

REAR LIGHT CONVERSION

1. Remove the original light unit from the vehicle and internal trim panels
2. Using an air saw cut the rear light panel out of the vehicle using the mark left behind by the original light unit as shown below.



3. Offer the new light unit up to the aperture and remove more material if necessary to allow the new light unit to fit through.



4. The new composite rear light panel will require trimming to fit each individual vehicle. Using an angle grinder gradually grind/sand the edge of the panel down until you get a flush fit to the original bodywork and the threaded studs of the light unit are sticking through the composite panel.
5. Fasten the light unit in place using your original 5mm flange nuts.

6. Using either Sikaflex or Tiger Seal, bond the rear panel in place in a couple of easy to get at places. Leave to cure
7. Once the bonding has gone off, remove the light unit. You can now bond the rest of the panel in properly making sure there is a good seal which will not allow water to ingress. Leave to cure.
8. You can now paint inside the light aperture as required
9. The wiring needs to be altered as below.

10. Rear Light Conversion Wiring Changes (96-99)

Drivers Side		
Control	Car	Light/Plug
Indicator	GREEN & PINK	5
Fog	ORANGE & BLACK	ORANGE & BLACK
Side Light	RED & GREEN	7
Brake	BLUE & WHITE	6
Reverse	YELLOW & WHITE	4
Earth	BLACK	2

Passenger Side		
Control	Car	Light/Plug
Indicator	GREEN & YELLOW	3
Fog	ORANGE & BLACK	ORANGE & BLACK
Side Light	ORANGE & RED	1
Brake	BLUE & BLACK	2
Reverse	YELLOW & WHITE	4
Earth	BLACK	6

11. Once you have fitted the light units you can refit the internal panels, the carpet sections fitted into the quarter panels will require trimming around the new light panels. The plastic boot finisher can be modified to suit or a new item purchased, part no. HJE5280AD
12. If you require any more help or information please contact us on 01603279027 or email info@paragondesignuk.com