

**Wind Noise at A Posts –
Inject Foam in A Post –
Procedure**MODEL 1997 MY-ON
XK8 Range

VIN 001001-ON

Issue:

Some 1997 MY-ON XK8 vehicles may exhibit excessive wind noise. The noise may be from the A posts. The noise generated within the hollow A posts can be eliminated by filling the posts with the foam specified in this bulletin.

Action:

In case of a customer complaint of excessive wind noise on a 1997 XK8 vehicle, fill the A posts with the specified foam as follows:

A POST MODIFICATION PROCEDURE

1. Raise the vehicle on a lift.
2. Remove the front wheels.
3. Remove the front wheel well liners for access (Illustration 1).

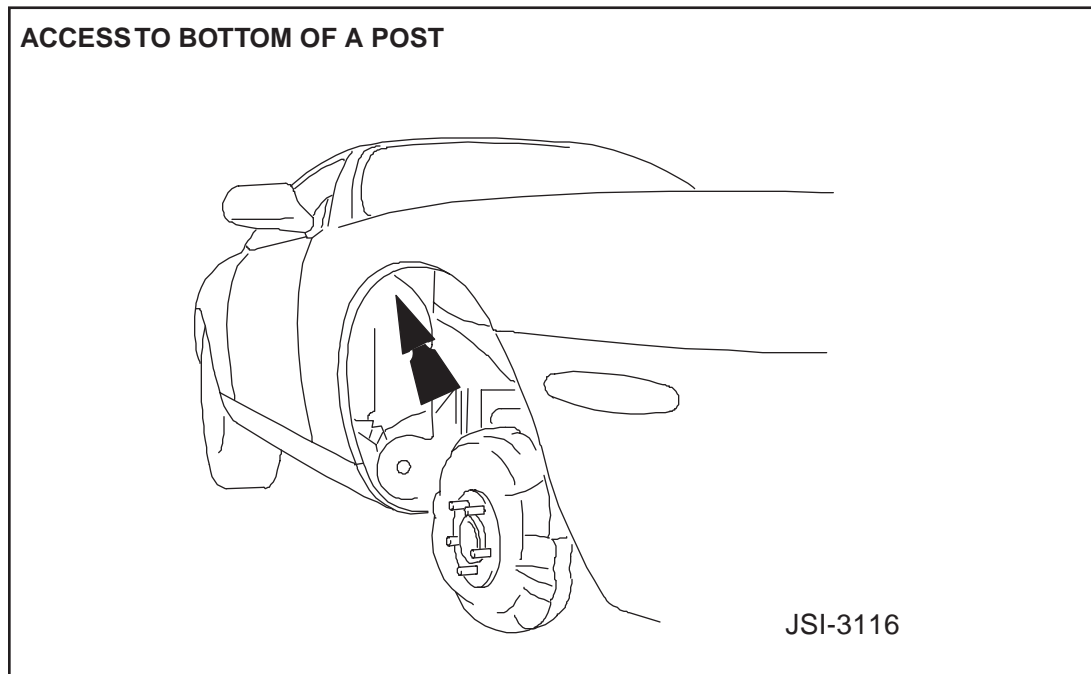


ILLUSTRATION 1

SQUARE OPENING FOR FILLING RIGHT SIDE A POST

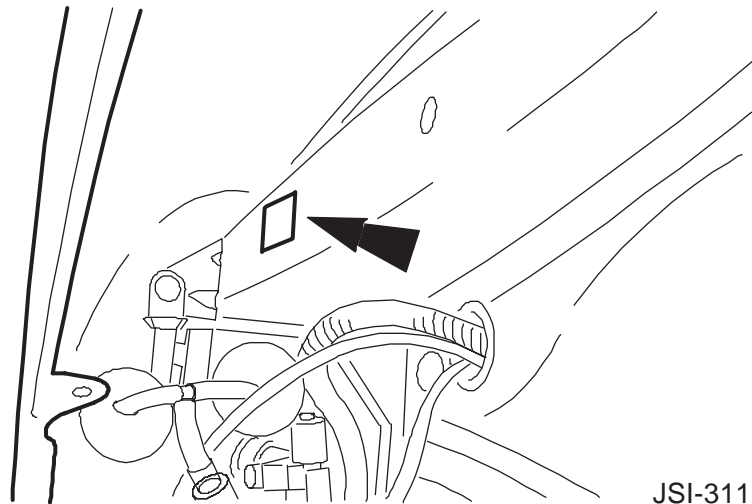


ILLUSTRATION 2

4. Identify the square hole in the A post assembly at each side (Illustrations 2 and 3).
5. Using suitable equipment and an approved foam generating material, inject the foam into the A post assembly at both sides.

SQUARE OPENING FOR FILLING LEFT SIDE A POST

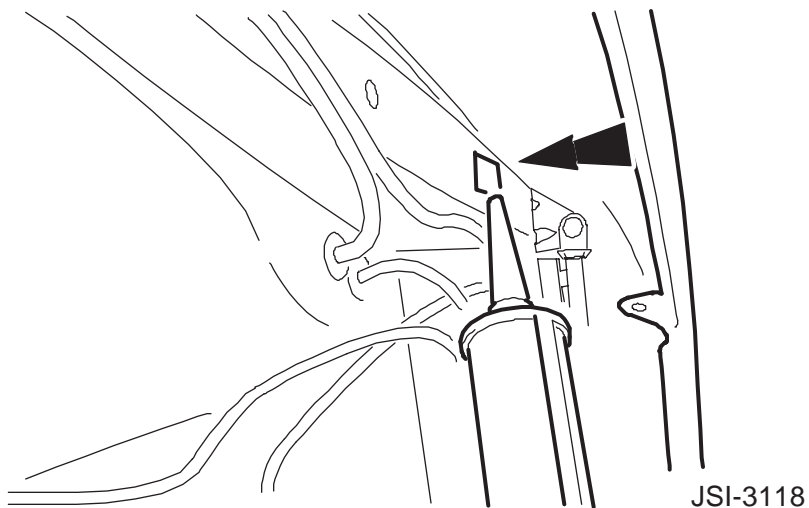


ILLUSTRATION 3

6. Clean off any surplus foam.
7. Reinstall the front wheel well liners.
8. Reinstall the front wheels and lower the vehicle.

Parts Information:

DESCRIPTION

Kent Industries Urefoam - UWS 10601
 3M Ultrapro Pillar Foam - 08457 6.0 fl. oz.
 3M Automix heavy duty applicator gun - 08198
 3M spare nozzles (6) for gun - 08195

PART NUMBER

obtain locally
 obtain locally
 obtain locally
 obtain locally

Warranty Information:

| <u>FAULT CODE</u> | <u>R.O. NUMBER</u> | <u>DESCRIPTION</u> | <u>TIME ALLOWANCE</u> |
|------------------------------|-------------------------------|---------------------------|----------------------------------|
| XG DC QZ | 76.93.30 | A post noise service fix | 0.55 hrs. |
| XD DC QZ | | | |