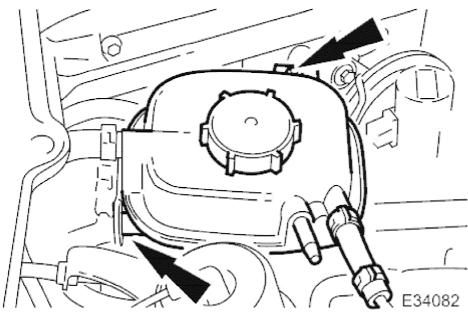
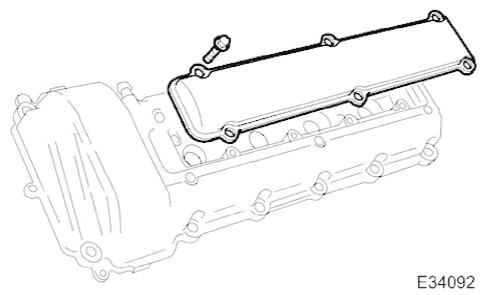
## Ignition Coil-On-Plug LH 18.20.44

## Removal

1. Disconnect battery ground cable (IMPORTANT, see SRO <<86.15.19>> for further information).



- 2. Remove the coolant expansion tank for access.
  - Remove screw.
  - Position tank aside and secure with suitable tie.

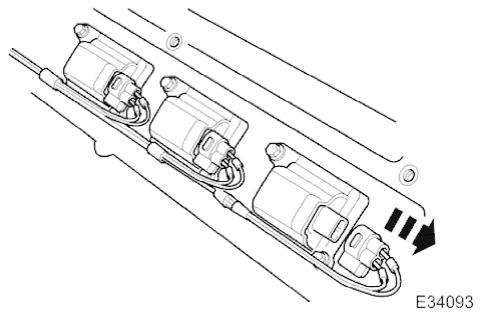


1

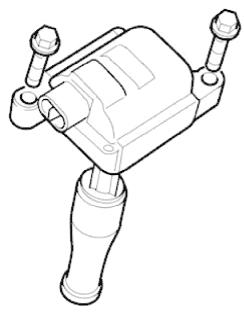
- 3. Remove coil on-plug cover.
  - Remove six bolts.
  - Remove cover.
  - Clean mating faces.

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## 2001 XK RANGE - Engine Ignition - 303-07



4. Detach harness from retaining clips as necessary and disconnect relevant coil connector.



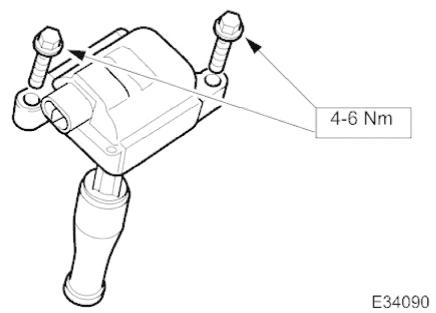
E34091

- 5. Remove relevant ignition coil.
  - Remove bolts.
  - Remove coil.

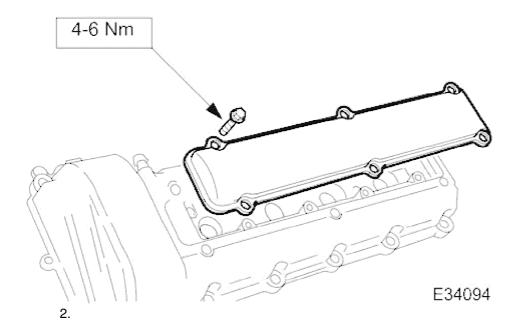
Installation

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1. Installation is a reversal of the removal procedure.



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