

2002 XK RANGE - Front Disc Brake - 206-03

Lubricants, Fluids, Sealants and Adhesives

Unit	Specification
Brake fluid	ITT Super Dot 4

Torques - Brembo Brakes

Component	Nm
Bolt - anchor bracket to vertical link	180
Bolt - caliper housing to anchor bracket	DO NOT REMOVE
Bleed nipple	12-16
Union bolt - hose to caliper	22-26

Torques

Component	Nm
Bolt - caliper carrier to vertical link	140
Guide Pin - caliper housing to caliper carrier	25-30

Brake Tube, Hoses and Bracket Torques



CAUTION:

Replacement of nuts and bolts: Various thread-locking devices are used on nuts and bolts throughout the vehicle. These devices restrict the number of times a nut or bolt can be used. See section <<100-00>> for information.

Component	Nm
Bleed nipple - front	4-6
Bleed nipple - rear	8-11
Hose to front caliper	10-14
Union Bolt - brake hose to caliper	30-40
M10 hose locknut	15-20
M10 brake tube female-nut	13-17
M10 brake tube male-nut	13-17
M12 brake tube male-nut	15-20
Bolt - 3-way tube connector to body	9-12