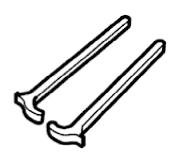
### Fuel Injectors 18.10.02

#### **Special Service tools**



E36424 Remover - Fuel Injector 303-539 (JD 231)

#### Removal

1. Disconnect battery ground cable (IMPORTANT, see SRO <<86.15.19>> for further information).

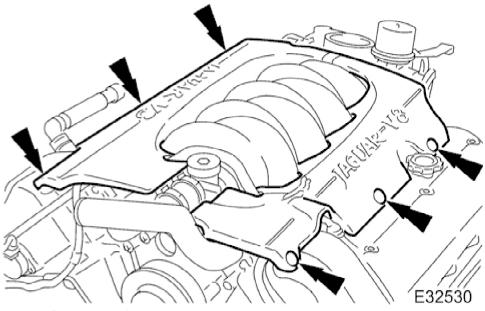
# 2.

#### **WARNING:**

BEFORE PROCEEDING, IT IS ESSENTIAL THAT THE WARNING NOTES GIVEN IN SECTION <<100-00>> (UNDER THE HEADING 'SAFETY PRECAUTIONS') ARE READ AND UNDERSTOOD.

1

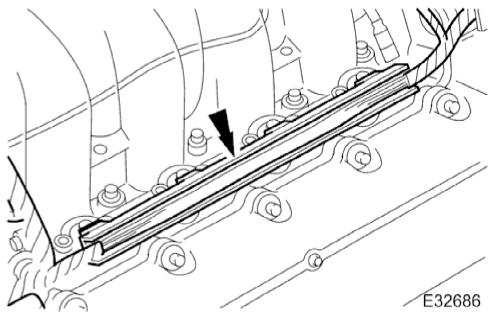
Depressurize the fuel system; refer to <<19.50.02>>.



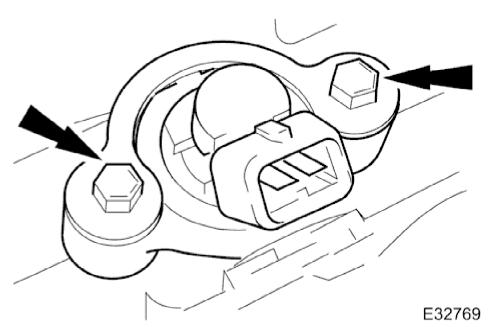
3. Remove engine covers.

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## 1997 XK RANGE - Fuel Charging and Controls - 303-04



4. Disconnect bank 1 or 2 injector connectors and reposition harness to allow access to injectors.



5. Remove bolts which secure fuel injector clamp plate to inlet manifold.

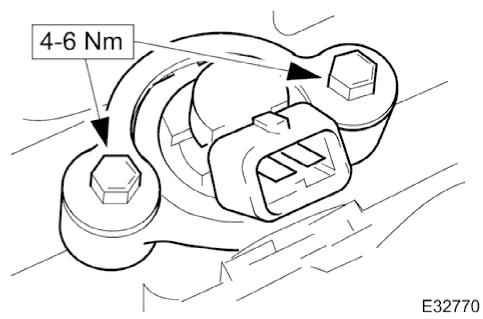
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## 1997 XK RANGE - Fuel Charging and Controls - 303-04



- 6. Using special tool JD-231, remove injector(s).
  - Discard seals and clean all mating faces.

#### Installation



- 1. Installation is a reversal of the removal procedure.
  - Install new seals and lubricate with petroleum jelly.

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