutes	+ 6° 15′	+ 7° 39'	+ 6° 28′	+ 7° 52′	- 0° 29′	+ 0° 55′		
Rest of World	Decimal Degrees	+ 6.25°	+ 7.65°	+ 6.47°	+ 7.87°	- 0.49°	+ 0.91°		

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment – Front

XK – Toe								
1997 MY onwards		Total Toe						
VIN – 001246 to Current		Min	Max					
All Right-Hand Drive and Japan	Degrees/Minutes	+ 0° 05′	+ 0° 25′					
All Right-Hand Drive and Japan	Decimal Degrees	+ 0.08°	+ 0.42°					
USA, Canada, Mexico,	Degrees/Minutes	+ 0° 05′	+ 0° 25′					
Dominican Republic (NAS)	Decimal Degrees	+ 0.08°	+ 0.42°					
Rest of World	Degrees/Minutes	+ 0° 05′	+ 0° 25′					
Rest of World	Decimal Degrees	+ 0.08°	+ 0.42°					

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

S-TYPE – Camber								
1999.25 up to 2002.5 MY		Camber						
VIN – L00600 to M45254		Left-Hand		Right	-Hand	Balance (RH	minus LH)	
		Min	Max	Min	Max	Min	Max	
All Right-Hand Drive and Japan	Degrees/Minutes	- 0° 45′	+ 0° 15′	- 0° 33′	+ 0° 27'	- 0° 30′	+ 0° 54′	
All Right-Hand Drive and Japan	Decimal Degrees	- 0.75°	+ 0.25°	- 0.55°	+ 0.45°	- 0.50°	+ 0.90°	
USA, Canada, Mexico, Dominican Republic (NAS)	Degrees/Minutes	-0° 30′	+ 0° 30′	- 1° 06′	- 0° 06′	– 1° 18′	+ 0° 06′	
	Decimal Degrees	- 0.50°	+ 0.50°	- 1.10°	- 0.10°	- 1.30°	+ 0.10°	
Rest of World	Degrees/Minutes	- 0° 33′	+ 0° 27'	- 0° 45′	+ 0° 15′	- 0° 54′	+ 0° 30′	
Rest of World	Decimal Degrees	– 0.55°	+ 0.45°	- 0.75°	+ 0.25°	- 0.90°	+ 0.50°	
2002.5 MY onwards VIN – M45255 to Current								
All Disha Hand Drive and Issue	Degrees/Minutes	- 0° 54′	+ 0° 06′	- 0° 42′	+ 0° 18′	- 0° 30′	+ 0° 54′	
All Right-Hand Drive and Japan	Decimal Degrees	- 0.90°	+ 0.10°	- 0.70°	+ 0.30°	- 0.50°	+ 0.90°	
USA, Canada, Mexico,	Degrees/Minutes	- 0° 33'	+ 0° 27'	- 1° 03′	- 0° 03′	– 1° 12′	+ 0° 12′	
Dominican Republic (NAS)	Decimal Degrees	- 0.55°	+ 0.45°	– 1.05°	- 0.05°	- 1.20°	+ 0.20°	
Rest of World	Degrees/Minutes	- 0° 42′	+ 0° 18′	- 0° 54′	+ 0° 06′	- 0° 54′	+ 0° 30′	
Kest of World	Decimal Degrees	- 0.70°	+ 0.30°	- 0.90°	+ 0.10°	- 0.90°	+ 0.50°	

- All above figures are at "Showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to:
 - "normal" setting up to 2002.5 MY and
 - "up to 4 people" setting 2002.5 MY onwards See "Tire Pressures" sections.

S-TYPE – Castor									
1999.25 up to 2002.5 MY			Castor						
VIN – L00600 to M45254		Left-Hand		Right-	-Hand	Balance (RH minus LH			
		Min	Max	Min	Max	Min	Max		
All Right-Hand Drive and Japan	Degrees/Minutes	+ 7° 06′	+ 8° 30′	+ 7° 06′	+ 8° 30′	- 0° 42′	+ 0° 42′		
7 ti Kigiti-Hand Drive and Japan	Decimal Degrees	+ 7.10°	+ 8.50°	+ 7.10°	+ 8.50°	- 0.70°	+ 0.70°		
USA, Canada, Mexico, Dominican Republic (NAS)	Degrees/Minutes	+ 7° 06′	+ 8° 30′	+ 7° 06′	+ 8° 30′	- 0° 42′	+ 0° 42′		
	Decimal Degrees	+ 7.10°	+ 8.50°	+ 7.10°	+ 8.50°	- 0.70°	+ 0.70°		
Rest of World	Degrees/Minutes	+ 7° 06′	+ 8° 30′	+ 7° 06′	+ 8° 30′	- 0° 42′	+ 0° 42′		
Rest of World	Decimal Degrees	+ 7.10°	+ 8.50°	+ 7.10°	+ 8.50°	- 0.70°	+ 0.70°		
2002.5 MY onwards VIN – M45255 to Current									
All Dight Hand Dains and laws	Degrees/Minutes	+ 6° 48′	+ 8° 12′	+ 6° 48′	+ 8° 12′	- 0° 42′	+ 0° 42′		
All Right-Hand Drive and Japan	Decimal Degrees	+ 6.80°	+ 8.20°	+ 6.80°	+ 8.20°	- 0.70°	+ 0.70°		
USA, Canada, Mexico,	Degrees/Minutes	+ 6° 48′	+ 8° 12′	+ 6° 48′	+ 8° 12′	- 0° 42′	+ 0° 42′		
Dominican Republic (NAS)	Decimal Degrees	+ 6.80°	+ 8.20°	+ 6.80°	+ 8.20°	- 0.70°	+ 0.70°		
Rest of World	Degrees/Minutes	+ 6° 48′	+ 8° 12′	+ 6° 48′	+ 8° 12′	- 0° 42′	+ 0° 42′		
Rest of World	Decimal Degrees	+ 6.80°	+ 8.20°	+ 6.80°	+ 8.20°	- 0.70°	+ 0.70°		

- All above figures are at "Showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to:
 - "normal" setting up to 2002.5 MY and
 - "up to 4 people" setting 2002.5 MY onwards See "Tire Pressures" sections.

S-TYPE – Toe								
1999.25 up to 2002.5 MY VIN – L00600 to M45254		Tota	l Toe					
VIN - L00600 to M45254		Min	Max					
All Right-Hand Drive and Japan	Degrees/Minutes	0° 00′	+ 0° 20′					
All Right-Hand Drive and Japan	Decimal Degrees	0.00°	+ 0.34°					
USA, Canada, Mexico,	Degrees/Minutes	0° 00′	+ 0° 20′					
Dominican Republic (NAS)	Decimal Degrees	0.00°	+ 0.34°					
Rest of World	Degrees/Minutes	0° 00′	+ 0° 20′					
Rest of World	Decimal Degrees	0.00°	+ 0.34°					

S-TYPE – Toe			
2002.5 MY onwards VIN – M45255 to Current		Tota	l Toe
VIN - M45255 to Current		Min	Max
All Right-Hand Drive and Japan	Degrees/Minutes	- 0° 22′	- 0° 02′
All Right-Hand Drive and Japan	Decimal Degrees	- 0.37°	- 0.03°
USA, Canada, Mexico,	Degrees/Minutes	-0° 22′	- 0° 02′
Dominican Republic (NAS)	Decimal Degrees	- 0.37°	- 0.03°
Rest of World	Degrees/Minutes	- 0° 22′	- 0° 02′
Rest of World	Decimal Degrees	- 0.37°	- 0.03°

- All figures are at "Showroom" height. See "Vehicle Ride Heights" section.
- · Tires must be inflated to:
 - "normal" setting up to 2002.5 MY and
 - "up to 4 people" setting 2002.5 MY onwards
 - See "Tire Pressures" sections.

X-TYPE – Camber										
2001.5 MY onwards				Cai	mber					
VIN – C00344 to Current		Left-	Hand	Right-Hand		Balance (RH minus LH)				
		Min	Max	Min	Max	Min	Max			
All Markets	Degrees/Minutes	- 1° 02′	- 0° 02′	- 1° 02′	- 0° 02′	- 0° 42′	+ 0° 42′			
All Markets	Decimal Degrees	- 1.04°	- 0.04°	- 1.04°	- 0.04°	- 0.70°	+ 0.70°			

- All above figures are with 20 liters of fuel.
- $\bullet \quad \text{Tires must be inflated to normal pressure See "Tire Pressures" sections.}$

X-TYPE – Castor									
2001.5 MY onwards		Castor							
VIN – C00344 to Current		Left-	Hand	Right-Hand		Balance (RH minus LH)			
		Min	Max	Min	Max	Min	Max		
All Markets	Degrees/Minutes	+ 1° 59′	+ 2° 59′	+ 1° 59′	+ 2° 59′	- 0° 30′	+ 0° 30′		
	Decimal Degrees	+ 1.98°	+ 2.98°	+ 1.98°	+ 2.98°	- 0.50°	+ 0.50°		

- · All above figures are with 20 liters of fuel.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment – Front

X-TYPE – Toe								
2001.5 MY onwards		Tota	l Toe					
VIN – C00344 to Current		Min	Max					
All Markets	Degrees/Minutes	- 0° 16′	+ 0° 04′					
All Markets	Decimal Degrees	- 0.27°	+ 0.07°					

- All above figures are with 20 liters of fuel.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment - Rear

XJ – Camber									
1998 up to 2003.5 MY				Can	nber				
VIN – 812317 to F59525		Left-Hand		Right	-Hand	Balance (RH minus LH)			
		Min	Max	Min	Max	Min	Max		
All Markets	Degrees/Minutes	- 1° 12′	- 0° 06′	- 1° 12′	- 0° 06′	- 1° 00′	+ 1° 00′		
All Markets	Decimal Degrees	– 1.20°	- 0.10°	– 1.20°	- 0.10°	– 1.00°	+ 1.00°		
2003.5 MY onwards VIN – G00442 to Current									
All Markets	Degrees/Minutes	- 1° 38′	- 0° 08′	- 1° 38′	- 0° 08′	- 0° 45′	+ 0° 45′		
All Markets	Decimal Degrees	– 1.64°	- 0.14°	– 1.64°	- 0.14°	- 0.75°	+ 0.75°		

- 1998 up to 2003.5 MY figures are at "showroom" height See "Vehicle Ride Heights" section.
- 2003.5 MY onwards figures are at "standard" height See "Vehicle Ride Heights" section.
- $\bullet \quad \text{Tires must be inflated to normal pressure See "Tire Pressures" sections.}\\$

XJ – Toe										
1998 up to 2003.5 MY VIN – 812317 to F59525		Toe								
VIIN - 612317 to F39323		Left-Hand		Right-Hand		Tota	Total Toe		Thrust Angle	
		Min	Max	Min	Max	Min	Max	Min	Max	
All Markets	Degrees/Minutes	+ 0° 5′	+ 0° 15′	+ 0° 5′	+ 0° 15′	+ 0° 10′	+ 0° 30′	- 0° 05′	+ 0° 05′	
All Markets	Decimal Degrees	+ 0.08°	+ 0.25°	+ 0.08°	+ 0.25°	+ 0.17°	+ 0.50°	- 0.08°	+ 0.08°	
2003.5 MY onwards VIN – G00442 to Current										
All Markets	Degrees/Minutes	- 0° 01′	+ 0° 11′	- 0° 01′	+ 0° 11′	0° 00′	+ 0° 20′	- 0° 06′	+ 0° 06′	
All Markets	Decimal Degrees	- 0.02°	+ 0.18°	- 0.02°	+ 0.18°	0.00°	+ 0.33°	- 0.10°	+ 0.10°	

- 1998 up to 2003.5 MY figures are at "showroom" height See "Vehicle Ride Heights" section.
- \bullet 2003.5 MY onwards figures are at "standard" height – See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment – Rear

XK - Camber											
1997 MY onwards			Camber								
VIN – 001246 to Current		Left-Hand Right-Hand Balance (RH minus LH									
		Min	Max	Min	Max	Min	Max				
All Markets	Degrees/Minutes	- 0° 54′	- 0° 06′	- 0° 54′	- 0° 06′	- 1° 00′	+ 1° 00′				
All Markets	Decimal Degrees	- 0.90°	- 0.10°	- 0.90°	- 0.10°	- 1.00°	+ 1.00°				

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

XK – Toe									
1997 MY onwards									
VIN – 001246 to Current		Left-Hand Right-Hand Total Toe				Thrust Angle			
		Min	Max	Min	Max	Min	Max	Min	Max
All Markets	Degrees/Minutes	+ 0° 5′	+ 0° 15′	+ 0° 5′	+ 0° 15′	+ 0° 10′	+ 0° 30′	- 0° 05′	+ 0° 05′
All Markets	Decimal Degrees	+ 0.08°	+ 0.25°	+ 0.08°	+ 0.25°	+ 0.17°	+ 0.50°	- 0.08°	+ 0.08°

- All above figures are at "showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Wheel Alignment – Rear

S-TYPE – Camber												
1999.25 up to 2002.5 MY VIN – L00600 to M45254			Camber									
VIN - L00600 to M45254		Left-	Hand	Right-Hand		Balance (RH minus LH)						
		Min	Max	Min	Max	Min	Max					
All Markets	Degrees/Minutes	– 1° 45′	- 0° 15′	- 1° 45′	- 0° 15′	- 0° 45′	+ 0° 45′					
All Markets	Decimal Degrees	– 1.75°	- 0.25°	– 1.75°	- 0.25°	– 0.75°	+ 0.75°					
2002.5 MY onwards VIN – M45255 to Current												
All Markets	Degrees/Minutes	– 1° 17′	+ 0° 13′	– 1° 17'	+ 0° 13′	- 0° 45	+ 0° 45′					
All Markets	Decimal Degrees	– 1.29°	+ 0.21°	– 1.29°	+ 0.21°	- 0.75°	+ 0.75°					

- All above figures are at "Showroom" height See "Vehicle Ride Heights" section.
- Tires must be inflated to:
 - "normal" setting up to 2002.5 MY and
 - "up to 4 people" setting 2002.5 MY onwards See "Tire Pressures" sections.

Wheel Alignment – Rear

S-TYPE – Toe											
1999.25 up to 2002.5 MY			Тое								
VIN – L00600 to M45254		Left-l	Hand	Right-Hand		Tota	Total Toe		Angle		
		Min	Max	Min	Max	Min	Max	Min	Max		
All Markets	Degrees/Minutes	+ 0° 01′	+ 0° 13′	+ 0° 01′	+ 0° 13′	+ 0° 05′	+ 0° 25′	- 0° 06′	+ 0° 06′		
All Markets	Decimal Degrees	+ 0.02°	+ 0.22°	+ 0.02°	+ 0.22°	+ 0.08°	+ 0.42°	- 0.10°	+ 0.10°		
2002.5 MY onwards VIN – M45255 to Current											
All Markets	Degrees/Minutes	- 0° 01′	+ 0° 11′	- 0° 01′	+ 0° 11′	0° 00′	+ 0° 20′	-0° 06′	+ 0° 06′		
(Normally Aspirated)	Decimal Degrees	- 0.02°	+ 0.18°	- 0.02°	+ 0.18°	0.00°	+ 0.33°	- 0.10°	+ 0.10°		
All Markets	Degrees/Minutes	+ 0° 02′	+ 0° 14′	+ 0° 02′	+ 0° 14′	+ 0° 05′	+ 0° 25′	- 0° 06′	+ 0° 06′		
(Supercharged)	Decimal Degrees	+ 0.03°	+ 0.23°	+ 0.03°	+ 0.23°	+ 0.08°	+ 0.42°	- 0.10°	+ 0.10°		

- All above figures are at "Showroom" height See "Vehicle Ride Heights" section.
- · Tires must be inflated to:
 - "normal" setting up to 2002.5 MY and
 - "up to 4 people" setting 2002.5 MY onwards See "Tire Pressures" sections.

X-TYPE – Camber										
2001.5 MY onwards		Camber								
VIN – C00344 to Current		Left-Hand Right-Hand Balance (RH minus LH					l minus LH)			
		Min	Max	Min	Max	Min	Max			
All Markets	Degrees/Minutes	– 1° 12′	- 0° 12′	- 1° 12′	- 0° 12′	- 0° 30′	+ 0° 30′			
All Markets	Decimal Degrees	– 1.20°	- 0.20°	– 1.20°	- 0.20°	- 0.50°	+ 0.50°			

- All above figures are with 20 liters of fuel.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

X-TYPE – Toe									
2001.5 MY onwards									
VIN – C00344 to Current		Left-	Hand	Right-Hand		Total Toe		Thrust Angle	
		Min	Max	Min	Max	Min	Max	Min	Max
All Markets	Degrees/Minutes	+ 0° 2′	+ 0° 14′	+ 0° 2′	+ 0° 14′	+ 0° 05′	+ 0° 25′	-0° 06′	+ 0° 06′
All Markets	Decimal Degrees	+ 0.03°	+ 0.23°	+ 0.03°	+ 0.23°	+ 0.08°	+ 0.42°	- 0.10°	+ 0.10°

- · All above figures are with 20 liters of fuel.
- Tires must be inflated to normal pressure See "Tire Pressures" sections.

Tightening Torques – Wheel Nuts

Model	Mode	l Year	v	N Nut Torque Aluminium-Whee			Nut Torque Steel-Wheel	
	From	То	From	То	Nm	lbf ft	Nm	lbf ft
XJ	,	1	1	1		1		!
	1998	1999	812317	878717	88 – 102	65 – 75	68 – 82	50 – 60
	2000	2003.5	F00103	F59525	88 – 102	65 – 75	-	-
	2003.5	Onwards	G00442	Current	115 – 135	85 – 100	-	-
XK								
	1997	1999	001246	042775	88 – 102	65 – 75	68 – 82	50 – 60
	2000	Onwards	A00116	Current	88 – 102	65 – 75	-	-
S-TYPE								
-	1999.25	Onwards	L00600	Current	115 – 135	85 – 100	-	-
X-TYPE								
	2001.5	Onwards	C00344	Current	88 – 118	65 – 87	68 – 92	50 - 68

Tightening Torques – V8 Engine Components

Component	Torque
Air Temperature Sensor (supercharge only)	35 Nm
Camshaft Bearing Cap	10 Nm
Camshaft Sensor	7 Nm
Charge – Air Cooler Adapter	21 Nm
Charge – Air Cooler to adaptor	12 Nm
Coolant Pump	8 Nm + 90 degrees
Crankshaft Damper Pulley – Bolt	375 Nm
Crankshaft Position Sensor	7 Nm
Cylinder Head Bolts	See: Tightening Torques and Sequence – Cylinder Heads Section.
Cylinder Head Cover	10 Nm

Notes

Tightening Torques – V8 Engine Components

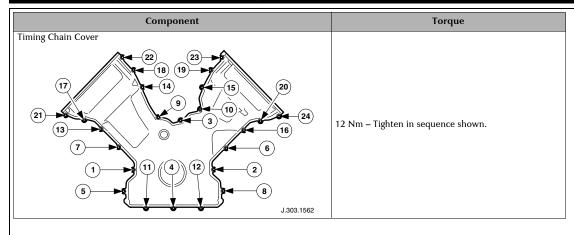
Component	Torque
Drive Plate 2 3 7 6 J.303.1563	A = Dowel 1. Tighten to 15 Nm in order: 1, 5, 3, 7, 2, 6, 4, 8. 2. Tighten to 110 Nm in order: 1, 5, 3, 7, 2, 6, 4, 8.
Engine Mounting Bracket to Engine	40 Nm
Exhaust Manifold	See: Tightening Torques and Sequence – Intake and Exhaust Manifolds Section.
Ignition Coil	5 Nm
Intake Manifold	See: Tightening Torques and Sequence – Intake and Exhaust Manifolds Section.
Knock Sensor	10 Nm (stud) / 20 Nm (nut)
Oil Diverter Valve	12 Nm

Divide the Nm torque figure by 1.356

Tightening Torques – V8 Engine Components

Component	Torque
Oil Filter	18 Nm exact
Oil Filter Adapter	30 Nm
Oil Filter Head	21 Nm
Oil Pan	12 Nm
Oil Pan Baffle (windage tray)	6 Nm
Oil Pan Body to Lower Cylinder Block	21 Nm
Oil Pick-up Pipe	12 Nm
Oil Pressure Switch	12 Nm
Oil Pump	12 Nm
Oil Temperature Sensor	20 Nm
Piston Cooling Jets	9 Nm
Spark Plugs	28 Nm
Starter Motor	43 Nm
Supercharger	21 Nm
Thermostat Cover	9 Nm
Thermostat Housing	10 Nm
Thermostat Housing Cap	9 Nm

Notes



Tightening Torques – V6 Engine Components

Component	Torque	Notes
Accessory Drive – Belt Tensioner	48 Nm	
Accessory Drive – Idler Pulley	25 Nm (grooved) 48 Nm (smooth X-TYPE)	
Air Conditioning Compressor	25 Nm	
Air Conditioning Compressor Mounting-Bracket	25 Nm	
Camshaft Bearing Caps		
16 8 8 8 16 16 15 15 15 15 15 14 14 12 12 11 10 10 10 10 10 10 10 10 10 10 10 10	10 Nm – Tighten in sequence shown	
Camshaft Sprocket – Exhaust	40 Nm + 90 degrees – not to exceed 215 Nm	
	1	!

Tightening Torques – V6 Engine Components

Component	Torque
Clutch Pressure Plate	24 Nm – work across pressure plate in a diagonal pattern.
Coolant Pump (X-TYPE) 2 5 3 303 1749	Tighten in sequence below: Tighten bolt (4) to 5 Nm. Tighten bolt (5) to 5 Nm. Tighten bolts (1) (2) (3) to 5 Nm. Tighten bolt (4) to 10 Nm. Tighten bolt (5) to 10 Nm. Tighten bolts (1) (2) (3) to 10 Nm.
Coolant Pump (S-TYPE and XJ)	25 Nm
Coolant Pump Pulley (X-TYPE)	10 Nm

Tightening Torques – V6 Engine Components

Component	Torque	Notes
Crankshaft Damper Pulley	 Pre-torque to 120 Nm. Loosen Bolt 360 degrees. Torque to 50 Nm. Rotate Bolt Clockwise 90 degrees, to a maximum of 200 Nm. 	
Crankshaft Position Sensor	10 Nm	
Cylinder Block Lower, to Cylinder Block Upper 6	 1 through to 8 – tighten to 25 Nm. 9 through to 16 – tighten to 40 Nm. 1 through to 16 – rotate 90 degrees. 17 through to 22 – tighten to 25 Nm. 	
Cylinder Head Bolts	See: Tightening Torques and Sequence – Cylinder Heads Section.	
To convert Nm to lbf ft: Divide the Nm torque figure by 1.356		

Tightening Torques – V6 Engine Components

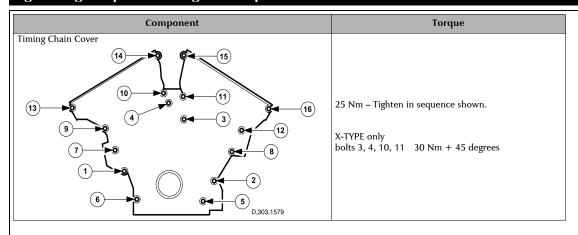
Component	Torque
Cylinder Head Cover	10 Nm
Cylinder Head Temperature Sensor	15 Nm
Exhaust Manifold	See: Tightening Torques and Sequence – Intake and Exhaust Manifolds Section.
Generator	48 Nm (25 Nm X-TYPE lower bolt)
Ignition Coil	7 Nm
Intake Air Control Valve	10 Nm
Intake Manifold – Lower	10 Nm
Intake Manifold – Upper	See: Tightening Torques and Sequence – Intake and Exhaust Manifolds Section.
Knock Sensor	25 Nm
Oil Cooler	58 Nm
Oil Filter	14 to 17 Nm
Oil Filter and Engine Mounting Assembly	Tighten in sequence below: 1. Tighten M22 bolt to 30 Nm. 2. Tighten M10 bolt to 26 Nm. 3. Tighten M8 bolt to 26 Nm. 4. Tighten M22 bolt to 155 Nm. 5. Tighten M10 bolt to 40 Nm and then rotate 90 degrees.
Oil Gauge Tube	10 Nm
Oil Pan Baffle	5 Nm and then rotate 45 degrees, not to exceed 17 Nm

Notes

Divide the Nm torque figure by 1.356

Component	Torque
Oil Pan Drain Plug	23 Nm
Oil Pan to Cylinder Block	25 Nm
Oil Pick-up Pipe	bolt – 10 Nm nut – 5 Nm + 45 degrees, not to exceed 17 Nm
Oil Pressure Switch	14 Nm
Oil Pump to Cylinder Block	10 Nm
Oil Separator to Cylinder Block (S-TYPE)	10 Nm
Oil Temperature Sensor	14 Nm
Power Steering Idler – Pulley Bracket	25 Nm
Power Steering Pump	25 Nm
Spark Plugs	15 Nm
Throttle Body	10 Nm

Tightening Torques – V6 Engine Components



Notes

Tightening Torques – 2.0 Liter Diesel Engine Components

Component	Torque
Accessory Drive (rear) – Tensioner	23 Nm
Camshaft Position Sensor	9 Nm
Camshaft Pulley (rear)	64 Nm
Camshaft Sprocket	33 Nm
Coolant Pump	23 Nm
Crankshaft Position Sensor	7 Nm
Crankshaft Sprocket	36 Nm
Cylinder Head Bolts	See: Tightening Torques and Sequence – Cylinder Heads Section.
Cylinder Head Cover	10 Nm
Cylinder Head Temperature Sensor	11 Nm
EGR Cooler to Manifold	37 Nm
Fuel High-Pressure Pump	22 Nm
Fuel High-Pressure Pump Sprocket	33 Nm
Fuel Injectors	47 Nm
Glow Plug	13 Nm
Knock Sensor	20 Nm
Oil Filter / Cooler to Engine Block	23 Nm
Oil Filter Cap	23 Nm
Oil Filter Drain Plug	10 Nm

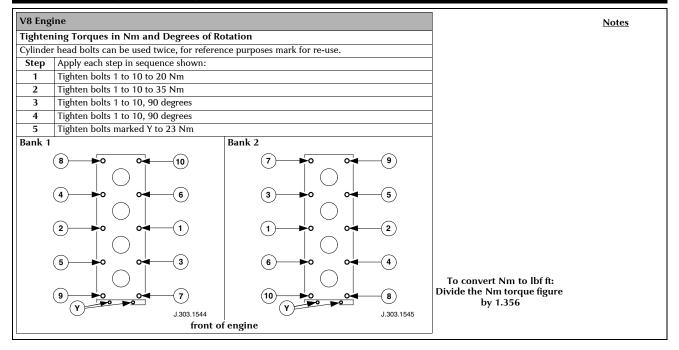
Tightening Torques – 2.0 Liter Diesel Engine Components

Component	Torque	Notes	
Oil Pan			
8 9 11 11 11 12 12 16 303.1751 13	Pre-torque to 7 Nm and tighten to 14 Nm in sequence shown.		
Oil Pan Drain Plug	23 Nm		
Oil Pick-up Pipe	10 Nm		
Oil Pressure Switch	15 Nm		
Oil Pump	10 Nm		
Piston Cooling Jet	10 Nm		
Power Steering Pump to Coolant Pump	18 Nm		
To convert Nm to lbf ft: Divide the Nm torque figure by 1.356			

Tightening Torques – 2.0 Liter Diesel Engine Components

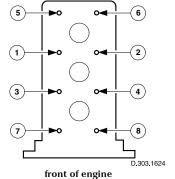
Component	Torque	<u>Notes</u>
Rocker Shaft	13 Nm + 45 degrees (always use new bolts)	
Stiffening frame 22 18 21 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	23 Nm – Tighten in sequence shown.	
Thermostat Housing to Vacuum Pump	23 Nm	
Timing Chain Guides	16 Nm	
Timing Chain Tensioner	14 Nm	
Timing Chain Tensioner Blade	14 Nm	
Vacuum Pump to Engine	23 Nm	
To convert Nm to ll Divide the Nm torque figu		

Tightening Torques and Sequence – Cylinder Heads



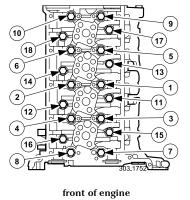
Tightening Torques and Sequence – Cylinder Heads

V6 Engine				
Tightening Torques in Nm and Degrees of Rotation				
Use nev	v bolts and washers.			
Step	Apply each step in sequence shown to both cylinder heads.			
1	Tighten to 30 Nm			
2	Tighten 90 degrees			
3	Loosen 360 degrees			
4	Tighten to 30 Nm			
5	Tighten 90 degrees			
6	Tighten 90 degrees			

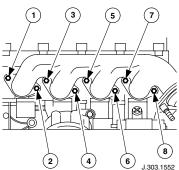


Tightening Torques and Sequence – Cylinder Heads

2.0 Liter Diesel Engine Tightening Torques in Nm and Degrees of Rotation Use new bolts. Apply each step in sequence shown. Step Step Bolts 1 through 10 to 10 Nm Bolts 1 through 10 to 40 Nm 5 Bolts 11 through 18 to 20 Nm 2 Bolts 11 through 18 to 5 Nm 6 3 Bolts 1 through 10 to 20 Nm Bolts 1 through 10 to 180 degrees 4 Bolts 11 through 18 to 10 Nm 8 Bolts 11 through 18 to 180 degrees



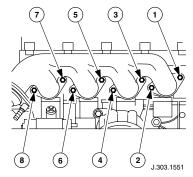
V8 Engine



LH Exhaust Manifold

- Slightly tighten bolts 5 and 6 to align manifold
- Tighten bolts in sequence shown to 20 Nm
- · Tighten nuts in sequence shown to 25 Nm

RH Exhaust Manifold



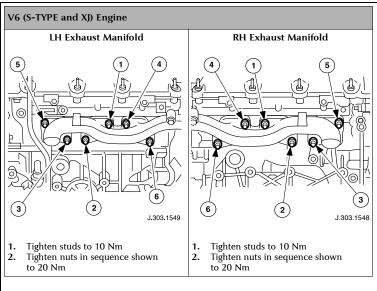
- · Slightly tighten bolts 5 and 6 to align manifold
- · Tighten bolts in sequence shown to 20 Nm
- · Tighten nuts in sequence shown to 25 Nm

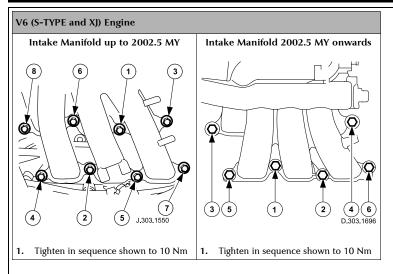
Intake Manifold

21 Nm

To convert Nm to lbf ft: Divide the Nm torque figure by 1.356

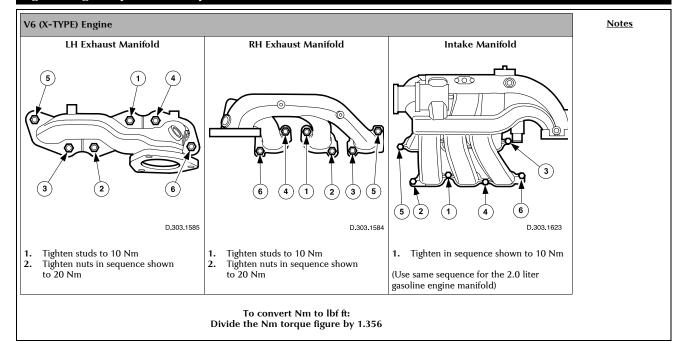
Tightening Torques and Sequence – Intake and Exhaust Manifolds





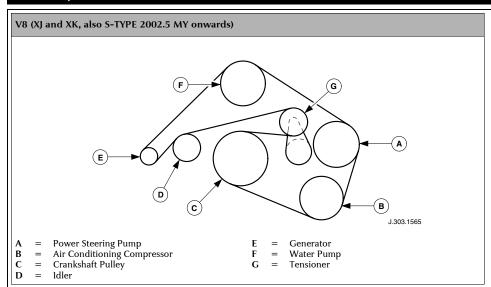
To convert Nm to lbf ft: Divide the Nm torque figure by 1.356

Tightening Torques and Sequence – Intake and Exhaust Manifolds



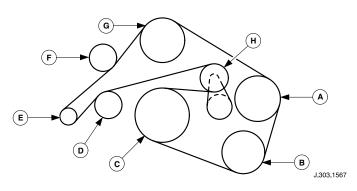
2.0 Liter Diesel (X-TYPE) Engine	
Intake Manifold	15 Nm
Exhaust Manifold	40 Nm

Accessory Drive Belt Installation



V8 (S-TYPE up to 2002.5 MY)

Notes



Power Steering Pump

Air Conditioning Compressor Crankshaft Pulley

ldler

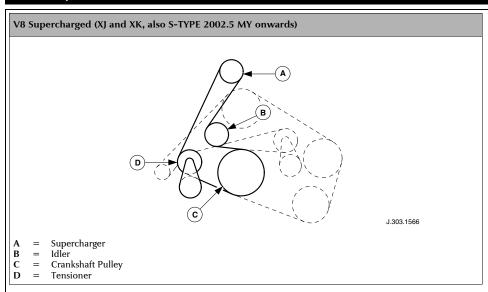
Generator

Idler

Water Pump

Tensioner

Accessory Drive Belt Installation

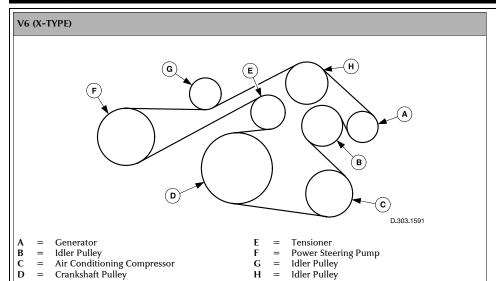


V6 (S-TYPE and XJ) Ή. (A) (в) J.303.1564 Power Steering Pump Air Conditioning Compressor Crankshaft Pulley **Idler Pulley** Water Pump

Notes

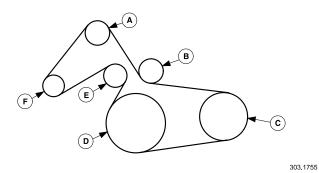
Idler Pulley Generator Tensioner

Accessory Drive Belt Installation



2.0 Liter Diesel (X-TYPE)

Notes



Idler pulley Idler pulley

Compressor pulley

Crankshaft pulley Tensioner pulley Generator pulley

The illustrations, technical information, data and descriptive text in this issue, to the best of our knowledge, were correct at the time of going to print.

No part of this publication may be copied, reproduced, stored in a data processing system, nor transmitted by electronic, mechanical, photographic or any other means. The storage or translation of this publication and the editing, in summary or expanded form is not permitted except with prior written permission of Jaguar Cars Ltd. The same conditions apply to parts of this publication and their use in other publications.

No liability can be accepted for any inaccuracies or omissions in this publication, although every possible care has been taken to make it as complete and accurate as possible.

Issued by: Jaguar Cars Ltd Technical Support and Communications Browns Lane Coventry CV5 9DR

