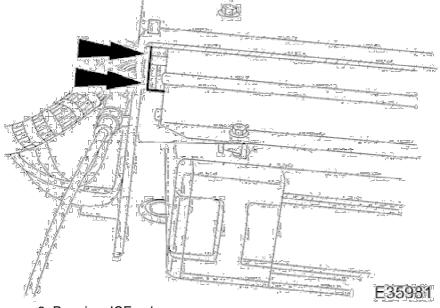
2002 XK RANGE - Audio Unit - 415-01

Compact Disc (CD) Changer 86.50.06

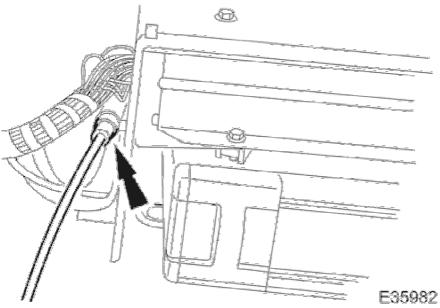
Removal

- 1. Remove battery cover and disconnect ground cable from battery terminal. Refer to <<86.15.19>>.
- 2. Remove RH side liner from trunk. Refer to <<76.19.22>>.



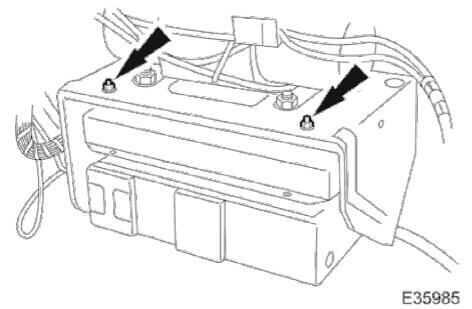
3. Premium ICE only:

• Disconnect amplifier harness multiplugs.

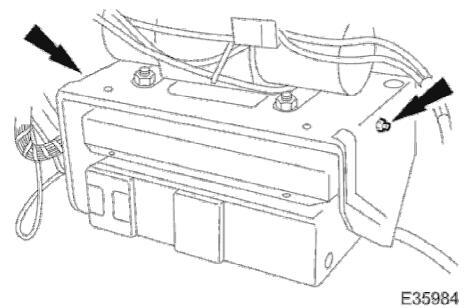


4. Disconnect CD autochanger data cable.

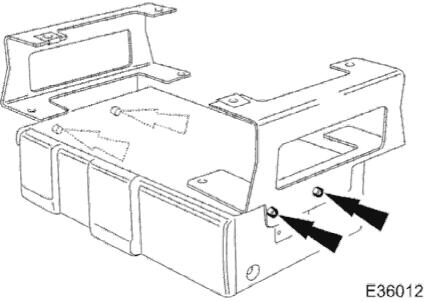
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5. Remove upper bolts securing autochanger mounting bracket to outer mounting bracket.



6. Remove side bolts securing autochanger mounting bracket to outer mounting bracket



7. Withdraw autochanger/mounting bracket assembly from trunk and remove four bolts securing autochanger to bracket.

Installation

- 1. Position autochanger on mounting bracket and fit and install securing bolts.
- 2. Position autochanger/mounting bracket assembly in trunk.
- 3. Install upper bolts securing autochanger mounting bracket to outer mounting bracket.
- 4. Install side bolts securing autochanger mounting bracket to outer mounting bracket.
- 5. Connect amplifier harness multiplugs.
- 6. Connect CD autochanger data cable
- 7. Install trunk RH liner .
- 8. Connect ground cable to battery terminal and install battery cover. Refer to <<86.15.15>>.