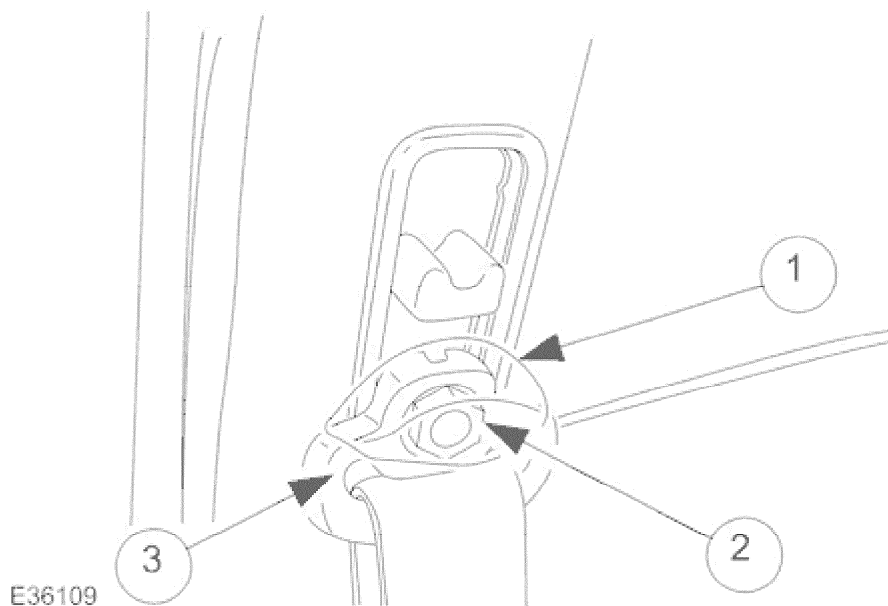


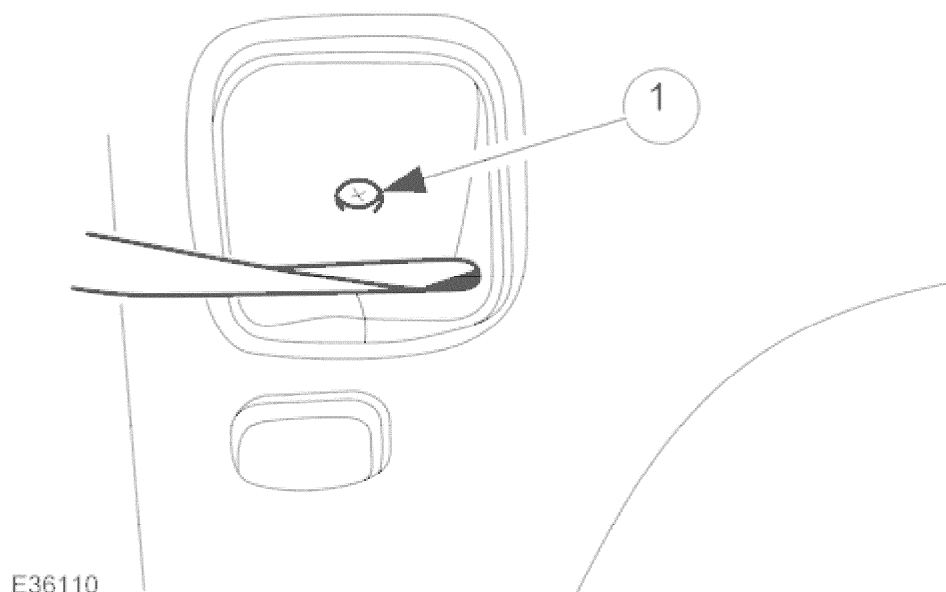
Front Safety Belt Retractor LH 76.73.10

Removal

1. Remove rear seat cushion and squab. Refer to <<76.70.37>> and <<76.70.38>>.
2. Remove coat hanger hook.



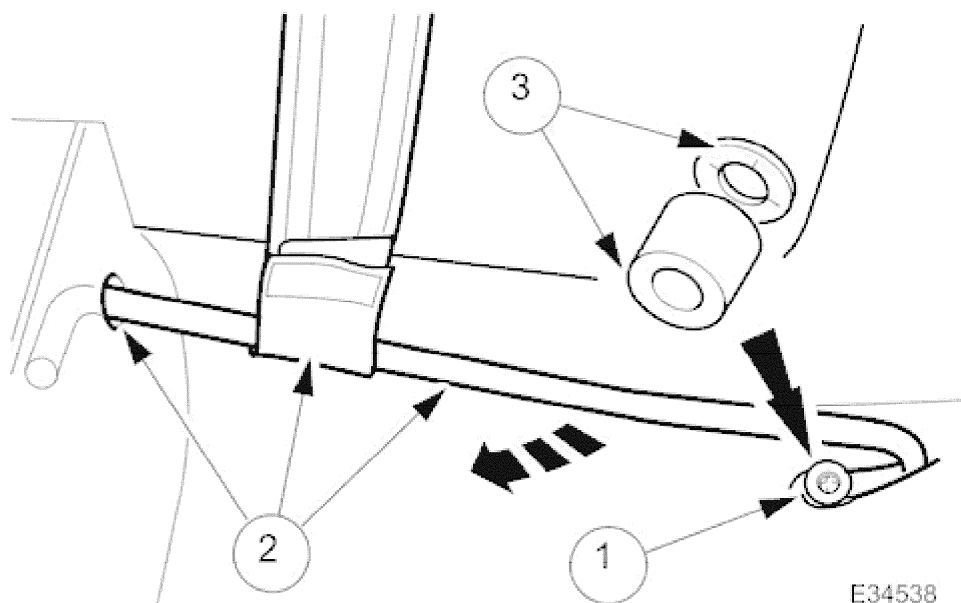
3. Remove front seat belt upper anchor plate and trim.
 1. Unclip front seat belt upper anchor plastic cover and position for access to securing nut.
 2. Slacken and remove seat belt upper anchor securing nut.
 3. Remove seat belt upper anchor and plastic cover.



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4. Remove front seat belt escutcheon.

1. On coupe model, slacken and remove securing screw from front seat belt upper escutcheon and remove escutcheon from rear quarter casing.



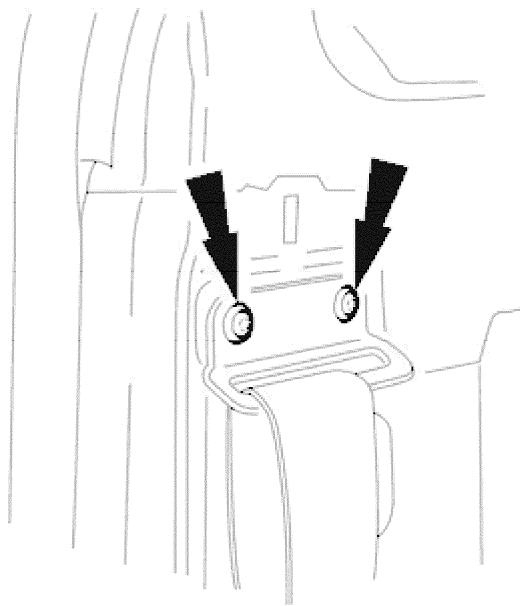
5. Detach front seat belt lower anchor bar.

1. Slacken and remove front seat belt lower anchor bar securing bolt.
2. Remove anchor bar from body grommet and seat belt loop.
3. Retain anchor bar spacer and card washer.

6. On coupe model release rear quarter casing fasteners and position casing for access. Refer to <<76.13.73>>.

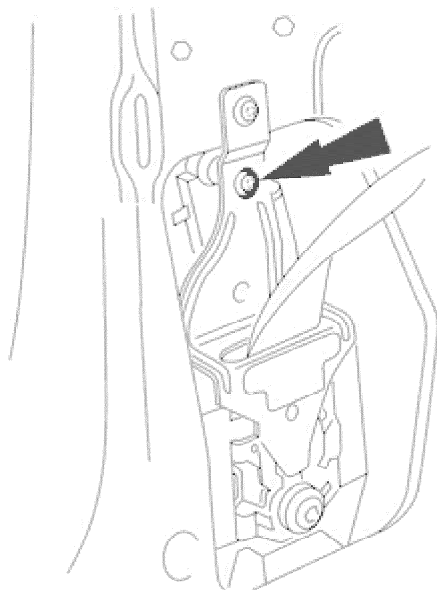


7. Pass seat belt anchor plates through rear quarter casing apertures and remove casing from vehicle.



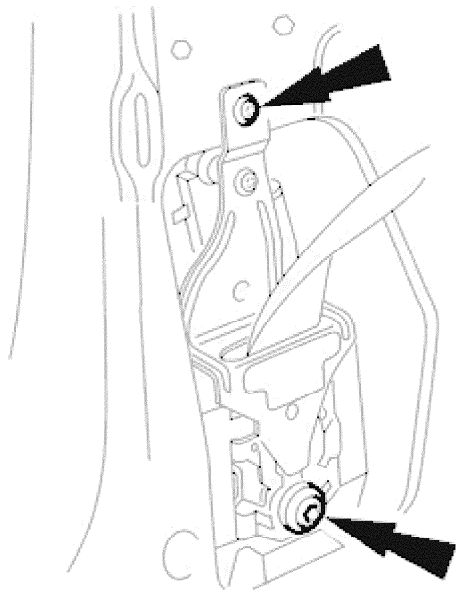
E35676

8. Slacken and remove two bolts securing seat belt guide to B post and position belt guide along seat belt.



E35677

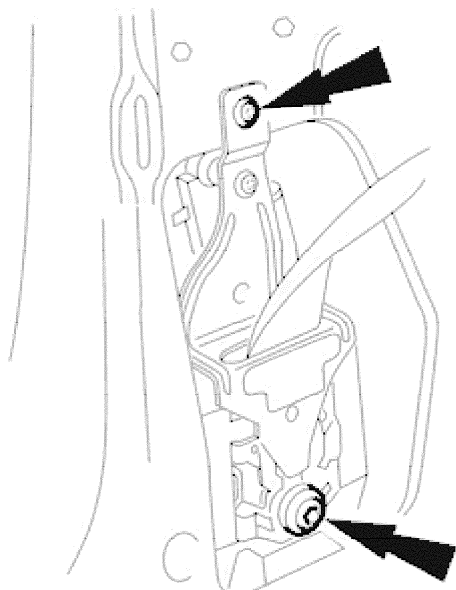
9. Slacken and remove seat belt pretensioner arming bolt located immediately below upper securing bolt.



E35678

10. Slacken and remove two bolts securing seat belt pretensioner assembly to B post, withdraw assembly from B post and remove from vehicle.

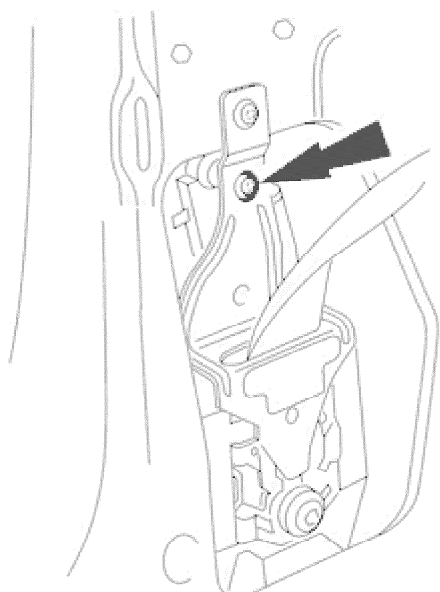
Installation



E35678

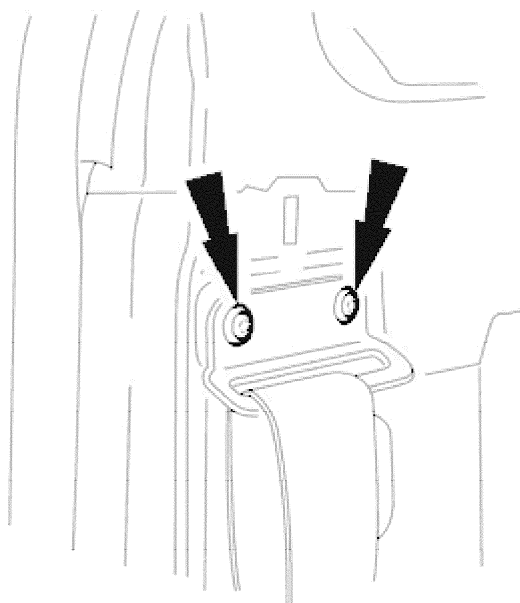
1. Fit pretensioner in B post.

- Position pretensioner in B post ensuring alignment with fixing holes.
- Fit and fully tighten pretensioner to B post securing bolts.



E35677

2. Fit and fully tighten pretensioner arming bolt.



E35676

3. Position seat belt guide on B post and fit and fully tighten the two securing bolts.

4. Position quarter casing in vehicle and pass seat belt anchor plate and tongue through aperture.

5. Fit rear quarter casing. Refer to <<76.13.73>>.

6. Fit coat hanger hook.

7. Fit front seat belt anchor bar.

- Pass front seat belt anchor bar through seat belt loop and body grommet.
- Fit securing bolt to seat belt anchor bar.
- Fit spacer and card washer and locate and fully tighten securing bolt.

1999 XK RANGE - Safety Belt System - 501-20A

8. Fit front seat belt upper anchor plate.
 - Fit plastic cover to front seat belt upper anchor plate securing stud.
 - Position upper anchor plate on securing stud and fit and tighten securing nut.
 - Fasten upper anchor plastic cover.
9. On coupe model:
 - Fit rear seat belt anchor plate.
 - Fit securing bolt to rear seat belt anchor plate.
 - Fit card washer to securing bolt.
 - Position anchor plate over bolt location and engage and fully tighten securing bolt.
 - Position and seat rear seat belt escutcheon to casing aperture.
 - Fit coat hanger hook.
10. On convertible model, position rear quarter capping, secure to 'B' post extension with fastener and fit and tighten three securing screws.
11. Fit rear seat squab and cushion. Refer to <<76.70.38>> and <<76.70.37>>.