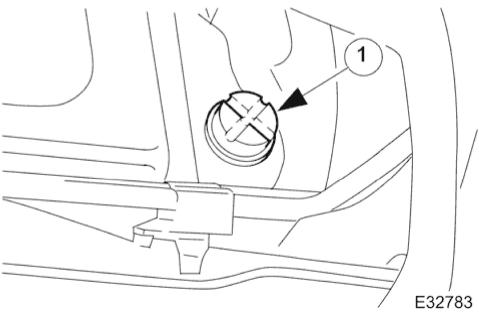
### Cooling System Draining, Filling and Bleeding Vehicles Without: Supercharger

#### Drain

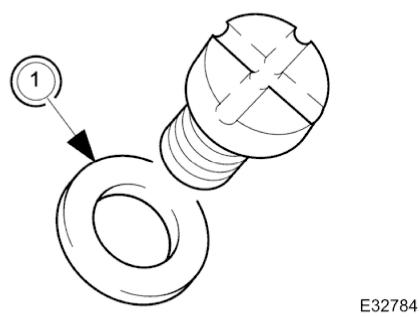
- 1. Open the engine compartment and fit paintwork protection sheets.
- 2. Ensure that the cooling system is cool and very carefully, remove the pressure cap from the header tank.
- 3. Raise the vehicle.



- 4. Drain the coolant.
  - Place a coolant drain tray on the floor, below the radiator drain plug.
    - 1. Remove the radiator drain plug. and allow the coolant to drain.

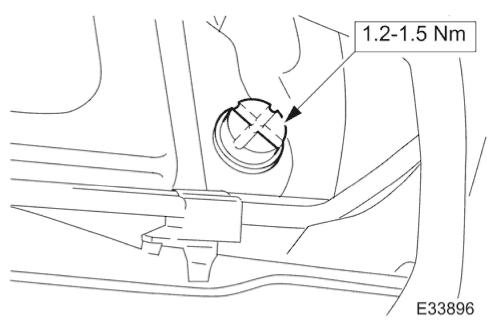
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# 2001 XK RANGE - Engine Cooling - 303-03A



5. Fit a new seal to the drain plug.1. Remove the seal from the drain plug. and clean the plug face.

• Fit a new seal.



- 6. Refit the radiator drain plug.
  - Clean any coolant from the underside of the vehicle. Remove the drain tray.

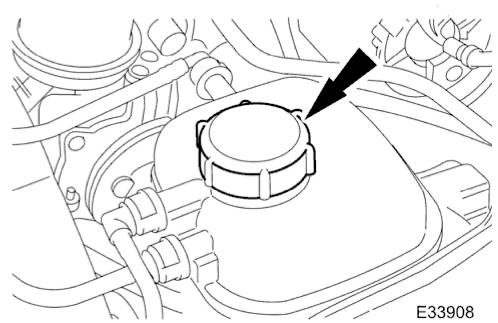
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7. Lower the vehicle.

### Refill

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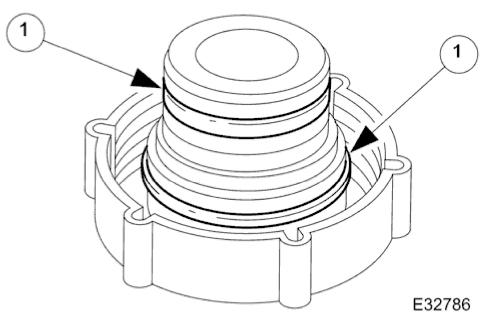


- 1. Refill the cooling system with a 50% solution of water and Jaguar Antifreeze / Corrosion Inhibitor ESD M97B49 A.
  - Fill the cooling system at the header tank until the level stabilises at the top of the breather neck.
  - Allow at least 2 minutes for air to purge from the system.
  - Top up the header tank as required and fit the pressure cap.
- 2. Switch on the ignition, switch off the climate control system and start the engine.
- 3. Run the engine at between 1500 and 2000 rpm until the cooling fans operate.
- 4. Switch on the A/C system, set to maximum heat, and check that heat is coming from the heater at the fascia vents or the footwell outlets.
- 5. Switch off the engine and allow it to cool down.
- 6. When cool, remove the pressure cap and top up the system as necessary at the header tank.

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- 7. If necessary, fit new seals to the pressure cap.
  1. Remove both O-rings from the pressure cap.

  - Fit and fully seat new O-rings to the pressure cap.
- 8. Fit the pressure cap.
- 9. Remove the paintwork protection sheets and close the engine cover.

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