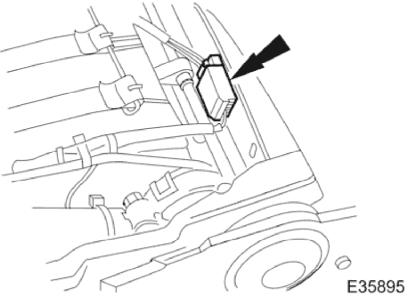
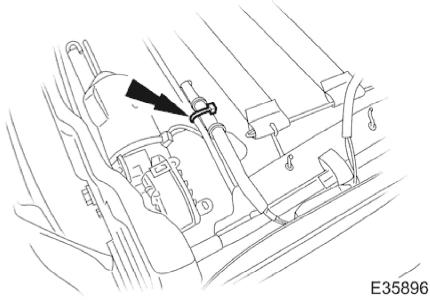
### Front Seat Recliner Motor 86.75.04

#### Removal

- 1. Remove battery cover and disconnect ground cable from battery terminal. Refer to <<86.15.19>>.
- 2. Remove front seat back finisher. Refer to <<76.70.03>>.

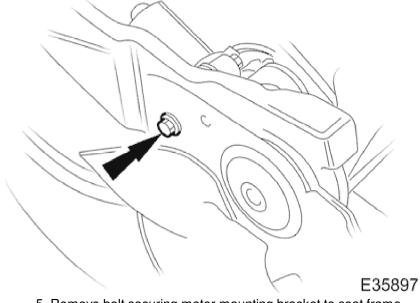


3. Detach motor harness multiplug from mounting.

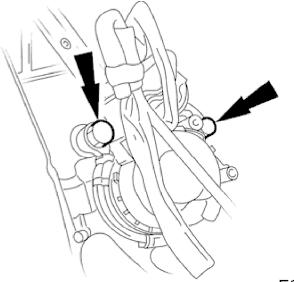


4. Disconnect harness multiplug from motor and sever and remove tiestrap securing harness to seat frame.

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5. Remove bolt securing motor mounting bracket to seat frame.



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6. Position motor and mounting bracket for access and remove the two motor to bracket securing bolts.

#### Installation

- 1. Position motor on mounting bracket and install securing bolts.
- 2. Position motor and bracket assembly on seat frame and install securing bolt.
- 3. Using new tiestrap, secure motor harness to seat frame.

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- 4. Connect harness multiplug to motor and install seat multiplug on mounting.
- 5. Install seat back finisher. Refer to <<76.70.03>>.
- 6. Connect ground cable to battery terminal and install battery cover. Refer to <<86.15.15>>.