



V8 XJ Series/XK

DATE 10/02
Amended 08/03

303-57

SERVICE

TECHNICAL BULLETIN

Loss Of Engine Performance –
Intake Ducts Loose –
Install Revised Parts

MODEL
2000-03 MY XKR
1998-2003 MY V8 XJR
VIN
A00001-A33944
812256-F59525

Remove and destroy Bulletin 303-57, amended 01/03.
Replace with this Bulletin.
The starting VIN has been corrected for XKR vehicles.

Issue:

Some XKR and XJR vehicles within the above VIN range may experience a loss of performance due to the intake ducts not fitting securely. Revised ducts and clamp plates are now available to solve this complaint.

Action:

On a customer complaint basis only, replace the charge air cooler inlet ducts and clamp plates with the revised parts listed below.

WORKSHOP PROCEDURE

1. Remove supercharger outlet pipe (see Workshop Manual, JTIS CD ROM, section: 303-12, SRO 18.50.16).
2. Install new charge air cooler inlet ducts and clamp plates as listed in Parts Information below.
3. Install supercharger outlet pipe (see Workshop Manual, JTIS CD ROM, section: 303-12, SRO 18.50.16).

Parts Information:

DESCRIPTION	PART NUMBER	
Charge air cooler inlet ducts	AJ8 6925	2
Clamp plate	AJ8 6926	1
Clamp plate	AJ8 6927	1
Clamp plate	AJ8 6928	1
Supercharger outlet duct gasket	NCC 7735 BA	1
Supercharger outlet duct securing screw	NCA 2565 AC	4

Warranty Information:

Warranty claims should be submitted quoting the information found in the table below. This will result in payment of the stated time and, where applicable parts/miscellaneous expense codes as listed.

Description	SRO	Time	Causal Part Number	Causal Part Description
Charge air cooler intake duct - Renew - V8 XJ Series 4.0L SC	18.50.30	0.7 hrs.	AJ8 6925	Intake ducts
Charge air cooler intake duct - Renew - XK Series 4.0L SC	18.50.30	0.9 hrs.	AJ8 6925	Intake ducts
Charge air cooler intake duct - Renew - XK Series 4.2L SC	18.50.30	1.5 hrs.	AJ8 6925	Intake ducts