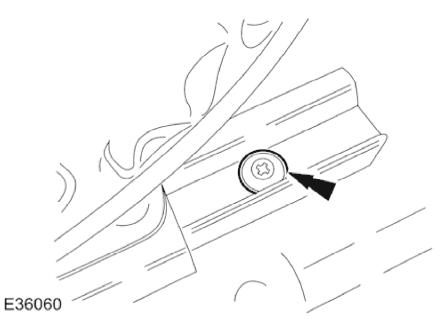
# 1997 XK RANGE - Seating - 501-10

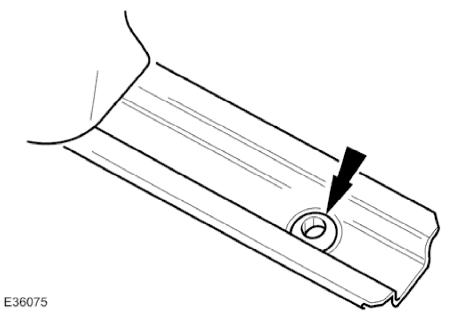
## Front Seat 76.70.01

#### Removal

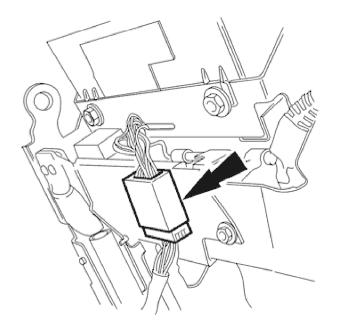
1. Turn ignition key to position II and motor seat to fully rearward position.



- 2. Slacken and remove the two seat front securing bolts.
- 3. Motor seat to fully forward position and turn ignition key to position O.
- 4. Remove battery cover and disconnect ground cable from battery terminal. Refer to <<86.15.19>>.



### 5. Slacken and remove the two seat rear securing bolts.



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6. Position front seat for access, disconnect seat harness multiplug and remove seat from vehicle.

### Installation

- 1. Position front seat in vehicle and connect seat harness multiplug.
- 2. Position seat to align bolt holes.

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# 1997 XK RANGE - Seating - 501-10

- 3. Fit the two seat rear securing bolts and screw them almost home but do not tighten.
- 4. Connect ground cable to battery terminal and install battery cover. Refer to <<86.15.15>>.
- 5. Turn ignition key to position II and motor seat fully rearward.
- 6. Fit and tighten the two seat front securing bolts.
- 7. Motor seat fully forward and fully tighten the rear securing bolts.
- 8. Motor seat to original position and turn ignition key to O.