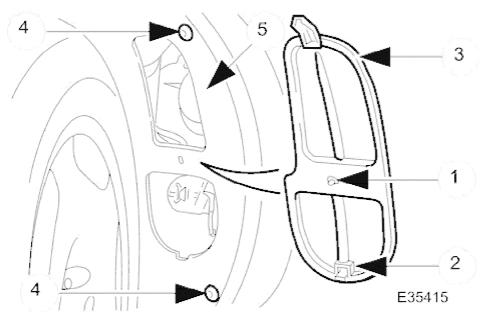
Headlamp Assembly LH 86.41.33

Removal

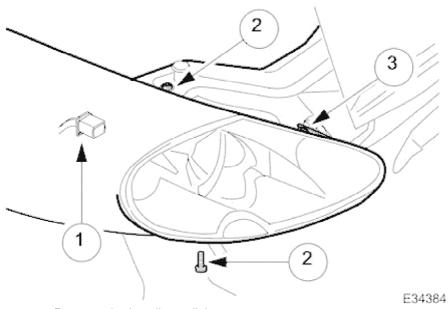
- 1. Turn the steering to full lock, as follows:
 - Right- hand headlamp Left-hand lock.
 - Left- hand headlamp Right-hand lock.



- 2. Displace the wheel arch liner for access.
 - 1. Release the center fastener which secures the wheel arch liner access panel.
 - 2. Lift the lower retaining catch and disconnect the lower edge of the access panel from the wheel arch liner.

1

- 3. Remove the access panel.
- 4. Remove the fixings which secure the front of the wheel arch liner to the body.
- 5. Reposition the wheel arch liner for access.

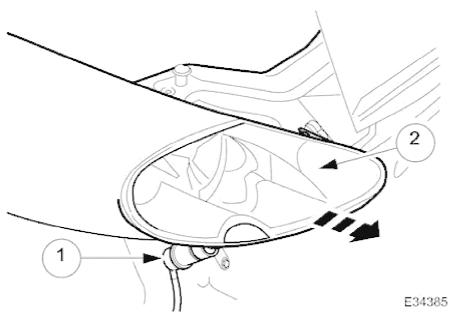


3. Remove the headlamp fixings.

2013-07-21

1997 XK RANGE - Exterior Lighting - 417-01

- 1. Disconnect the multi-plug from the headlamp.
- 2. Remove the upper securing bolt and lower securing bolt.
- 3. Slacken the headlamp securing nut.
- Carefully reposition the headlamp for access to the washer jet.



- 4. Remove the headlamp.
 - 1. Disconnect the washer jet assembly from the headlamp and reposition clear of the lamp.
 - 2. Remove the headlamp assembly.

Installation

- 1. Installation is the reverse of removal.
 - Return steering to straight ahead position.
 - Realign both headlamps.

2 2013-07-21